

SAFETY DATA SHEET

**H.B. Fuller® DOUBLE/BUBBLE® Epoxy Very High Peel Strength
Part A (04007)**

Version 1.1

Revision Date 12/14/2023

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : H.B. Fuller® DOUBLE/BUBBLE® Epoxy Very High Peel
Strength Part A (04007)
Product code : 100000006986

Manufacturer or supplier's details

Company : H.B. Fuller Company
Address : 1200 Willow Lake Boulevard
Vadnais Heights, MN 55110
Telephone : 1-888-423-8553

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Epoxy resin
Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION**Emergency Overview**

Appearance	liquid
Color	beige
Odor	characteristic

GHS Classification

Skin irritation : Category 2
Eye irritation : Category 2A
Skin sensitization : Category 1

GHS label elements

Hazard pictograms :



Signal Word : Warning

Hazard Statements:

H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye

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irritation.

Precautionary Statements:**Prevention:** P261 Avoid breathing mist or vapors. P264 Wash skin thoroughly after handling. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ eye protection/ face protection.**Response:** P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P337 + P313 If eye irritation persists: Get medical advice/ attention. P362 Take off contaminated clothing and wash before reuse.**Disposal:** P501 Dispose of contents/ container to an approved waste disposal plant.**Potential Health Effects****Carcinogenicity:****IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

Chemical name	CAS-No.	Concentration [%]
Epoxy resin	25068-38-6	70 - 90
kaolin	1332-58-7	20 - 30
Silica, amorphous fumed	112945-52-5	1 - 5

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

- General advice : Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
If symptoms persist, call a physician.
- In case of skin contact : Wash off with soap and water.
Get medical attention immediately if irritation develops and persists.
Remove contaminated clothing and shoes.

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	Wash contaminated clothing before reuse.
In case of eye contact	: Flush eyes with water at least 15 minutes. Get medical attention if eye irritation develops or persists.
If swallowed	: Do NOT induce vomiting. If victim is fully conscious, give a cupful of water. Never give anything by mouth to an unconscious person. Obtain medical attention.
Most important symptoms and effects, both acute and delayed	: Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
Specific extinguishing methods	:
Further information	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Special protective equipment for fire-fighters	: In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Refer to protective measures listed in sections 7 and 8.
Environmental precautions	: Prevent product from entering drains. Do not flush into surface water or sanitary sewer system.
Methods and materials for containment and cleaning up	: Soak up with inert absorbent material. Shovel into suitable container for disposal.

SECTION 7. HANDLING AND STORAGE

Technical measures	: Not applicable
Advice on safe handling	: No special precautions required.

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Conditions for safe storage : Keep in a dry, cool place.

Materials to avoid : No special restrictions on storage with other products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION
Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
kaolin	1332-58-7	TWA (Respirable particulate matter)	2 mg/m ³	ACGIH
		TWA (total dust)	15 mg/m ³	OSHA Z-1
		TWA (respirable fraction)	5 mg/m ³	OSHA Z-1
		TWA (Total)	10 mg/m ³	OSHA P0
		TWA (Respirable fraction)	5 mg/m ³	OSHA P0
		TWA (Total dust)	10 mg/m ³	OSHA P0
		TWA (respirable dust fraction)	5 mg/m ³	OSHA P0
Silica, amorphous fumed	112945-52-5	TWA (Dust)	20 Million particles per cubic foot	OSHA Z-3
		TWA (Dust)	80 mg/m ³ / %SiO ₂	OSHA Z-3
		TWA (Dust)	20 Million particles per cubic foot	OSHA Z-3
		TWA (Dust)	80 mg/m ³ / %SiO ₂	OSHA Z-3

Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally required.

