

# **SAFETY DATA SHEET**

### Flux-Off® Lead-Free

| Section 1. Identif                      | ication  |
|---|--|
| GHS product identifier                  | : Flux-Off® Lead-Free  |
| Product code                            | : ES197, ES5597  |
| Other means of                          | : Fluxing agents Remover.  |
| identification                          | Industrial/Professional use  |
| Product type                            | : Liquid.  |
| Relevant identified uses of             | the substance or mixture and uses advised against  |
| Identified uses                         |  |
| Fluxing agents Remover.                 |  |
| Uses advised against<br>Not applicable. |  |
| Supplier's details                      | : Chemtronics  |
|   | 8125 Cobb Center Drive<br>Kennesaw, GA 30152   |
|   | Tel. 770-424-4888 or toll free 800-645-5244  |
|   |  |
| Emergency telephone                     | : Chemtrec - 1-800-424-9300 or collect 703-527-3887  |
| number (with hours of                   | 24/7   |
| operation)                              |  |
| Section 2. Hazard                       | Is identification  |
| OSHA/HCS status                         | <ul> <li>This material is considered hazardous by the OSHA Hazard Communication Standard<br/>(29 CFR 1910.1200).</li> </ul>  |
| Classification of the                   | : FLAMMABLE LIQUIDS - Category 2   |
| substance or mixture                    | EYE IRRITATION - Category 2A   |
| GHS label elements                      |  |
| Hazard pictograms                       |  |
| Signal word                             | : Danger   |
| Hazard statements                       | : Highly flammable liquid and vapor.<br>Causes serious eye irritation.   |
| Precautionary statements                | ·  |
| Prevention                              | : Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Keep container tightly closed. Wash thoroughly after handling. |
| Response                                | : IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.   |
| Storage                                 | : Store in a well-ventilated place. Keep cool.   |
| Disposal                                | : Dispose of contents and container in accordance with all local, regional, national and international regulations.  |
|   |  |

### Section 2. Hazards identification

Hazards not otherwise classified

: None known.

### Section 3. Composition/information on ingredients

| Substance/mixture | : Mixture                   |
|-------------------|-----------------------------|
| Other means of    | : Fluxing agents Remover.   |
| identification    | Industrial/Professional use |

| Ingredient name | %         | CAS number |
|-----------------|-----------|------------|
| acetone         | ≥25 - ≤50 | 67-64-1    |
| methanol        | ≤3        | 67-56-1    |
| n-hexane        | ≤3        | 110-54-3   |

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

### Section 4. First aid measures

#### **Description of necessary first aid measures** Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention. Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. Skin contact : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse. Ingestion : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

| Most important symptoms        | <u>/effects, acute</u>                         | <u>and delayed</u>                   |                          |             |      |
|--------------------------------|--|--------------------------------------|--------------------------|-------------|------|
| Potential acute health eff     | ects   |                                      |                          |             |      |
| Eye contact                    | : Causes s                                     | erious eye irritation.               |                          |             |      |
| Inhalation                     | : Can caus                                     | se central nervous system (          | CNS) depression.         |             |      |
| Skin contact                   | : May caus                                     | se skin irritation.                  |                          |             |      |
| Ingestion                      | : Do not in                                    | gest. If swallowed then see          | k immediate medical ass  | istance.    |      |
| <u>Over-exposure signs/syn</u> | nptoms   |                                      |                          |             |      |
| Eye contact                    | : Adverse<br>pain or in<br>watering<br>redness | symptoms may include the<br>ritation | following:               |             |      |
| Date of issue/Date of revision | : 3/6/2024                                     | Date of previous issue               | : No previous validation | Version : 1 | 2/14 |

Date of issue/Date of revision : 3/6/2024 Date of previous issue : No previous validation Version :1

# Section 4. First aid measures

| Inhalation                 | : Adverse symptoms may include the following:<br>dizziness/vertigo<br>drowsiness/fatigue<br>headache   |
|----------------------------|--|
| Skin contact               | : Adverse symptoms may include the following:<br>irritation<br>redness   |
| Ingestion                  | : Adverse symptoms may include the following:<br>Ingestion Seek medical attention.   |
| Indication of immediate me | dical attention and special treatment needed, if necessary   |
| Notes to physician         | <ul> <li>Treat symptomatically. Contact poison treatment specialist immediately if large<br/>quantities have been ingested or inhaled.</li> </ul>  |
| Specific treatments        | : No specific treatment.   |
| Protection of first-aiders | <ul> <li>No action shall be taken involving any personal risk or without suitable training. It may<br/>be dangerous to the person providing aid to give mouth-to-mouth resuscitation.</li> </ul> |

