

# Technical Data Sheet

## 3M™ Dual Lock™ Reclosable Fastener SJ3552CF

### Product Description

3M™ Dual Lock™ Reclosable Fasteners are positive locking, hidden fasteners designed for use in a variety of attachment solutions. They consist of continuous strips of polyolefin stems with a mushroom shaped top protruding up from the backing. When snapped together the mushroom shaped caps interlock producing a strong reliable Fastener.

The standard Dual Lock fasteners are available in three different stem densities (170, 250 and 400) referring to the approximate number of stems per square inch. (26, 39, 62 stems per square centimeter) By inter-locking different stem density combinations you can create the strength that suits your application; more total stems give higher strength. The Dual Lock Reclosable fasteners can be mated in the following combinations of increasing closure strength: Type 170 to Type 250, Type 170 to Type 400, Type 250 to Type 250 and Type 250 to Type 400. We do not recommend using the Type 170 to 170 because it does not have enough strength for a good connection. We do not recommend using the Type 400 to 400 because it is too strong and may cause stems and heads to rip out rendering the fastener no longer reclosable.

The Dual Lock Low Profile has one stem density of approximately 705 stems per square inch and they interlock to themselves. The low profile products are not intended to mate to the standard size Dual Lock.

There are a variety of pressure sensitive adhesives available with Dual Lock to cover most application needs. The pressure sensitive adhesive makes the Dual Lock easy to use, simply remove the liner, place the Dual Lock and apply firm consistent pressure to assure good contact with the substrate you are adhering. We also offer non-adhesive backed Dual Lock for applications where the PSA does not meet your needs.

### Product Features

- Easy Alignment: Dual Lock fasteners engage in any direction or position. The mushroom stems slide into position until they are engaged by snapping together applying firm pressure, this eliminates concerns about misalignment or spontaneous engagement.
- Positive Locking: Dual Lock fasteners engage/fasten with an audible snap and detectable movement assuring complete and secure closure.
- Reclosability: Dual Lock fasteners can be opened and closed for multiple closure applications (high cycle life).
- Blind Attachment: Dual Lock fasteners can be attached on the backside of substrate (i.e. trim piece) where it will not interrupt the show surface.
- Rattle-Free: Dual Lock fasteners will not rattle loose.
- Ease of Assembly: Dual Lock fasteners can be used to attach components before they enter the final assembly plant, reducing the number of parts and the assembly time. No tools are required.
- Adjustable Strength: By selecting different combinations of the various stem densities of the Dual Lock the fastener can be designed to meet the strength needs of the designer.
- Product Forms: Dual Lock fasteners come in a variety of forms: Backed with Pressure Sensitive adhesive, Non-woven, Rigid backed, Die Cut Shapes, and low profile.
- Attachment Methods: The wide varieties of Dual Lock fasteners allow a design engineer flexibility to be able use and attach Dual Lock to just about any substrate or application. Peel and stick pressure sensitive adhesive backed is quick and easy yet strong and secure. Non-woven backed can be used with a variety of adhesive choices such as hot melt, liquid, epoxies, sealants, etc. We have parts that can be attached with a screw or rivet; rigid and plain backed for developing your own special device.

### General Information

Pressure Sensitive Adhesive backed product  
Product Family: Acrylic PSA VHB firm type backing for medium to high surface energy attachment

### Technical Information Note



The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

### Typical Physical Properties

Property	Values	Additional Information
Adhesive Type	Acrylic	

Liner	Silicone treated Polyolefin with Red printing		
Liner Thickness	0.8 mm		
Color	Black		
Liner Color	Clear	View	^
Test Name: Primary			
Color	Clear	View	^
Test Name: Cured			
Thickness	3.51 mm		
Thickness	138 mil		
Engaged Thickness (mil)	226 mil	View	^
Notes: Thickness depends upon the amount of compression load on the pieces.			
Engaged Thickness (mm)	5.74 mm	View	^
Notes: Thickness depends upon the amount of compression load on the pieces.			
Stems	26 Stems/cm²		
Stems	170 Stems/in²		
Liner Thickness	3 mil		