Hand protection

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Material	: Nitrile rubber
Eye protection	: Safety glasses
Skin and body protection	: Remove and wash contaminated clothing before re-use.
Protective measures	: Avoid contact with skin.
Hygiene measures	: Avoid contact with skin, eyes and clothing.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Color	: beige
Odor	: characteristic
Odor Threshold	: no data available
pH	: Not applicable
Melting point/freezing point	: is not determined
Boiling point/boiling range	: is not determined
Flash point	: Not applicable Not applicable
Evaporation rate	: is not determined
Flammability (solid, gas)	: Not classified as a flammability hazard
Upper explosion limit	: Upper flammability limit is not determined
Lower explosion limit	: Lower flammability limit is not determined
Vapor pressure	: is not determined
Density	: 1.35 g/cm ³
Solubility(ies)	
Water solubility	: is not determined
Partition coefficient: n- octanol/water	: no data available
Autoignition temperature	: is not determined
Viscosity	
Viscosity, kinematic	: is not determined

SECTION 10. STABILITY AND REACTIVITY

Chemical stability	: The product is chemically stable.
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Conditions to avoid : Not applicable

Hazardous decomposition products : Stable under normal conditions.

SECTION 11. TOXICOLOGICAL INFORMATION**Acute toxicity**

No data available

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

STOT-single exposure

No data available

STOT-repeated exposure

No data available

Aspiration toxicityNo data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity**

No data available

Persistence and degradability

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No data available

Bioaccumulative potential**Components:****Epoxy resin :**Partition coefficient: n- : log Pow: 2.64 - 3.78 (25 °C)
octanol/water pH: 7
GLP: yes**Mobility in soil**

No data available

Other adverse effectsNo data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues : To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Disposal via incineration at an approved facility is recommended, as industry best practice. Consult state, local or provincial authorities for more restrictive requirements.

SECTION 14. TRANSPORT INFORMATION**International Regulations****IATA-DGR**UN/ID No. : UN 3082
Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.
(Epoxy resin)
Class : 9
Packing group : III
Labels : Miscellaneous
Packing instruction (cargo : 964
aircraft)
Packing instruction : 964
(passenger aircraft)**IMDG-Code**UN number : UN 3082
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
(Epoxy resin)
Class : 9

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Packing group : III
Labels : 9
EmS Code : F-A, S-F
Marine pollutant : yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation**49 CFR**

Not regulated as a dangerous good

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

SARA 311/312 Hazards : Respiratory or skin sensitization
Skin corrosion or irritation
Serious eye damage or eye irritation

SARA 302 : This material does not contain any components with a section 302 EHS TPQ.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

US State Regulations

California Prop 65 : Please contact Supplier for more information.

The ingredients of this product are reported in the following inventories:

TSCA All substances listed as active on the TSCA inventory

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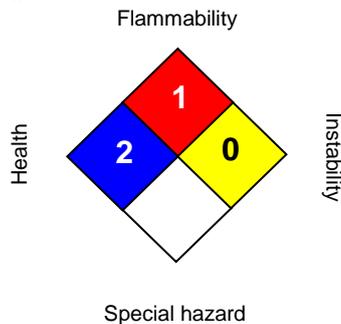
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Inventories Legend TSCA (USA), DSL (Canada), REACH(Europe), AIC (Australia), NZIoC (New Zealand), ENCS (Japan), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan)

SECTION 16. OTHER INFORMATION

Prepared by: Global Regulatory Office - phone: 1-651-236-5842 - email: msds.request@hbfuller.com

Further information
NFPA:

HMIS III:

HEALTH	2/
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 =Slight,
 2 = Moderate, 3 = High
 4 = Extreme, * = Chronic

The information and recommendations set forth herein are believed to be accurate. Because some of the information is derived from information provided to the H.B. Fuller Company from its suppliers, and because the H.B. Fuller Company has no control over the conditions of handling and use, the H.B. Fuller Company makes no warranty, expressed or implied, regarding the accuracy of the data or the results to be obtained from the use thereof. The information is supplied solely for your information and consideration, and the H.B. Fuller Company assumes no responsibility for use or reliance thereon. It is the responsibility of the user of H.B. Fuller Company products to comply with all applicable federal, state and local laws and regulations.