### See toxicological information (Section 11)

# Section 5. Fire-fighting measures

|  | -   |
|--|---|
| Extinguishing media                            |   |
| Suitable extinguishing media                   | : Use dry chemical, CO <sub>2</sub> , water spray (fog) or foam.  |
| Unsuitable extinguishing media                 | : Do not use water jet.   |
| Specific hazards arising from the chemical     | : Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard.<br>In a fire or if heated, a pressure increase will occur and the container may burst, with the<br>risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along<br>the ground. Vapors may accumulate in low or confined areas or travel a considerable<br>distance to a source of ignition and flash back. Fire water contaminated with this<br>material must be contained and prevented from being discharged to any waterway,<br>sewer or drain. |
| Hazardous thermal decomposition products       | : Decomposition products may include the following materials:<br>carbon dioxide<br>carbon monoxide  |
| Special protective actions for fire-fighters   | : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.  |
| Special protective equipment for fire-fighters | : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.   |

## Section 6. Accidental release measures

| Personal precautions, protective equipment and emergency procedures |   |   |  |
|---|---|---|--|
| For non-emergency<br>personnel                                      | : | No action shall be taken involving any personal risk or without suitable training.<br>Evacuate surrounding areas. Keep unnecessary and unprotected personnel from<br>entering. Do not touch or walk through spilled material. Shut off all ignition sources.<br>No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide<br>adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put<br>on appropriate personal protective equipment. |  |
| For emergency responders  | : | If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".   |  |

### Section 6. Accidental release measures

| occion o. Accidental release incasures |  |  |  |
|--|--|--|--|
| Environmental precautions              | : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains<br>and sewers. Inform the relevant authorities if the product has caused environmental<br>pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to<br>the environment if released in large quantities.  |  |  |
| Methods and materials for c            | ontainment and cleaning up   |  |  |
| Small spill                            | : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.   |  |  |
| Large spill                            | : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal. |  |  |

## Section 7. Handling and storage

| Precautions for safe handling                                      |  |
|--|--|
| Protective measures  | Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container. |
| Advice on general<br>occupational hygiene                          | Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.  |
| Conditions for safe storage,<br>including any<br>incompatibilities | Store in accordance with local regulations. Store in a segregated and approved area.<br>Store in original container protected from direct sunlight in a dry, cool and well-ventilated<br>area, away from incompatible materials (see Section 10) and food and drink. Eliminate<br>all ignition sources. Separate from oxidizing materials. Keep container tightly closed<br>and sealed until ready for use. Containers that have been opened must be carefully<br>resealed and kept upright to prevent leakage. Do not store in unlabeled containers.<br>Use appropriate containment to avoid environmental contamination. See Section 10 for<br>incompatible materials before handling or use.  |

