

SAFETY DATA SHEET**H.B. Fuller® DOUBLE/BUBBLE® Urethane High Shear Strength D85
Part A (04023)**

Version 1.1

Revision Date 12/14/2023

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : H.B. Fuller® DOUBLE/BUBBLE® Urethane High Shear Strength D85 Part A (04023)
Product code : 100000007066

Manufacturer or supplier's details

Company : H.B. Fuller Company
Address : 1200 Willow Lake Boulevard
Vadnais Heights, MN 55110
Telephone : 1-888-423-8553

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Isocyanate based product
Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION**Emergency Overview**

Appearance	liquid
Color	light yellow
Odor	characteristic

GHS Classification

Skin irritation : Category 2
Eye irritation : Category 2A
Respiratory sensitization : Category 1
Skin sensitization : Category 1
Carcinogenicity : Category 2
Specific target organ toxicity - single exposure : Category 3 (Respiratory system)
Specific target organ toxicity - repeated exposure : Category 2

GHS label elements

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Hazard pictograms

:



Signal Word

: Danger

Hazard Statements:

H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H335 May cause respiratory irritation. H351 Suspected of causing cancer. H373 May cause damage to organs through prolonged or repeated exposure.

Precautionary Statements:

Prevention: P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood. P260 Do not breathe mist or vapors. P264 Wash skin thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P285 In case of inadequate ventilation wear respiratory protection.

Response: P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308 + P313 IF exposed or concerned: Get medical advice/ attention. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P337 + P313 If eye irritation persists: Get medical advice/ attention. P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER/ doctor. P362 Take off contaminated clothing and wash before reuse.

Storage: P403 + P233 Store in a well-ventilated place. Keep container tightly closed. P405 Store locked up.

Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

Potential Health Effects

Aggravated Medical Condition : None known.

Symptoms of Overexposure : Breathing difficulties

Carcinogenicity:**IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture

: Mixture

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Hazardous ingredients

Chemical name	CAS-No.	Concentration [%]
4,4'-Methylenediphenyl diisocyanate	101-68-8	30 - 50
triethyl phosphate	78-40-0	1 - 5

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

- General advice : Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
If symptoms persist, call a physician.
- In case of skin contact : Get medical attention if irritation develops and persists.
Take off contaminated clothing and shoes immediately.
Wash contaminated clothing before re-use.
- In case of eye contact : In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- If swallowed : Do not induce vomiting. If conscious, give 2 glasses of water.
Get immediate medical attention.
- Most important symptoms and effects, both acute and delayed : Breathing difficulties
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause respiratory irritation.
Suspected of causing cancer.
May cause damage to organs through prolonged or repeated exposure.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
- Specific hazards during fire fighting : Burning produces irritant fumes.

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Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.
 Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Refer to protective measures listed in sections 7 and 8.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material.
 Shovel into suitable container for disposal.
 Neutralize with the following product(s):
 Ammonia

SECTION 7. HANDLING AND STORAGE

Local/Total ventilation : Use only with adequate ventilation.

Advice on safe handling : Protect from moisture.
 Avoid inhalation, ingestion and contact with skin and eyes.

Materials to avoid : No special restrictions on storage with other products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION
Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
4,4'-Methylenediphenyl diisocyanate	101-68-8	TWA	0.005 ppm	ACGIH
		C	0.02 ppm 0.2 mg/m ³	OSHA Z-1
		C	0.02 ppm 0.2 mg/m ³	OSHA P0
		PEL	0.005 ppm 0.051 mg/m ³	CAL PEL

Engineering measures : Use local exhaust ventilation or other engineering controls to minimize exposures.