SAFETY DATA SHEET

**H.B. Fuller® DOUBLE/BUBBLE® Epoxy Very High Peel Strength
Part B (04007)**

Version 1.1

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SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : H.B. Fuller® DOUBLE/BUBBLE® Epoxy Very High Peel
Strength Part B (04007)
Product code : 100000006987

Manufacturer or supplier's details

Company : H.B. Fuller Company
Address : 1200 Willow Lake Boulevard
Vadnais Heights, MN 55110
Telephone : 1-888-423-8553

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Epoxy curing agent
Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION**Emergency Overview**

Appearance	liquid
Color	gray
Odor	amine-like

GHS Classification

Skin irritation : Category 2
Serious eye damage : Category 1
Skin sensitization : Category 1

GHS label elements

Hazard pictograms :  

Signal Word : Danger

Hazard Statements:

H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye

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damage.

Precautionary Statements:**Prevention:** P261 Avoid breathing mist or vapors. P264 Wash skin thoroughly after handling. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ eye protection/ face protection.**Response:** P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P362 Take off contaminated clothing and wash before reuse.**Disposal:** P501 Dispose of contents/ container to an approved waste disposal plant.**Potential Health Effects****Carcinogenicity:****IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

Chemical name	CAS-No.	Concentration [%]
Polyamide Resin	Not Assigned	50 - 70
kaolin	1332-58-7	20 - 30
triethylenetetramine	112-24-3	1 - 5
Silica, amorphous fumed	112945-52-5	1 - 5

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Show this material safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.
If not breathing, give artificial respiration.
Keep patient warm and at rest.
Consult a physician after significant exposure.

In case of skin contact : Take off all contaminated clothing immediately.

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Wash off immediately with soap and plenty of water.
Call a physician if irritation develops or persists.
Wash contaminated clothing before re-use.

- In case of eye contact : Hold eyelids apart and flush eyes with plenty of water for at least 15 minutes. Get medical attention.
Protect unharmed eye.
- If swallowed : If swallowed, call a poison control center or doctor immediately.
Do NOT induce vomiting.
If victim is fully conscious, give a cupful of water.
If possible drink milk afterwards.
- Most important symptoms and effects, both acute and delayed : Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye damage.
- Notes to physician : No further relevant information available.
-

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
- Specific extinguishing methods :
- Further information : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Special protective equipment for fire-fighters : Wear an approved positive pressure self-contained breathing apparatus in addition to standard fire fighting gear.
-

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : Prevent product from entering drains.
Do not flush into surface water or sanitary sewer system.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material.
Shovel into suitable container for disposal.
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SECTION 7. HANDLING AND STORAGE

- Local/Total ventilation : Use only with adequate ventilation.
- Advice on safe handling : Wear personal protective equipment.
 Do not get on skin or clothing.
 Use only in an area equipped with a safety shower.
- Conditions for safe storage : Keep containers tightly closed in a dry, cool and well-ventilated place.
- Materials to avoid : No special restrictions on storage with other products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION
Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
kaolin	1332-58-7	TWA (Respirable particulate matter)	2 mg/m ³	ACGIH
		TWA (total dust)	15 mg/m ³	OSHA Z-1
		TWA (respirable fraction)	5 mg/m ³	OSHA Z-1
		TWA (Total)	10 mg/m ³	OSHA P0
		TWA (Respirable fraction)	5 mg/m ³	OSHA P0
		TWA (Total dust)	10 mg/m ³	OSHA P0
		TWA (respirable dust fraction)	5 mg/m ³	OSHA P0
Silica, amorphous fumed	112945-52-5	TWA (Dust)	20 Million particles per cubic foot	OSHA Z-3
		TWA (Dust)	80 mg/m ³ / %SiO ₂	OSHA Z-3
		TWA (Dust)	20 Million particles per cubic foot	OSHA Z-3

