

SAFETY DATA SHEET

**H.B. Fuller® DOUBLE/BUBBLE® Urethane General Purpose A85
Part A (04024)**

Version 1.1

Revision Date 12/15/2023

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : H.B. Fuller® DOUBLE/BUBBLE® Urethane General Purpose
A85 Part A (04024)
Product code : 100000018860

Manufacturer or supplier's details

Company : H.B. Fuller Company
Address : 1200 Willow Lake Boulevard
Vadnais Heights, MN 55110
Telephone : 1-888-423-8553

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Isocyanate based product
Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION**Emergency Overview**

Appearance	liquid
Color	clear
Odor	musty

GHS Classification

Acute toxicity (Inhalation) : Category 4
Skin irritation : Category 2
Eye irritation : Category 2A
Respiratory sensitization : Category 1
Skin sensitization : Category 1

GHS label elements

Hazard pictograms : 

Signal Word : Danger

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Hazard Statements:

H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H332 Harmful if inhaled. H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Precautionary Statements:

Prevention: P261 Avoid breathing mist or vapors. P264 Wash skin thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ eye protection/ face protection. P285 In case of inadequate ventilation wear respiratory protection.

Response: P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P337 + P313 If eye irritation persists: Get medical advice/ attention. P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER/ doctor. P362 Take off contaminated clothing and wash before reuse.

Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

Potential Health Effects

Aggravated Medical Condition : None known.
Symptoms of Overexposure : Breathing difficulties

Carcinogenicity:

IARC No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

Chemical name	CAS-No.	Concentration [%]
4,4'-methylenedicyclohexyl diisocyanate	5124-30-1	10 - 20

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Show this material safety data sheet to the doctor in attendance.

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If inhaled	: Move to fresh air. If symptoms persist, call a physician.
In case of skin contact	: Get medical attention if irritation develops and persists. Take off contaminated clothing and shoes immediately. Wash contaminated clothing before re-use.
In case of eye contact	: In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
If swallowed	: Do not induce vomiting. If conscious, give 2 glasses of water. Get immediate medical attention.
Most important symptoms and effects, both acute and delayed	: Breathing difficulties Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
Specific hazards during fire fighting	: Burning produces irritant fumes.
Special protective equipment for fire-fighters	: In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Refer to protective measures listed in sections 7 and 8.
Methods and materials for containment and cleaning up	: Soak up with inert absorbent material. Shovel into suitable container for disposal. Neutralize with the following product(s): Ammonia

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SECTION 7. HANDLING AND STORAGE

- Local/Total ventilation : Use only with adequate ventilation.
- Advice on safe handling : Protect from moisture.
 Avoid inhalation, ingestion and contact with skin and eyes.
- Materials to avoid : No special restrictions on storage with other products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION
Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
4,4'-methylenedicyclohexyl diisocyanate	5124-30-1	TWA	0.005 ppm	ACGIH
		C	0.01 ppm 0.11 mg/m ³	OSHA P0
		PEL	0.005 ppm 0.054 mg/m ³	CAL PEL

Engineering measures : Use local exhaust ventilation or other engineering controls to minimize exposures.

Personal protective equipment

Respiratory protection : Use respiratory protection unless adequate risk management measures (exhaust/ ventilation) are provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

Hand protection
 Material : Nitrile rubber

Eye protection : Safety glasses with side-shields

Hygiene measures : Avoid contact with skin, eyes and clothing.
 Provide adequate ventilation.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

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Part A (04024)**

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Appearance	: liquid
Color	: clear
Odor	: musty
Odor Threshold	: no data available
pH	: Not applicable
Melting point/freezing point	: is not determined
Initial boiling point and boiling range	: is not determined
Flash point	: > 125 °C
Evaporation rate	: is not determined
Flammability (solid, gas)	: Not classified as a flammability hazard
Upper explosion limit	: Upper flammability limit is not determined
Lower explosion limit	: Lower flammability limit is not determined
Vapor pressure	: is not determined
Density	: 1.03 g/cm ³
Solubility(ies)	
Water solubility	: is not determined
Partition coefficient: n-octanol/water	: no data available
Autoignition temperature	: is not determined
Viscosity	
Viscosity, kinematic	: is not determined

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: Container can be pressurized by carbon dioxide due to reaction with humid air and/or water.
Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: Hazardous polymerization does not occur.
Incompatible materials	: Amines Strong acids and strong bases
Hazardous decomposition products	: Stable under normal conditions.