Personal protective equipment

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Respiratory protection	:	Use respiratory protection unless adequate risk management measures (exhaust/ ventilation) are provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.
Hand protection Material	:	Nitrile rubber
Eye protection	:	Safety glasses with side-shields
Hygiene measures	:	Avoid contact with skin, eyes and clothing. Provide adequate ventilation.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Color	:	light yellow
Odor	:	characteristic
Odor Threshold	:	no data available
pH	:	Not applicable
Melting point/freezing point	:	is not determined
Initial boiling point and boiling range	:	is not determined
Flash point	:	Not applicable
Evaporation rate	:	is not determined
Flammability (solid, gas)	:	Not classified as a flammability hazard
Upper explosion limit	:	Upper flammability limit is not determined
Lower explosion limit	:	Lower flammability limit is not determined
Vapor pressure	:	is not determined
Density	:	1.11 g/cm ³
Solubility(ies)	:	
Water solubility	:	is not determined
Partition coefficient: n-octanol/water	:	no data available
Autoignition temperature	:	is not determined
Viscosity	:	
Viscosity, kinematic	:	is not determined

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SECTION 10. STABILITY AND REACTIVITY

Reactivity	: Container can be pressurized by carbon dioxide due to reaction with humid air and/or water.
Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: Hazardous polymerization does not occur.
Incompatible materials	: Amines Strong acids and strong bases
Hazardous decomposition products	: Stable under normal conditions.

SECTION 11. TOXICOLOGICAL INFORMATION**Acute toxicity****Product:**

Acute oral toxicity	: Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method
Acute inhalation toxicity	: Acute toxicity estimate : 34.03 mg/l Exposure time: 4 Hours Test atmosphere: vapor Method: Calculation method

Components:**4,4'-Methylenediphenyl diisocyanate:**

Acute inhalation toxicity	: Acute toxicity estimate : 1.5 mg/l Test atmosphere: dust/mist Method: Calculation method
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Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

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Carcinogenicity

No data available

Reproductive toxicity

No data available

STOT-single exposure

No data available

STOT-repeated exposure

No data available

Aspiration toxicityNo data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity**

No data available

Persistence and degradability

No data available

Bioaccumulative potential**Components:****4,4'-Methylenediphenyl diisocyanate :**Partition coefficient: n-
octanol/water : log Pow: 5.22**triethyl phosphate :**Partition coefficient: n-
octanol/water : log Pow: 0.80**Mobility in soil**

No data available

Other adverse effectsNo data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues : To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Disposal via incineration at

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an approved facility is recommended, as industry best practice. Consult state, local or provincial authorities for more restrictive requirements.

SECTION 14. TRANSPORT INFORMATION**International Regulations****UNRTDG**

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation**49 CFR**

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

SARA 311/312 Hazards : Respiratory or skin sensitization
Carcinogenicity
Specific target organ toxicity (single or repeated exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation

SARA 302 : This material does not contain any components with a section 302 EHS TPQ.

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

4,4'-Methylenediphenyl diisocyanate 101-68-8

Clean Air Act

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The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):

4,4'-Methylenediphenyl diisocyanate 101-68-8

US State Regulations

California Prop 65 : Please contact Supplier for more information.

The ingredients of this product are reported in the following inventories:

TCSI	On the inventory, or in compliance with the inventory
TSCA	All substances listed as active on the TSCA inventory
AIIC	On the inventory, or in compliance with the inventory
DSL	All components of this product are on the Canadian DSL
KECI	On the inventory, or in compliance with the inventory
PICCS	On the inventory, or in compliance with the inventory
IECSC	On the inventory, or in compliance with the inventory

Inventories Legend TSCA (USA), DSL (Canada), REACH(Europe), AIIC (Australia), NZIoC (New Zealand), ENCS (Japan), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan)

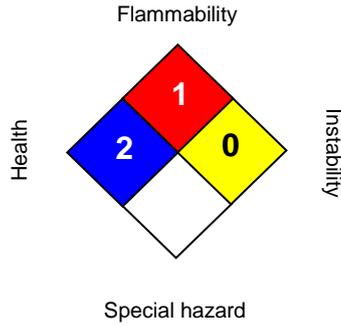
SECTION 16. OTHER INFORMATION

Prepared by: Global Regulatory Office - phone: 1-651-236-5842 - email: msds.request@hbfuller.com