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Lower explosion limit	:	Lower flammability limit is not determined
Vapor pressure	:	is not determined
Density	:	1.23 g/cm ³
Solubility(ies)	:	
Water solubility	:	is not determined
Partition coefficient: n-octanol/water	:	no data available
Autoignition temperature	:	is not determined
Thermal decomposition	:	Not applicable
Viscosity	:	
Viscosity, kinematic	:	is not determined
Explosive properties	:	Not explosive

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No further relevant information available.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Strong exothermic reaction with acids.
Conditions to avoid	:	No further relevant information available.
Incompatible materials	:	No further relevant information available.
Hazardous decomposition products	:	Stable under normal conditions.

SECTION 11. TOXICOLOGICAL INFORMATION**Acute toxicity****Product:**

Acute oral toxicity	:	Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method
Acute dermal toxicity	:	Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method

Components:**triethylenetetramine:**

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Acute oral toxicity : LD50 Oral Rat: 2,500 mg/kg

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

STOT-single exposure

No data available

STOT-repeated exposure

No data available

Aspiration toxicity

No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:****triethylenetetramine :**Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 31.1 mg/l
Exposure time: 48 h
Test Method: static testToxicity to algae : EC50 (Desmodesmus subspicatus (green algae)): 2.5 mg/l
Exposure time: 72 h
Test Type: flow-through test**Persistence and degradability**

No data available

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Bioaccumulative potential**Mobility in soil**

No data available

Other adverse effectsNo data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues : To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Disposal via incineration at an approved facility is recommended, as industry best practice. Consult state, local or provincial authorities for more restrictive requirements.

Contaminated packaging : Disposal must be made according to official regulations.

SECTION 14. TRANSPORT INFORMATION**International Regulations****UNRTDG**

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation**49 CFR**Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

SARA 311/312 Hazards : Respiratory or skin sensitization
Skin corrosion or irritation

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Serious eye damage or eye irritation

SARA 302 : This material does not contain any components with a section 302 EHS TPQ.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

US State Regulations

California Prop 65 Please contact Supplier for more information.

The ingredients of this product are reported in the following inventories:

TSCA All substances listed as active on the TSCA inventory

DSL All components of this product are on the Canadian DSL

PICCS On the inventory, or in compliance with the inventory

IECSC On the inventory, or in compliance with the inventory
Inventories Legend TSCA (USA), DSL (Canada), REACH(Europe), AIIIC (Australia), NZIoC (New Zealand), ENCS (Japan), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan)

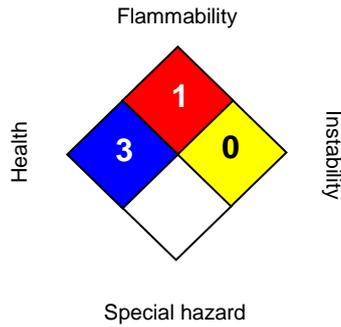
SECTION 16. OTHER INFORMATION

Prepared by: Global Regulatory Office - phone: 1-651-236-5842 - email: msds.request@hbfuller.com

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Further information
NFPA:

HMIS III:

HEALTH	3/
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 =Slight,
 2 = Moderate, 3 = High
 4 = Extreme, * = Chronic

The information and recommendations set forth herein are believed to be accurate. Because some of the information is derived from information provided to the H.B. Fuller Company from its suppliers, and because the H.B. Fuller Company has no control over the conditions of handling and use, the H.B. Fuller Company makes no warranty, expressed or implied, regarding the accuracy of the data or the results to be obtained from the use thereof. The information is supplied solely for your information and consideration, and the H.B. Fuller Company assumes no responsibility for use or reliance thereon. It is the responsibility of the user of H.B. Fuller Company products to comply with all applicable federal, state and local laws and regulations.