### Section 8. Exposure controls/personal protection

<u>Control parameters</u> <u>Occupational exposure limits</u>

# Section 8. Exposure controls/personal protection

| gredient name | Exposure limits                          |
|---------------|--|
| cetone        | ACGIH TLV (United States, 1/2023).       |
|               | STEL: 500 ppm 15 minutes.                |
|               | TWA: 250 ppm 8 hours.                    |
|               | NIOSH REL (United States, 10/2020).      |
|               | TWA: 590 mg/m <sup>3</sup> 10 hours.     |
|               | TWA: 250 ppm 10 hours.                   |
|               | OSHA PEL (United States, 5/2018).        |
|               | TWA: 2400 mg/m <sup>3</sup> 8 hours.     |
|               | TWA: 1000 ppm 8 hours.                   |
|               | OSHA PEL 1989 (United States, 3/1989).   |
|               | STEL: 2400 mg/m <sup>3</sup> 15 minutes. |
|               | STEL: 1000 ppm 15 minutes.               |
|               | TWA: 1800 mg/m <sup>3</sup> 8 hours.     |
|               | TWA: 750 ppm 8 hours.                    |
|               | CAL OSHA PEL (United States, 5/2018).    |
|               | STEL: 1780 mg/m <sup>3</sup> 15 minutes. |
|               | STEL: 750 ppm 15 minutes.                |
|               | C: 3000 ppm                              |
|               | TWA: 1200 mg/m <sup>3</sup> 8 hours.     |
|               | TWA: 500 ppm 8 hours.                    |
| ethanol       | ACGIH TLV (United States, 1/2023).       |
|               | Absorbed through skin.                   |
|               | STEL: 328 mg/m <sup>3</sup> 15 minutes.  |
|               | STEL: 250 ppm 15 minutes.                |
|               | TWA: 262 mg/m <sup>3</sup> 8 hours.      |
|               | TWA: 200 ppm 8 hours.                    |
|               | NIOSH REL (United States, 10/2020).      |
|               | Absorbed through skin.                   |
|               | STEL: 325 mg/m <sup>3</sup> 15 minutes.  |
|               | STEL: 250 ppm 15 minutes.                |
|               | TWA: 260 mg/m <sup>3</sup> 10 hours.     |
|               | TWA: 200 ppm 10 hours.                   |
|               | OSHA PEL (United States, 5/2018).        |
|               | TWA: 260 mg/m <sup>3</sup> 8 hours.      |
|               | TWA: 200 ppm 8 hours.                    |
|               | OSHA PEL 1989 (United States, 3/1989).   |
|               | Absorbed through skin.                   |
|               | STEL: 325 mg/m <sup>3</sup> 15 minutes.  |
|               | STEL: 250 ppm 15 minutes.                |
|               | TWA: 260 mg/m <sup>3</sup> 8 hours.      |
|               | TWA: 200 ppm 8 hours.                    |
|               | CAL OSHA PEL (United States, 5/2018).    |
|               | Absorbed through skin.                   |
|               | STEL: 325 mg/m <sup>3</sup> 15 minutes.  |
|               | STEL: 250 ppm 15 minutes.                |
|               | C: 1000 ppm                              |
|               | TWA: 260 mg/m <sup>3</sup> 8 hours.      |
|               | TWA: 200 ppm 8 hours.                    |
| exane         | ACGIH TLV (United States, 1/2023).       |
| ισλαιισ       | Absorbed through skin.                   |
|               | TWA: 50 ppm 8 hours.                     |
|               |  |
|               | NIOSH REL (United States, 10/2020).      |
|               | TWA: 180 mg/m <sup>3</sup> 10 hours.     |
|               | TWA: 50 ppm 10 hours.                    |
|               | OSHA PEL (United States, 5/2018).        |
|               | TWA: 1800 mg/m <sup>3</sup> 8 hours.     |
|               | TWA: 500 ppm 8 hours.                    |
|               | OSHA PEL 1989 (United States, 3/1989).   |
|               | TWA: 180 mg/m <sup>3</sup> 8 hours.      |

# Section 8. Exposure controls/personal protection

|                             | TWA: 50 ppm 8 hours.  |
|-----------------------------|---|
|                             | CAL OSHA PEL (United States, 5/2018).<br>Absorbed through skin. |
|                             | TWA: 180 mg/m <sup>3</sup> 8 hours.                             |
|                             | TWA: 50 ppm 8 hours.  |
| Biological exposure indices |   |

| Ingredient name | Exposure indices           ACGIH BEI (United States, 1/2023)           BEI: 25 mg/l, acetone [in urine]. Sampling time: end of shift. |  |
|-----------------|---|--|
| acetone         |   |  |
| methanol        | <b>ACGIH BEI (United States, 1/2023)</b><br>BEI: 15 mg/l, methanol [in urine]. Sampling<br>time: end of shift.                        |  |
| n-hexane        | <b>ACGIH BEI (United States, 1/2023)</b><br>BEI: 0.5 mg/l, 2,5-hexanedion [in urine].<br>Sampling time: end of shift.                 |  |