### Typical Performance Characteristics

Property	Values	Additional Information
Long Term Temp C	93 °C	View 
Test Condition: Long Term (day, weeks)		
Long Term Temp F	200 °F	View 

Test Condition: Long Term (day, weeks)

Static Shear	10000 min	View	⬆
Notes: Holds 2.2 lb/in² (155 g/cm²) for indicated Time and Temperature If no failure at 10,000 minutes, test is discontinued			

Static Shear	10000 min	View	⬆
Notes: Holds 2.2 lb/in² (155 g/cm²) for indicated Time and Temperature If no failure at 10,000 minutes, test is discontinued			

Static Shear	10000 min	View	⬆
Substrate: Rigid to Rigid			
Notes: Holds 2,2lbs./in2 (1000 grams) for indicated Time and Temperature			















90° Peel Adhesion Stainless Steel	11 lb/in	View	⬆
Notes: 12 in/min (300 mm/min) ASTM D3330 72 hour dwell on Stainless Steel at 23°C (72°F) and 50% RH Backing: 2 mil Polyester			

90° Peel Adhesion	21 N/cm	View	⬆
Dwell/Cure Time: 72.0 Dwell Time Units: hr Temp C: 23C Temp F: 72F Environmental Condition: 50%RH Substrate: Stainless Steel			
Notes: 12 in/min (300 mm/min)			

Note	The following technical information and data is intended as a guideline to assist customers in selecting 3M™ Reclosable Fasteners for further evaluation. This technical information is not product release specifications or standards. Unless stated differently, the typical system performance and product properties were obtained using specific test methods under controlled laboratory conditions of 72°F ± 5°F and 50% ± 10% relative humidity. The user is responsible for evaluating 3M reclosable fasteners under expected use conditions to ensure suitable performance for the intended application. - These are typical values which were gathered from testing the PSA backed materials. Similar values can be expected when the Dual Lock is held securely in a rigid fashion. - Tests were run at 12 inches per minute		
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

Dynamic Tensile (Engage)	9 N/cm²	View	⬆
Substrate: Type 170 to 250			

Dynamic Tensile (Engage)	13 lb/in²	View	⬆
Substrate: Type 170 to 250			

Dynamic Tensile (Engage)	14.5 N/cm²	View 
Substrate: Type 170 to 400		
Dynamic Tensile (Engage)	21 lb/in²	View 
Substrate: Type 170 to 400		
Dynamic Tensile (Engage)	15.2 N/cm²	View 
Substrate: Type 250 to 250		
Dynamic Tensile (Engage)	22 lb/in²	View 
Substrate: Type 250 to 250		
Dynamic Tensile (Engage)	21.4 N/cm²	View 
Substrate: Type 250 to 400		
Dynamic Tensile (Engage)	31 lb/in²	View 
Substrate: Type 250 to 400		
Dynamic Tensile (Engage)	18.5 N/cm²	View 
Substrate: Low Profile to Low Profile		
Dynamic Tensile (Engage)	27 lb/in²	View 
Substrate: Low Profile to Low Profile		
Dynamic Tensile (Disengage)	18.5 N/cm²	View 
Substrate: Type 170 to 250		
Dynamic Tensile (Disengage)	27 lb/in²	View 
Substrate: Type 170 to 250		
Dynamic Tensile (Disengage)	29.6 N/cm²	View 
Substrate: Type 170 to 400		
Dynamic Tensile (Disengage)	43 lb/in²	View 
Substrate: Type 170 to 400		
Dynamic Tensile (Disengage)	29.6 N/cm²	View 
Substrate: Type 250 to 250		
Dynamic Tensile (Disengage)	43 lb/in²	View 










