



SAFETY DATA SHEET

User must review the contents of this (SDS) and determine what is applicable to their own country laws under Health and Safety and apply them as necessary. This (SDS) will not reference every countries Health and Safety Laws. It is the user's responsibility to determine what is applicable to them, including but not limited to review of any specific chemical lists and apply the requirements as necessary.

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier: NC506

SDS Number: SDS-4448

Revised Date: 08 DECEMBER 2022

Version 1.3

Product Use: Industrial Use – Flux for soldering type applications

MANUFACTURER:

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2. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:

☒Eye ☒Inhalation ☒Skin

Carcinogen listed in

☒Ingestion NTP IARC OSHA ☒Not Listed

Classification:

Skin irritant (Category 3)
 Eye irritant (Category 2A)
 Sensitization, respiratory (Category 1B)
 Reproductive toxicity (Category 1B)
 Effects on or via lactation

GHS:



Signal Word: Danger

Hazard statement(s)

H315 Causes skin irritation
 H317 May cause an allergic skin reaction
 H319 Causes serious eye irritation
 H335 May cause respiratory irritation
 H360FD May damage fertility or the unborn child
 H362 May cause harm to breast fed children

Precautionary statement(s)

P233 Keep container tightly closed
 P261 Avoid breathing dust/fume/gas/mist/vapors/spray
 P270 Do not eat, drink or smoke when using this product
 P273 Avoid release to the environment
 P280 Wear protective gloves/protective clothing/eye protection/face protection
 P362+P364 Take off contaminated clothing and wash before reuse
 P301+P312 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
 P302+P352 IF ON SKIN: Wash with plenty of soap and water
 P304+P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do - continue rinsing.

POTENTIAL HEALTH EFFECTS:

Eye Contact: Irritating to the eyes and if not removed promptly, may result in serious eye irritation. Do not allow material to come in contact with the eyes.

Ingestion: May cause irritation.

Inhalation: Heated vapor concentrations may cause irritation or harm if inhaled.

Skin Contact: May cause skin irritation. Allergic reactions (dermatitis) are possible, especially with repeated or prolonged exposure.

Chronic: Not established. Long term exposure to rosin based solder flux fume has been known to cause occupational asthma.

NOTE: The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Components	% wt	CAS Registry #	PEL mg/m ³	TWA mg/m ³	STEL mg/m ³
ROSIN	49 - 54	65997-06-0	N.E.	N.E.	N.E.
		(EU)	0.5.	N.E.	0.15(sensitizer)
POLYGLYCOL ETHER	28 - 33	9038-95-3	N.E.	N.E.	N.E.
BIS(2-(2-METHOXYETHOXY)ETHYL)ETHER (TETRAETHYLENE GLYCOL DIMETHYL ETHER)					
	3 - 5	143-24-8	N.E.	N.E.	N.E.
HEXABROMOCYCLODODECANE (HBCDD)					
	2 - 4	3194-55-6	N.E.	N.E.	N.E.

N.E. = Not established EU = European Union Occupational Exposure Limits

TWA = time weighted average STEL = short term exposure limit

4. FIRST AID MEASURES

- Eye Contact:** Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.
- Ingestion:** If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.
- Inhalation:** Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.
- Skin Contact:** Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

- Flash Point:** >100C (212 F) **Method:** Not available
- Auto-ignition Temperature:** Not established.
- Flammable Limits:** Limits not established
- Extinguishing Media:** Use extinguishers appropriate for the surrounding fire conditions. Foam, dry chemical, water spray.
- Special Fire Fighting Procedures:** Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.

6. ACCIDENTAL RELEASE MEASURES

- Spill or Leak Procedures:** Wear a respirator and appropriate personal protection (See Exposure Controls/Personal Protective Section). Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Dispose of following all Federal, State and Local regulations. Never allow material to enter any water way unless approved to do so.

7. HANDLING AND STORAGE

Handling Precautions: Keep containers tightly closed when not in use. Use care to avoid spills. Avoid breathing vapors from heated material. Avoid contact with eyes, skin and clothing. Use with adequate ventilation.

Storage Precautions: Store product in tightly capped original containers in a cool, dry area. Keep away from heat and flame. Store away from incompatible materials. Empty containers may be hazardous as they contain product residue.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls: Exhaust ventilation is necessary to control airborne levels, especially during heating.

Personal protection:

Eyes: Chemical safety glasses/goggles. Face shield for splash hazards.

Respirator: A approved or compliant marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated.

Skin: Compatible chemical resistant gloves such as nitrile should be worn. Protective outer garment, apron and sleeves as appropriate.

Other: Eyewash fountain in work area. Avoid the use of contact lenses in high fume areas.

Work/Hygienic Practices: Maintain good housekeeping. Clean up spills immediately. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Flux - yellowish	Boiling Point:	Not established
Odor:	Mild characteristic odor.	Melting Point:	Not applicable
Specific Gravity:	Not established	pH:	Not applicable
Vapor Pressure:	Not applicable.	Solubility in Water:	Not soluble
Vapor Density:	(air=1) Not applicable.		

10. STABILITY AND REACTIVITY

General:	Stable.
Conditions to Avoid:	High temperatures, open flame.
Incompatible Materials:	Not established
Hazardous Decomposition / Combustion:	Not established
Hazardous Polymerization:	Will not occur.

11. TOXICOLOGICAL INFORMATION

Carcinogenicity: NTP: No
OSHA: No
IARC: No

LD50: Not established. **LC50:** Not established.

Other: Exposure to rosin-based solder flux fume may cause occupational asthma.

12. ECOLOGICAL INFORMATION

Product not tested.

Product contains substances that are harmful to the aquatic life with long lasting effects.

An environmental hazard cannot be excluded in the event of unprofessional handling use and disposal of this product.

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Dispose of in accordance with all Federal, State and Local environmental regulations.

14. TRANSPORT INFORMATION

Transport in accordance with applicable international regulations and requirements. Not regulated under the USDOT.

Non hazardous under shipping regulations.

UN – none.

Non-hazardous- ground/IATA/IMDG

15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

SARA 313 Listing - 40 CFR 372.65 - None

This product does not contain any chemicals known to the State of California to cause cancer, birth defects, or any other reproductive harm.

All ingredients are listed on the EPA TSCA Inventory.

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).



Canadian WHMIS:

D2B Materials Causing Other Toxic Effects -irritant

This product has been classified in accordance with the guidelines set by the Dept. of Industrial Health of the Republic of Singapore.

This product has been classified under the Mexican regulations NOM-018-STPS-2015 and NOM-010-STPS-2014.

In China:

Decree No. 591: Regulations on the Control over Safety of Hazardous Chemicals

GB 30000.2-29-2013, Rules for classification and labeling of chemicals. (GHS)

GB/T 16483-2008, GB/T 17517-2013

Information on exposure levels in China is from regulation document GBZ2-2007. Occupational Exposure Limit for Hazardous Agents in the Workplace.

This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH

EU REACH- Contains Substances of Very High Concern – SVHC- tetraethylene glycol dimethyl ether, Hexabromocyclododecane (HBCDD)

16. OTHER INFORMATION

HMIS Hazard Rating:	Health:	1
	Fire:	1
	Physical Hazard:	0

Revised Date: 08 DECEMBER 2022
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Note: This SDS may be translated into an international language. If there is any misinterpretation or misunderstanding of any words or phrases that may occur within any translation the ENGLISH language shall always prevail.