



Safety Data Sheet

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Document Group:	42-2222-0	Version Number:	1.01
Issue Date:	11/13/20	Supersedes Date:	10/19/20

Product identifier

3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8625NS, Black, Kit

ID Number(s):

62-2872-1445-6, 62-2872-3630-1

7100244478, 7100244477

Recommended use

Adhesive

Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

42-2212-1, 42-2216-2

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Document Group:	42-2212-1	Version Number:	1.00
Issue Date:	10/19/20	Supersedes Date:	Initial Issue

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Flexible Acrylic Adh DP8625NS, Black, Part A

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Skin Sensitizer: Category 1B.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms



Hazard Statements

May cause an allergic skin reaction.

Precautionary Statements**Prevention:**

Avoid breathing dust/fume/gas/mist/vapors/spray.
Wear protective gloves.
Contaminated work clothing must not be allowed out of the workplace.

Response:

IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

10% of the mixture consists of ingredients of unknown acute oral toxicity.
10% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Dibenzoate Propanol	27138-31-4	45 - 65 Trade Secret *
Acrylate Polymer (NJTS Reg No. 04499600-5018P)	Trade Secret*	10 - 30 Trade Secret *
Catalyst (NJTS Reg. No. 04499600-6922)	Trade Secret*	1 - 20 Trade Secret *
Benzoate Esters	Trade Secret*	<= 15 Trade Secret *
Organic Peroxide	13122-18-4	0.1 - 10 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide

Carbon dioxide

Condition

During Combustion

During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters**

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

8.2. Exposure controls**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties****Appearance**

Physical state

Liquid

Color

White

Specific Physical Form:

Paste

Odor

Hydrocarbon

Odor threshold

No Data Available

pH

Not Applicable

Melting point

Not Applicable

Boiling Point

≥ 150 °F

Flash Point

> 200 °F [*Test Method: Closed Cup*]

Evaporation rate

No Data Available

Flammability (solid, gas)

Not Applicable

Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Vapor Pressure	No Data Available
Vapor Density	No Data Available
Density	1.08 g/ml
Specific Gravity	1.08 [Ref Std:WATER=1]
Solubility in Water	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Viscosity	20,000 centipoise
Hazardous Air Pollutants	0 % weight
VOC Less H2O & Exempt Solvents	2.8 g/l [Details:when used as intended with Part B]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

Sparks and/or flames

10.5. Incompatible materials

Amines

Strong acids

Strong bases

Strong oxidizing agents

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
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None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE 2,000 - 5,000 mg/kg
Dibenzoate Propanol	Dermal	Rat	LD50 > 2,000 mg/kg
Dibenzoate Propanol	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 200 mg/l
Dibenzoate Propanol	Ingestion	Rat	LD50 3,295 mg/kg
Acrylate Polymer (NJTS Reg No. 04499600-5018P)	Dermal		LD50 estimated to be > 5,000 mg/kg
Acrylate Polymer (NJTS Reg No. 04499600-5018P)	Ingestion	Rat	LD50 > 5,000 mg/kg
Catalyst (NJTS Reg. No. 04499600-6922)	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
Catalyst (NJTS Reg. No. 04499600-6922)	Ingestion	Rat	LD50 > 2,000 mg/kg
Organic Peroxide	Dermal	Rat	LD50 > 2,000 mg/kg
Organic Peroxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.8 mg/l
Organic Peroxide	Ingestion	Rat	LD50 12,905 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Dibenzoate Propanol	Rabbit	No significant irritation
Organic Peroxide	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Dibenzoate Propanol	Rabbit	No significant irritation
Organic Peroxide	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
Dibenzoate Propanol	Guinea	Not classified

	pig	
Catalyst (NJTS Reg. No. 04499600-6922)	Mouse	Not classified
Organic Peroxide	Guinea pig	Sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Dibenzoate Propanol	In Vitro	Not mutagenic
Catalyst (NJTS Reg. No. 04499600-6922)	In Vitro	Not mutagenic

Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Dibenzoate Propanol	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
Dibenzoate Propanol	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
Dibenzoate Propanol	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Catalyst (NJTS Reg. No. 04499600-6922)	Ingestion	nervous system	Not classified	Rat	NOAEL 2,000 mg/kg	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Dibenzoate Propanol	Ingestion	hematopoietic system liver	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material

and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Respiratory or Skin Sensitization

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include

the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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Issue Date:	05/27/21	Supersedes Date:	10/19/20

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8625NS, Black, Part B

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.