| Appropriate engineering controls | : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.  |
|----------------------------------|--|
| Environmental exposure controls  | : Emissions from ventilation or work process equipment should be checked to ensure<br>they comply with the requirements of environmental protection legislation. In some<br>cases, fume scrubbers, filters or engineering modifications to the process equipment<br>will be necessary to reduce emissions to acceptable levels.  |
| Individual protection measure    | <u>S</u>   |
| Hygiene measures                 | : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.  |
| Eye/face protection              | : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.   |
| Skin protection                  |  |
| Hand protection                  | : Chemical-resistant, impervious gloves complying with an approved standard should be<br>worn at all times when handling chemical products if a risk assessment indicates this is<br>necessary. Considering the parameters specified by the glove manufacturer, check<br>during use that the gloves are still retaining their protective properties. It should be<br>noted that the time to breakthrough for any glove material may be different for different<br>glove manufacturers. In the case of mixtures, consisting of several substances, the<br>protection time of the gloves cannot be accurately estimated. |
| Body protection                  | Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.   |
| Other skin protection            | Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.  |

### Section 8. Exposure controls/personal protection

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Respiratory protection
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: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

### Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

| Appearance  |   |  |
|---|---|--|
| Physical state  | Liquid. [Liquid.]   |  |
| Color   | Clear. Colorless.   |  |
| Odor  | Hydrocarbon. [Slight]   |  |
| Odor threshold  | Not available.  |  |
| рН  | Not available.  |  |
| Melting point/freezing point                            | Not available.  |  |
| Boiling point, initial boiling point, and boiling range | 49°C (120.2°F)  |  |
| Flash point   | Closed cup: -29°C (-20.2°F) [Tagliabue]   |  |
| Evaporation rate  | <1 (butyl acetate = 1)  |  |
| Flammability  | Extremely flammable in the presence of the following materials or conditions: open flames, sparks and static discharge. |  |
| Lower and upper explosion limit/flammability limit      | Lower: 1.2%<br>Upper: 7.7%  |  |

### Vapor pressure

|                                   | V                        | Vapor Pressure at 20°C |        | Vapor pressure at |     | sure at 50°C |
|-----------------------------------|--------------------------|------------------------|--------|-------------------|-----|--------------|
| Ingredient name                   | mm Hg                    | kPa                    | Method | mm Hg             | kPa | Method       |
| acetone                           | 180.01463                | 24                     |        |                   |     |              |
| 2-methylpentane                   | 172.51402                | 23                     |        |                   |     |              |
| 3-methylpentane                   | 153.76249                | 20.5                   |        |                   |     |              |
| n-hexane                          | 127.51036                | 17                     |        |                   |     |              |
| methanol                          | 126.96329                | 16.9                   |        |                   |     |              |
| methanol<br>elative vapor density | 126.96329<br>: >1 [Air : |                        |        |                   |     |              |

| Relative density          | : 0.71            |
|---------------------------|-------------------|
| Solubility in water       | : Not available.  |
| Partition coefficient: n- | : Not applicable. |
| octanol/water             |                   |

t

#### Auto-ignition temperature

| Ingredient name            | °C             | 0  | °F    | Method    |
|----------------------------|----------------|----|-------|-----------|
| n-hexane                   | 22             | 25 | 437   |           |
| 3-methylpentane            | 27             | 78 | 532.4 |           |
| 2-methylpentane            | 30             | 06 | 582.8 |           |
| 2,3-dimethylbutane         | 40             | 05 | 761   |           |
| 2,2-dimethylbutane         | 40             | 05 | 761   |           |
| methanol                   | 45             | 55 | 851   | DIN 51794 |
| acetone                    | 46             | 65 | 869   |           |
| ecomposition temperature : | Not available. |    |       |           |
| scosity :                  |                |    |       |           |

: Not available.

# Section 9. Physical and chemical properties and safety characteristics

Particle characteristics

Median particle size

: Not applicable.