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SECTION 11. TOXICOLOGICAL INFORMATION**Acute toxicity****Product:**

Acute inhalation toxicity : Acute toxicity estimate : 17.89 mg/l
Exposure time: 4 Hours
Test atmosphere: vapor
Method: Calculation method

Components:**4,4'-methylenedicyclohexyl diisocyanate:**

Acute oral toxicity : LD50 Oral Rat: 1,065 mg/kg

Acute inhalation toxicity : LC50 Rat: 0.434 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Dermal Rabbit: > 10,000 mg/kg

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

STOT-single exposure

No data available

STOT-repeated exposure

No data available

Aspiration toxicity

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No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:****4,4'-methylenedicyclohexyl diisocyanate :**

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): 1.2 mg/l
Exposure time: 96 h
Test Method: static test

Persistence and degradability

No data available

Bioaccumulative potential**Mobility in soil**

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues : To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Disposal via incineration at an approved facility is recommended, as industry best practice. Consult state, local or provincial authorities for more restrictive requirements.

SECTION 14. TRANSPORT INFORMATION**International Regulations****UNRTDG**

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

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Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation**49 CFR**

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

SARA 311/312 Hazards : Acute toxicity (any route of exposure)
Respiratory or skin sensitization
Skin corrosion or irritation
Serious eye damage or eye irritation

SARA 302 : This material does not contain any components with a section 302 EHS TPQ.

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

4,4'-methylenedicyclohexyl diisocyanate	5124-30-1
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Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

US State Regulations

California Prop 65 Please contact Supplier for more information.

The ingredients of this product are reported in the following inventories:

TSCA All substances listed as active on the TSCA inventory
Inventories Legend TSCA (USA), DSL (Canada), REACH(Europe), AIIIC (Australia), NZIoC (New Zealand), ENCS (Japan), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan)

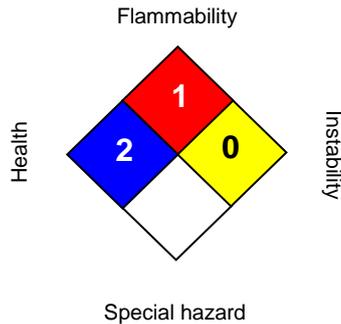
SECTION 16. OTHER INFORMATION

Prepared by: Global Regulatory Office - phone: 1-651-236-5842 - email: msds.request@hbfuller.com

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 Part A (04024)**

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Further information
NFPA:

HMIS III:

HEALTH	2*
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 =Slight,
 2 = Moderate, 3 = High
 4 = Extreme, * = Chronic

The information and recommendations set forth herein are believed to be accurate. Because some of the information is derived from information provided to the H.B. Fuller Company from its suppliers, and because the H.B. Fuller Company has no control over the conditions of handling and use, the H.B. Fuller Company makes no warranty, expressed or implied, regarding the accuracy of the data or the results to be obtained from the use thereof. The information is supplied solely for your information and consideration, and the H.B. Fuller Company assumes no responsibility for use or reliance thereon. It is the responsibility of the user of H.B. Fuller Company products to comply with all applicable federal, state and local laws and regulations.