Substrate: Type 250 to 250

Dynamic Tensile (Disengage)	41.4 N/cm²	View	^
Substrate: Type 250 to 400			
Dynamic Tensile (Disengage)	60 lb/in²	View	^
Substrate: Type 250 to 400			
Overlap Shear Strength	7.9 N/cm²	View	^
Substrate: Type 170 to 250			
Overlap Shear Strength	11.5 lb/in²	View	^
Substrate: Type 170 to 250			
Overlap Shear Strength	12.2 N/cm²	View	^
Substrate: Type 170 to 400			
Overlap Shear Strength	17.7 lb/in²	View	^
Substrate: Type 170 to 400			
Overlap Shear Strength	15 N/cm²	View	^
Substrate: Type 250 to 250			
Overlap Shear Strength	22 lb/in²	View	^
Substrate: Type 250 to 250			
Overlap Shear Strength	30 N/cm²	View	^
Substrate: Type 250 to 400			
Overlap Shear Strength	43.5 lb/in²	View	^
Substrate: Type 250 to 400			
Cleavage Strength	14 N/cm	View	^
Substrate: Type 170 to 250			
Notes: Rigid backed from Rigid backed			
Cleavage Strength	8 lb/in width	View	^
Substrate: Type 170 to 250			
Notes: Rigid backed from Rigid backed			
Cleavage Strength	28 N/cm		








View 		
Substrate: Type 170 to 400		
Notes: Rigid backed from Rigid backed		
Cleavage Strength	16 lb/in width	View 
Substrate: Type 170 to 400		
Notes: Rigid backed from Rigid backed		
Cleavage Strength	21 N/cm	View 
Substrate: Type 250 to 250		
Notes: Rigid backed from Rigid backed		
Cleavage Strength	12 lb/in width	View 
Substrate: Type 250 to 250		
Notes: Rigid backed from Rigid backed		
Cleavage Strength	53 N/cm	View 
Substrate: Type 250 to 400		
Notes: Rigid backed from Rigid backed		
Cleavage Strength	30 lb/in width	View 
Substrate: Type 250 to 400		
Notes: Rigid backed from Rigid backed		
T-Peel Adhesion	0.8 N/cm	View 
Substrate: Type 170 to 250		
Notes: Flexible from Flexible		
T-Peel Adhesion	0.5 lb/in width	View 
Substrate: Type 170 to 250		
Notes: Flexible from Flexible		
T-Peel Adhesion	1.4 N/cm	View 
Substrate: Type 170 to 400		
Notes: Flexible from Flexible		
T-Peel Adhesion	0.8 lb/in width	View 
Substrate: Type 170 to 400		
Notes: Flexible from Flexible		
T-Peel Adhesion	0.9 N/cm	View 

Substrate: Type 250 to 250

Notes: Flexible from Flexible

T-Peel Adhesion	0.5 lb/in width	View 
Substrate: Type 250 to 250  Notes: Flexible from Flexible		
T-Peel Adhesion	2.3 N/cm	View 
Substrate: Type 250 to 400  Notes: Flexible from Flexible		
T-Peel Adhesion	1.3 lb/in width	View 
Substrate: Type 250 to 400  Notes: Flexible from Flexible		
90° Peel Adhesion	2.1 N/cm	View 
Substrate: Type 170 to 250 Backing: Flexible from Rigid  Notes: 12 in/min (300 mm/min)		
90° Peel Adhesion	1.2 lb/in width	View 
Substrate: Type 170 to 250 Backing: Flexible from Rigid  Notes: 12 in/min (300 mm/min)		
90° Peel Adhesion	3.3 N/cm	View 
Substrate: Type 170 to 400 Backing: Flexible from Rigid  Notes: 12 in/min (300 mm/min)		
90° Peel Adhesion	1.9 lb/in width	View 
Substrate: Type 170 to 400 Backing: Flexible from Rigid  Notes: 12 in/min (300 mm/min)		
90° Peel Adhesion	4 N/cm	View 
Substrate: Type 250 to 250 Backing: Flexible from Rigid  Notes: 12 in/min (300 mm/min)		
90° Peel Adhesion	2.3 lb/in width	View 
Substrate: Type 250 to 250 Backing: Flexible from Rigid  Notes: 12 in/min (300 mm/min)		