# Section 10. Stability and reactivity

| Reactivity                         | : No specific test data related to reactivity available for this product or its ingredients.   |
|------------------------------------|--|
| Chemical stability                 | : The product is stable.   |
| Possibility of hazardous reactions | : Under normal conditions of storage and use, hazardous reactions will not occur.  |
| Conditions to avoid                | : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas. |
| Incompatible materials             | : Reactive or incompatible with the following materials:<br>oxidizing materials  |
| Hazardous decomposition products   | : Under normal conditions of storage and use, hazardous decomposition products should not be produced.   |

# Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

| Product/ingredient name | Result               | Species | Dose        | Exposure |
|-------------------------|----------------------|---------|-------------|----------|
| acetone                 | LD50 Oral            | Rat     | 5800 mg/kg  | -        |
| methanol                | LC50 Inhalation Gas. | Rat     | 145000 ppm  | 1 hours  |
|                         | LC50 Inhalation Gas. | Rat     | 64000 ppm   | 4 hours  |
|                         | LD50 Dermal          | Rabbit  | 15800 mg/kg | -        |
|                         | LD50 Oral            | Rat     | 5600 mg/kg  | -        |
| n-hexane                | LC50 Inhalation Gas. | Rat     | 48000 ppm   | 4 hours  |
|                         | LD50 Oral            | Rat     | 15840 mg/kg | -        |

Irritation/Corrosion

| Product/ingredient name | Result                   | Species | Score | Exposure     | Observation |
|-------------------------|--------------------------|---------|-------|--------------|-------------|
| acetone                 | Eyes - Mild irritant     | Human   | -     | 186300 ppm   | -           |
|                         | Eyes - Mild irritant     | Rabbit  | -     | 10 uL        | -           |
|                         | Eyes - Moderate irritant | Rabbit  | -     | 24 hours 20  | -           |
|                         |                          |         |       | mg           |             |
|                         | Eyes - Severe irritant   | Rabbit  | -     | 20 mg        | -           |
|                         | Skin - Mild irritant     | Rabbit  | -     | 395 mg       | -           |
|                         | Skin - Mild irritant     | Rabbit  | -     | 24 hours 500 | -           |
|                         |                          |         |       | mg           |             |
| methanol                | Eyes - Moderate irritant | Rabbit  | -     | 24 hours 100 | -           |
|                         |                          |         |       | mg           |             |
|                         | Eyes - Moderate irritant | Rabbit  | -     | 40 mg        | -           |
|                         | Skin - Moderate irritant | Rabbit  | -     | 24 hours 20  | -           |
|                         |                          |         |       | mg           |             |
| n-hexane                | Eyes - Mild irritant     | Rabbit  | -     | 10 mg        | -           |

### **Sensitization**

Not available.

#### **Mutagenicity**

Not available.

### Section 11. Toxicological information

### **Carcinogenicity**

Not available.

### **Classification**

| Product/ingredient name | OSHA  | IARC | NTP |  |
|-------------------------|-------|------|-----|--|
| methanol                | None. | -    | -   |  |
|                         |       |      |     |  |

#### Reproductive toxicity

Not available.

#### **Teratogenicity**

Not available.

### Specific target organ toxicity (single exposure)

Not available.

### Specific target organ toxicity (repeated exposure) Not available.

### Aspiration hazard

Not available.

| Э. |
|----|
|    |

### Symptoms related to the physical, chemical and toxicological characteristics

| Eye contact  | : Adverse symptoms may include the following:<br>pain or irritation<br>watering<br>redness            |
|--------------|---|
| Inhalation   | : Adverse symptoms may include the following:<br>dizziness/vertigo<br>drowsiness/fatigue<br>headache  |
| Skin contact | : Adverse symptoms may include the following:<br>irritation<br>redness                                |
| Ingestion    | <ul> <li>Adverse symptoms may include the following:<br/>Ingestion Seek medical attention.</li> </ul> |

# Delayed and immediate effects and also chronic effects from short and long term exposure

| <u>Snort term exposure</u>       |                  |  |  |
|----------------------------------|------------------|--|--|
| Potential immediate<br>effects   | : Not available. |  |  |
| Potential delayed effects        | : Not available. |  |  |
| <u>Long term exposure</u>        |                  |  |  |
| Potential immediate<br>effects   | : Not available. |  |  |
| Potential delayed effects        | : Not available. |  |  |
| Potential chronic health effects |                  |  |  |

| Date | of | issue/Date | of | revision |  |
|------|----|------------|----|----------|--|
|      |    |            |    |          |  |