SAFETY DATA SHEET

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Part B (04024)**

Version 1.1

Revision Date 12/15/2023

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : H.B. Fuller® DOUBLE/BUBBLE® Urethane General Purpose
A85 Part B (04024)
Product code : 100000018862

Manufacturer or supplier's details

Company : H.B. Fuller Company
Address : 1200 Willow Lake Boulevard
Vadnais Heights, MN 55110
Telephone : 1-888-423-8553

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Epoxy curing agent
Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION**Emergency Overview**

Appearance	liquid
Color	no data available
Odor	characteristic

GHS Classification

Skin irritation : Category 2
Serious eye damage : Category 1
Skin sensitization : Category 1
Reproductive toxicity : Category 1B
Specific target organ toxicity -
repeated exposure : Category 1

GHS label elements

Hazard pictograms : 

Signal Word : Danger

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Hazard Statements:

H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H360 May damage fertility or the unborn child. H372 Causes damage to organs through prolonged or repeated exposure.

Precautionary Statements:

Prevention: P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood. P260 Do not breathe mist or vapors. P264 Wash skin thoroughly after handling. P270 Do not eat, drink or smoke when using this product. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response: P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor. P308 + P313 IF exposed or concerned: Get medical advice/ attention. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P362 Take off contaminated clothing and wash before reuse.

Storage: P405 Store locked up.

Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

Potential Health Effects**Carcinogenicity:****IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

Chemical name	CAS-No.	Concentration [%]
1,6-Hexanediamine, N1,N6-bis(1,2,2-trimethylpropyl)-	957787-76-7	10 - 20

Actual concentration is withheld as a trade secret

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SECTION 4. FIRST AID MEASURES

- General advice : Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
If not breathing, give artificial respiration.
Keep patient warm and at rest.
Consult a physician after significant exposure.
- In case of skin contact : Take off all contaminated clothing immediately.
Wash off immediately with soap and plenty of water.
Call a physician if irritation develops or persists.
Wash contaminated clothing before re-use.
- In case of eye contact : Hold eyelids apart and flush eyes with plenty of water for at least 15 minutes. Get medical attention.
Protect unharmed eye.
- If swallowed : If swallowed, call a poison control center or doctor immediately.
Do NOT induce vomiting.
If victim is fully conscious, give a cupful of water.
If possible drink milk afterwards.
- Most important symptoms and effects, both acute and delayed : Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye damage.
May damage fertility or the unborn child.
Causes damage to organs through prolonged or repeated exposure.
- Notes to physician : No further relevant information available.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
- Specific extinguishing methods :
- Further information : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Special protective equipment for fire-fighters : Wear an approved positive pressure self-contained breathing apparatus in addition to standard fire fighting gear.

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SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : Prevent product from entering drains.
Do not flush into surface water or sanitary sewer system.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material.
Shovel into suitable container for disposal.
-

SECTION 7. HANDLING AND STORAGE

- Local/Total ventilation : Use only with adequate ventilation.
- Advice on safe handling : Wear personal protective equipment.
Do not get on skin or clothing.
Use only in an area equipped with a safety shower.
- Conditions for safe storage : Keep containers tightly closed in a dry, cool and well-ventilated place.
- Materials to avoid : No special restrictions on storage with other products.
-

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Ingredients with workplace control parameters**

Contains no substances with occupational exposure limit values.

- Engineering measures** : Please take care on national and local requirements.

Personal protective equipment

- Respiratory protection : Use respiratory protection unless adequate risk management measures (exhaust/ ventilation) are provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.
- Filter type : Combined particulates and organic vapor type
- Hand protection
Material : butyl-rubber
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Eye protection	: Safety goggles Face-shield Ensure that eyewash stations and safety showers are close to the workstation location.
Skin and body protection	: Long sleeved clothing Chemical resistant apron
Protective measures	: Avoid contact with skin.
Hygiene measures	: Avoid contact with skin, eyes and clothing.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Color	: no data available
Odor	: characteristic
Odor Threshold	: no data available
pH	: Not applicable
Melting point/freezing point	: is not determined
Boiling point/boiling range	: is not determined
Flash point	: > 125 °C Not applicable Not applicable
Evaporation rate	: is not determined
Flammability (solid, gas)	: Not classified as a flammability hazard
Upper explosion limit	: Upper flammability limit is not determined
Lower explosion limit	: Lower flammability limit is not determined
Vapor pressure	: is not determined
Density	: 0.99 g/cm ³
Solubility(ies)	
Water solubility	: is not determined
Partition coefficient: n-octanol/water	: no data available
Autoignition temperature	: is not determined
Thermal decomposition	: Not applicable
Viscosity	
Viscosity, kinematic	: is not determined

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Explosive properties : Not explosive

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No further relevant information available.