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 Part A (04023)**

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Further information
NFPA:

HMIS III:

HEALTH	2*
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 =Slight,
 2 = Moderate, 3 = High
 4 = Extreme, * = Chronic

The information and recommendations set forth herein are believed to be accurate. Because some of the information is derived from information provided to the H.B. Fuller Company from its suppliers, and because the H.B. Fuller Company has no control over the conditions of handling and use, the H.B. Fuller Company makes no warranty, expressed or implied, regarding the accuracy of the data or the results to be obtained from the use thereof. The information is supplied solely for your information and consideration, and the H.B. Fuller Company assumes no responsibility for use or reliance thereon. It is the responsibility of the user of H.B. Fuller Company products to comply with all applicable federal, state and local laws and regulations.

SAFETY DATA SHEET**H.B. Fuller® DOUBLE/BUBBLE® Urethane High Shear Strength D85
Part B (04023)**

Version 1.0

Revision Date 12/14/2023

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : H.B. Fuller® DOUBLE/BUBBLE® Urethane High Shear
Strength D85 Part B (04023)
Product code : 100000007067

Manufacturer or supplier's details

Company : H.B. Fuller Company
Address : 1200 Willow Lake Boulevard
Vadnais Heights, MN 55110
Telephone : 1-888-423-8553

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Polyol
Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION**Emergency Overview**

Appearance	liquid
Color	white
Odor	characteristic

GHS Classification

Not a hazardous substance or mixture.

GHS label elements

No hazard pictogram, no signal word, no hazard statement(s), no precautionary statement(s) required

Potential Health Effects**Carcinogenicity:**

IARC No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or

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NTP

equal to 0.1% is on OSHA's list of regulated carcinogens. No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

Chemical name	CAS-No.	Concentration [%]
Propane-1,2-diol, propoxylated	25322-69-4	30 - 50
Limestone	1317-65-3	20 - 30
kaolin	1332-58-7	20 - 30

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

- General advice : Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
If symptoms persist, call a physician.
- In case of skin contact : Wash off with soap and water.
- In case of eye contact : In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- If swallowed : Do not induce vomiting. Seek medical attention if symptoms develop. Provide medical care provider with this SDS.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, : Refer to protective measures listed in sections 7 and 8.

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 protective equipment and
 emergency procedures

 Methods and materials for
 containment and cleaning up : Scrape up.
 Soak up with inert absorbent material (e.g. sand, silica gel,
 acid binder, universal binder, sawdust).
 Shovel into suitable container for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on safe handling : No special precautions are needed in handling this material.

Conditions for safe storage : Keep in a dry, cool place.

Materials to avoid : No special restrictions on storage with other products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION
Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Propane-1,2-diol, propoxylated	25322-69-4	TWA (aerosol)	10 mg/m ³	US WEEL
Limestone	1317-65-3	TWA (Respirable)	5 mg/m ³	NIOSH REL
		TWA (total)	10 mg/m ³	NIOSH REL
		TWA (Respirable)	5 mg/m ³	NIOSH REL
		TWA (total)	10 mg/m ³	NIOSH REL
		TWA (Respirable)	5 mg/m ³	NIOSH REL
		TWA (total)	10 mg/m ³	NIOSH REL
		TWA (total dust)	15 mg/m ³	OSHA Z-1
		TWA (respirable fraction)	5 mg/m ³	OSHA Z-1
		TWA (Total)	15 mg/m ³	OSHA P0
		TWA (Respirable fraction)	5 mg/m ³	OSHA P0
		TWA (Total dust)	15 mg/m ³	OSHA P0
		TWA	5 mg/m ³	OSHA P0

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		(respirable dust fraction)		
kaolin	1332-58-7	TWA (Respirable particulate matter)	2 mg/m ³	ACGIH
		TWA (total dust)	15 mg/m ³	OSHA Z-1
		TWA (respirable fraction)	5 mg/m ³	OSHA Z-1
		TWA (Total)	10 mg/m ³	OSHA P0
		TWA (Respirable fraction)	5 mg/m ³	OSHA P0
		TWA (Total dust)	10 mg/m ³	OSHA P0
		TWA (respirable dust fraction)	5 mg/m ³	OSHA P0

Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally required.
 In case of insufficient ventilation, wear suitable respiratory equipment.