# Section 11. Toxicological information

#### Not available.

| General               | : No known significant effects or critical hazards. |
|-----------------------|---|
| Carcinogenicity       | : No known significant effects or critical hazards. |
| Mutagenicity          | : No known significant effects or critical hazards. |
| Reproductive toxicity | : No known significant effects or critical hazards. |

### Numerical measures of toxicity

Acute toxicity estimates

| Product/ingredient name | Oral (mg/<br>kg) | Dermal<br>(mg/kg) | Inhalation<br>(gases)<br>(ppm) | Inhalation<br>(vapors)<br>(mg/l) | Inhalation<br>(dusts and<br>mists) (mg/<br>I) |
|-------------------------|------------------|-------------------|--------------------------------|----------------------------------|---|
| acetone                 | 5800             | N/A               | N/A                            | N/A                              | N/A   |
| methanol                | 5600             | 15800             | 64000                          | N/A                              | N/A   |
| n-hexane                | 15840            | N/A               | 48000                          | N/A                              | N/A   |

### Section 12. Ecological information

| Product/ingredient name | Result   | Species  | Exposure             |
|-------------------------|--|--|----------------------|
| acetone                 | Acute EC50 20.565 mg/l Marine water                                    | Algae - Ulva pertusa   | 96 hours             |
|                         | Acute LC50 4.42589 ml/L Marine water                                   | Crustaceans - Acartia tonsa -<br>Copepodid                     | 48 hours             |
|                         | Acute LC50 10000 µg/l Fresh water                                      | Daphnia - <i>Daphnia magna</i>                                 | 48 hours             |
|                         | Acute LC50 5600 ppm Fresh water  | Fish - Poecilia reticulata                                     | 96 hours             |
|                         | Chronic NOEC 4.95 mg/l Marine water                                    | Algae - <i>Ulva pertusa</i>                                    | 96 hours             |
|                         | Chronic NOEC 0.016 ml/L Fresh water                                    | Crustaceans - Daphniidae                                       | 21 days              |
|                         | Chronic NOEC 0.1 ml/L Fresh water                                      | Daphnia - <i>Daphnia magna -</i><br>Neonate                    | 21 days              |
|                         | Chronic NOEC 5 µg/l Marine water                                       | Fish - <i>Gasterosteus aculeatus -</i><br>Larvae               | 42 days              |
| methanol                | Acute EC50 16.912 mg/l Marine water                                    | Algae - Ulva pertusa   | 96 hours             |
|                         | Acute LC50 2500000 µg/l Marine water                                   | Crustaceans - Crangon crangon -<br>Adult                       | 48 hours             |
|                         | Acute LC50 3289 mg/l Fresh water                                       | Daphnia - <i>Daphnia magna</i> -<br>Neonate                    | 48 hours             |
|                         | Acute LC50 290 mg/l Fresh water<br>Chronic NOEC 9.96 mg/l Marine water | Fish - <i>Danio rerio</i> - Egg<br>Algae - <i>Ulva pertusa</i> | 96 hours<br>96 hours |
| n-hexane                | Acute LC50 2500 µg/l Fresh water                                       | Fish - Pimephales promelas                                     | 96 hours             |

### Persistence and degradability

Not available.

### **Bioaccumulative potential**

| Product/ingredient name | LogPow | BCF     | Potential |
|-------------------------|--------|---------|-----------|
| acetone                 | -0.23  | -       | Low       |
| methanol                | -0.77  | <10     | Low       |
| n-hexane                | 4      | 501.187 | High      |

### Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

: 3/6/2024

### Section 12. Ecological information

Other adverse effects

: No known significant effects or critical hazards.

### Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

### United States - RCRA Toxic hazardous waste "U" List

| Ingredient   | CAS #   |        | Reference<br>number |
|--------------|---------|--------|---------------------|
| Acetone (I)  | 67-64-1 | Listed | U002                |
| Methanol (I) | 67-56-1 | Listed | U154                |