Chemical stability : The product is chemically stable.

Possibility of hazardous reactions : Strong exothermic reaction with acids.

Conditions to avoid : No further relevant information available.

Incompatible materials : No further relevant information available.

Hazardous decomposition products : Stable under normal conditions.

SECTION 11. TOXICOLOGICAL INFORMATION**Acute toxicity****Product:**

Acute oral toxicity : Acute toxicity estimate : 1,742 mg/kg
Method: Calculation method

Acute toxicity estimate : 2,525 mg/kg
Method: Calculation method

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

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STOT-single exposure

No data available

STOT-repeated exposure

No data available

Aspiration toxicityNo data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity**

No data available

Persistence and degradability

No data available

Bioaccumulative potential**Mobility in soil**

No data available

Other adverse effectsNo data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues : To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Disposal via incineration at an approved facility is recommended, as industry best practice. Consult state, local or provincial authorities for more restrictive requirements.

Contaminated packaging : Disposal must be made according to official regulations.

SECTION 14. TRANSPORT INFORMATION**International Regulations**

IATA-DGR
UN/ID No. : UN 1760

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Proper shipping name : Corrosive liquid, n.o.s.
(1,6-Hexanediamine, N1,N6-bis(1,2,2-trimethylpropyl)-)
Class : 8
Packing group : III
Labels : Corrosive
Packing instruction (cargo aircraft) : 856
Packing instruction (passenger aircraft) : 852

IMDG-Code

UN number : UN 1760
Proper shipping name : CORROSIVE LIQUID, N.O.S.
(1,6-Hexanediamine, N1,N6-bis(1,2,2-trimethylpropyl)-)
Class : 8
Packing group : III
Labels : 8
EmS Code : F-A, S-B
Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation**49 CFR**

UN/ID/NA number : UN 1760
Proper shipping name : Corrosive liquids, n.o.s.
(1,6-Hexanediamine, N1,N6-bis(1,2,2-trimethylpropyl)-)
Class : 8
Packing group : III
Labels : CORROSIVE
ERG Code : 154
Marine pollutant : no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

SARA 311/312 Hazards : Respiratory or skin sensitization
Reproductive toxicity
Specific target organ toxicity (single or repeated exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation

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SARA 302 : This material does not contain any components with a section 302 EHS TPQ.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

US State Regulations

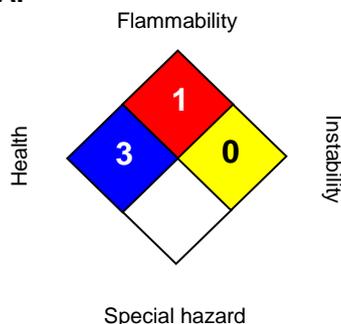
California Prop 65 Please contact Supplier for more information.

The ingredients of this product are reported in the following inventories: Inventories

Legend TSCA (USA), DSL (Canada), REACH (Europe), AIIIC (Australia), NZIoC (New Zealand), ENCS (Japan), KECl (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan)

SECTION 16. OTHER INFORMATION

Prepared by: Global Regulatory Office - phone: 1-651-236-5842 - email: msds.request@hbfuller.com

Further information
NFPA:

HMIS III:

HEALTH	3*
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,
 2 = Moderate, 3 = High
 4 = Extreme, * = Chronic

The information and recommendations set forth herein are believed to be accurate. Because some of the information is derived from information provided to the H.B. Fuller Company from its suppliers, and because the H.B. Fuller Company has no control over the conditions of handling and use, the H.B.

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