Hand protection
 Material : Nitrile rubber

Eye protection : Safety glasses

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid
 Color : white
 Odor : characteristic
 Odor Threshold : no data available
 pH : Not applicable
 Melting point/freezing point : is not determined
 Initial boiling point and boiling range : is not determined
 Flash point : Not applicable
 Evaporation rate : is not determined

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Flammability (solid, gas)	: Not classified as a flammability hazard
Upper explosion limit	: Upper flammability limit Not applicable
Lower explosion limit	: Lower flammability limit Not applicable
Vapor pressure	: is not determined
Density	: 1.47 g/cm ³
Solubility(ies)	
Water solubility	: dispersible
Partition coefficient: n-octanol/water	: no data available
Autoignition temperature	: is not determined
Viscosity	
Viscosity, kinematic	: is not determined

SECTION 10. STABILITY AND REACTIVITY

Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: Hazardous polymerization does not occur.
Hazardous decomposition products	: Stable under normal conditions.

SECTION 11. TOXICOLOGICAL INFORMATION**Acute toxicity**

No data available

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

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No data available

Reproductive toxicity

No data available

STOT-single exposure

No data available

STOT-repeated exposure

No data available

Aspiration toxicityNo data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity**

No data available

Persistence and degradability

No data available

Bioaccumulative potential**Components:****Propane-1,2-diol, propoxylated :**Partition coefficient: n- : log Pow: -0.68 - 0.01 (25 °C)
octanol/water pH: 12
GLP: no**Mobility in soil**

No data available

Other adverse effectsNo data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues : To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Solidify and dispose of in an approved landfill. Consult state, local or provincial authorities for more restrictive requirements.

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SECTION 14. TRANSPORT INFORMATION**International Regulations****UNRTDG**

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation**49 CFR**Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION**SARA 311/312 Hazards** : No SARA Hazards**SARA 302** : This material does not contain any components with a section 302 EHS TPQ.**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.**Clean Air Act**

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

US State Regulations**California Prop 65** : Please contact Supplier for more information.**The ingredients of this product are reported in the following inventories:****TSCA**All substances listed as active on the TSCA inventory

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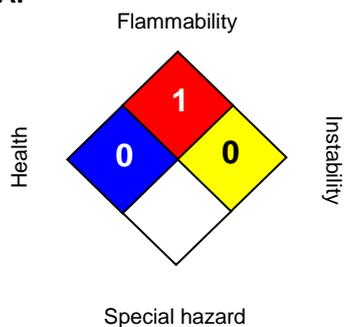
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Inventories Legend TSCA (USA), DSL (Canada), REACH(Europe), AIC (Australia), NZIoC (New Zealand), ENCS (Japan), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan)

SECTION 16. OTHER INFORMATION

Prepared by: Global Regulatory Office - phone: 1-651-236-5842 - email: msds.request@hbfuller.com

Further information
NFPA:

HMIS III:

HEALTH	0/
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 =Slight,
 2 = Moderate, 3 = High
 4 = Extreme, * = Chronic

The information and recommendations set forth herein are believed to be accurate. Because some of the information is derived from information provided to the H.B. Fuller Company from its suppliers, and because the H.B. Fuller Company has no control over the conditions of handling and use, the H.B. Fuller Company makes no warranty, expressed or implied, regarding the accuracy of the data or the results to be obtained from the use thereof. The information is supplied solely for your information and consideration, and the H.B. Fuller Company assumes no responsibility for use or reliance thereon. It is the responsibility of the user of H.B. Fuller Company products to comply with all applicable federal, state and local laws and regulations.