### Section 14. Transport information

|                               | DOT<br>Classification  | TDG<br>Classification  | Mexico<br>Classification   | IMDG  | ΙΑΤΑ   |
|-------------------------------|--|--|--|---|--|
| UN number                     | UN1993   | UN1993   | UN1993   | UN1993  | UN1993   |
| UN proper<br>shipping name    | FLAMMABLE<br>LIQUID, N.O.S.<br>(acetone,<br>2-methylpentane) | FLAMMABLE<br>LIQUID, N.O.S.<br>(acetone,<br>2-methylpentane) | FLAMMABLE<br>LIQUID, N.O.S.<br>(acetone,<br>2-methylpentane)                   | FLAMMABLE<br>LIQUIDS, N.O.S.<br>(acetone,<br>2-methylpentane) | Aerosols,<br>flammable<br>(acetone,<br>2-methylpentane)                        |
| Transport<br>hazard class(es) | 3  | 3  | 3  | 3   | 3  |
| Packing group                 | 11   | 11   | 11   | -   | 11   |
| Environmental<br>hazards      | Yes.   | Yes.   | Yes. The<br>environmentally<br>hazardous<br>substance mark is<br>not required. | Yes.  | Yes. The<br>environmentally<br>hazardous<br>substance mark is<br>not required. |

**Additional information** 

**DOT Classification** This product is not regulated as a marine pollutant when transported on inland waterways in sizes of  $\leq 5$  L or  $\leq 5$  kg or by road, rail, or inland air in non-bulk sizes, provided the packagings meet the general provisions of §§ 173.24 and 173.24a. Reportable guantity 14285.7 lbs / 6485.7 kg [2413.2 gal / 9134.8 L]. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements. **TDG Classification** : Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.18-2.19 (Class 3), 2.7 (Marine pollutant mark). The marine pollutant mark is not required when transported by road or rail.

IMDG : The marine pollutant mark is not required when transported in sizes of  $\leq 5$  L or  $\leq 5$  kg.

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## Section 14. Transport information

| ΙΑΤΑ   |   | The environmentally hazardous substance mark may appear if required by other transportation regulations.  |
|--|---|---|
| Special precautions for user                   |   | <b>Transport within user's premises:</b> always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage. |
| Transport in bulk according to IMO instruments | : | Not available.  |

### Section 15. Regulatory information

| • •   | -  |
|---|--|
| U.S. Federal regulations  | : TSCA 8(a) CDR Exempt/Partial exemption: Not determined |
| Clean Air Act Section 112<br>(b) Hazardous Air<br>Pollutants (HAPs) | : Listed   |
| Clean Air Act Section 602<br>Class I Substances                     | : Not listed   |
| Clean Air Act Section 602<br>Class II Substances                    | : Not listed   |
| DEA List I Chemicals<br>(Precursor Chemicals)                       | : Not listed   |
| DEA List II Chemicals<br>(Essential Chemicals)                      | : Listed   |
| SARA 302/304  |  |
| Composition/information   | on ingredients   |
| No products were found.   |  |
|   |  |

SARA 304 RQ

: Not applicable.

#### SARA 311/312

Classification

: FLAMMABLE LIQUIDS - Category 2

EYE IRRITATION - Category 2A

### **Composition/information on ingredients**

| Name               | %         | Classification                 |  |
|--------------------|-----------|--------------------------------|--|
| acetone            | ≥25 - ≤50 | FLAMMABLE LIQUIDS - Category 2 |  |
|                    |           | EYE IRRITATION - Category 2A   |  |
| 2-methylpentane    | ≥10 - ≤25 | FLAMMABLE LIQUIDS - Category 2 |  |
| 3-methylpentane    | ≥10 - ≤25 | FLAMMABLE LIQUIDS - Category 2 |  |
| 2,3-dimethylbutane | ≥10 - ≤25 | FLAMMABLE LIQUIDS - Category 2 |  |
| 2,2-dimethylbutane | ≥10 - ≤25 | FLAMMABLE LIQUIDS - Category 2 |  |
| methanol           | ≤3        | FLAMMABLE LIQUIDS - Category 2 |  |
|                    |           | SKIN IRRITATION - Category 2   |  |
|                    |           | EYE IRRITATION - Category 2A   |  |
| n-hexane           | ≤3        | FLAMMABLE LIQUIDS - Category 2 |  |
|                    |           | EYE IRRITATION - Category 2B   |  |