90° Peel Adhesion	8.4 N/cm	View 
Substrate: Type 250 to 400 Backing: Flexible from Rigid  Notes: 12 in/min (300 mm/min)		
90° Peel Adhesion	4.8 lb/in width	View 
Substrate: Type 250 to 400 Backing: Flexible from Rigid  Notes: 12 in/min (300 mm/min)		
Cycle Life	1000	View 
Substrate: Type 170 to 250  Notes: Number of closures before losing 50% of original strength		
Cycle Life	1000	View 
Substrate: Type 170 to 400  Notes: Number of closures before losing 50% of original strength		
Cycle Life	1000	View 
Substrate: Type 250 to 250  Notes: Number of closures before losing 50% of original strength		
Cycle Life	1000	View 
Substrate: Type 250 to 400  Notes: Number of closures before losing 50% of original strength		
Product Performance		View 
Notes: This guide should assist you in determining which product will adhere best to your substrate for.		

## Available Sizes

50

## Design Considerations

- As a general rule, four square inches of fastener area per pound of static tensile or shear load to be supported is suggested as a starting point for evaluation. More or less area may be needed depending on specific conditions or end use applications. Type 250 Dual Lock Reclosable fasteners less than 0.75" (19 mm) width should not be engaged to other type 250 Dual Lock Reclosable fastener as low disengagement values may occur.
- Whenever possible design one side of the Dual Lock reclosable fasteners to be larger than the mating side. This will allow for variability or mismatch in Dual lock alignment positions, and ensure 100% fastening area contact. Another approach would be to design two rectangular shaped fastener pieces so that they can be engaged in a cross web/perpendicular pattern (crossed).
- Dual Lock strength is proportional to the fastening contact area, and the number of stems in combination used. More stems and more Dual Lock used gives you more strength, less stems combined and using less Dual Lock will give you less strength.
- Dual Lock disengagement strength/performance is strongest in direct tensile. Peel/cleavage mode is where it is most easily removed.
- Final product performance depends upon a combination of factors: the substrate and its surface characteristics, the fastener selected, the application method and conditions, the time and environmental conditions required for the application. Because these factors are unique to each application, the user must evaluate Dual Lock and do any testing required to determine Dual Lock’s suitability for the user’s desired end use.



Storage and Shelf Life

To obtain best performance, use this product within 24 months from date of manufacture.

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Bottom Matter

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References

Property	Values
3m.com Product Page	<a href="https://www.3m.com/3M/en_US/p/d/b40068932/">https://www.3m.com/3M/en_US/p/d/b40068932/</a>
Safety Data Sheet SDS	<a href="https://www.3m.com/3M/en_US/company-us/SDS-search/results/?gsaAction=msdsSRA&amp;msdsLocale=en_US&amp;co=ptn&amp;q=SJ3552CF">https://www.3m.com/3M/en_US/company-us/SDS-search/results/?gsaAction=msdsSRA&amp;msdsLocale=en_US&amp;co=ptn&amp;q=SJ3552CF</a>

Family Group

Link Tags:

- [• SJ3550CF](#)
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Products	Liner Thickness	Color	Thickness	Long Term Temp F	Liner Color	Adhesive Type	Long Term Temp C	Liner
SJ3551CF	0.8 mm	Black	3.51 mm	200 °F	N/A	N/A	N/A	N/A
SJ3552CF	N/A	N/A	3.51 mm	200 °F	N/A	Acrylic	N/A	Silicone treated Polyolefin with Red printing
SJ3550CF	0.8 mm	Clear	3.51 mm	200 °F	Clear	N/A	93 °C	Silicone treated Polyolefin with Red printing

## ISO Statement

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This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

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