### SARA 313

|                                 | Product name | CAS number          | %        |
|---------------------------------|--------------|---------------------|----------|
| Form R - Reporting requirements |              | 67-56-1<br>110-54-3 | ≤3<br>≤3 |
| Supplier notification           |              | 67-56-1<br>110-54-3 | ≤3<br>≤3 |

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

### **State regulations**

## Section 15. Regulatory information

| Massachusetts | <ul> <li>The following components are listed: ACETONE; ISOHEXANE; 3-METHYLPENTANE;</li> <li>2,3-DIMETHYLBUTANE; 2,2-DIMETHYLBUTANE; METHANOL; HEXANE</li> </ul>                      |
|---------------|--|
| New York      | : The following components are listed: Acetone; Methanol; Hexane   |
| New Jersey    | <ul> <li>The following components are listed: ACETONE; 2-METHYLPENTANE;</li> <li>2,3-DIMETHYLBUTANE; NEOHEXANE; METHYL ALCOHOL; n-HEXANE</li> </ul>                                  |
| Pennsylvania  | <ul> <li>The following components are listed: 2-PROPANONE; PENTANE, 2-METHYL-;<br/>PENTANE, 3-METHYL-; BUTANE, 2,3-DIMETHYL-; BUTANE, 2,2-DIMETHYL-;<br/>METHANOL; HEXANE</li> </ul> |

### California Prop. 65

WARNING: This product can expose you to chemicals including Methanol and n-hexane, which are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings. ca.gov.

| Ingredient name      | <b>.</b> | Maximum<br>acceptable dosage<br>level |
|----------------------|----------|---------------------------------------|
| Methanol<br>n-hexane | -        | Yes.<br>Yes.                          |

### International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

#### **Montreal Protocol**

Not listed.

### Stockholm Convention on Persistent Organic Pollutants

Not listed.

### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

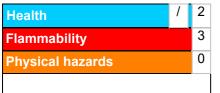
### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

| Inventory list          |  |  |
|-------------------------|--|--|
| Australia               | All components are listed or exempted.   |  |
| Canada                  | All components are listed or exempted.   |  |
| China                   | All components are listed or exempted.   |  |
| Eurasian Economic Union | <b>Russian Federation inventory</b> : All components are listed or exempted.   |  |
| Japan                   | Japan inventory (CSCL): All components are listed or exempted.<br>Japan inventory (ISHL): All components are listed or exempted. |  |
| New Zealand             | All components are listed or exempted.   |  |
| Philippines             | All components are listed or exempted.   |  |
| Republic of Korea       | All components are listed or exempted.   |  |
| Taiwan                  | All components are listed or exempted.   |  |
| Thailand                | All components are listed or exempted.   |  |
| Turkey                  | Not determined.  |  |
| United States           | All components are active or exempted.   |  |
| Viet Nam                | All components are listed or exempted.   |  |

# Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

### National Fire Protection Association (U.S.A.)



#### Procedure used to derive the classification

|                                | Classification  | Justification   |  |
|--------------------------------|---|---|--|
|                                | LAMMABLE LIQUIDS - Category 2<br>YE IRRITATION - Category 2A  |   |  |
| <u>History</u>                 |   |   |  |
| Date of printing               | : 3/6/2024  |   |  |
| Date of issue/Date of revision | : 3/6/2024  |   |  |
| Date of previous issue         | : No previous validation  |   |  |
| Version                        | : 1   |   |  |
| Key to abbreviations           | IATA = International Air Transport Association<br>IBC = Intermediate Bulk Container<br>IMDG = International Maritime Dangerous Goo<br>LogPow = logarithm of the octanol/water partition<br>MARPOL = International Convention for the Pro- | ATE = Acute Toxicity Estimate<br>BCF = Bioconcentration Factor<br>GHS = Globally Harmonized System of Classification and Labelling of Chemicals<br>IATA = International Air Transport Association<br>IBC = International Air Transport Association<br>IBC = International Maritime Dangerous Goods<br>LogPow = logarithm of the octanol/water partition coefficient<br>MARPOL = International Convention for the Prevention of Pollution From Ships, 1973<br>as modified by the Protocol of 1978. ("Marpol" = marine pollution)<br>N/A = Not available<br>SGG = Segregation Group |  |
| References                     | : Not available.  |   |  |

Indicates information that has changed from previously issued version.

#### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.