Skin Sensitizer: Category 1.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms



Hazard Statements

Causes serious eye irritation.
May cause an allergic skin reaction.

Precautionary Statements

Prevention:

Avoid breathing dust/fume/gas/mist/vapors/spray.
Wear protective gloves and eye/face protection.
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

10% of the mixture consists of ingredients of unknown acute oral toxicity.

62% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
2-Propenoic acid, 2-methyl-, 2-(2-butoxyethoxy)ethyl ester	7328-22-5	10 - 30 Trade Secret *
Fillers	Trade Secret*	9 - 30 Trade Secret *
Hydroxyethyl Methacrylate	868-77-9	5 - 20 Trade Secret *
Butadiene-Acrylonitrile Polymer	9003-18-3	1 - 15 Trade Secret *
Cyclohexyl methacrylate	101-43-9	1 - 15 Trade Secret *
Acrylic Copolymer	Trade Secret*	< 11 Trade Secret *
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	< 10 Trade Secret *
Polymeric Methacrylate	Trade Secret*	< 10 Trade Secret *
Benzenemethanaminium, N,N,N-tributyl-, chloride	23616-79-7	<= 5 Trade Secret *
Phosphate Esters of PPG Methacrylate	95175-93-2	< 3 Trade Secret *
4-Methoxyphenol	150-76-5	< 1 Trade Secret *
Carbon Black	1333-86-4	< 1 Trade Secret *
Methyl Methacrylate	80-62-6	< 1 Trade Secret *
Copper Naphthenates	1338-02-9	< 0.25 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide
Carbon dioxide
Hydrogen Chloride
Oxides of Nitrogen

Condition

During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with

applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Carbon Black	1333-86-4	ACGIH	TWA(inhalable fraction):3 mg/m3	A3: Confirmed animal carcin.
Carbon Black	1333-86-4	OSHA	TWA:3.5 mg/m3	
COPPER COMPOUNDS	1338-02-9	ACGIH	TWA(as Cu, fume):0.2 mg/m3;TWA(as Cu dust or mist):1 mg/m3	
4-Methoxyphenol	150-76-5	ACGIH	TWA:5 mg/m3	
SILICA, AMORPHOUS	67762-90-7	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3	
Methyl Methacrylate	80-62-6	ACGIH	TWA:50 ppm;STEL:100 ppm	A4: Not class. as human carcin, Dermal Sensitizer
Methyl Methacrylate	80-62-6	OSHA	TWA:410 mg/m3(100 ppm)	
Fillers	Trade Secret	ACGIH	TWA(respirable fraction):2 mg/m3	A4: Not class. as human carcin
Fillers	Trade Secret	OSHA	TWA(as total dust):15 mg/m3;TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m3);TWA(respirable fraction):5 mg/m3;TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m3)	
Fillers	Trade Secret	OSHA	TWA(as total dust):15 mg/m3;TWA(respirable fraction):5 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state

Liquid

Color

Black

Specific Physical Form:

Paste

Odor

Acrylate

Odor threshold

No Data Available

pH

Not Applicable

Melting point

Not Applicable

Boiling Point

≥ 100 °F

Flash Point

> 200 °F [Test Method: Closed Cup]

Evaporation rate

No Data Available

Flammability (solid, gas)

Not Applicable

Flammable Limits(LEL)

No Data Available

Flammable Limits(UEL)

No Data Available

Vapor Pressure	No Data Available
Vapor Density	No Data Available
Density	1.11 g/ml
Specific Gravity	1.11 [Ref Std:WATER=1]
Solubility in Water	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Viscosity	60,000 centipoise
Hazardous Air Pollutants	<=1 % weight [Test Method:Calculated]
Molecular weight	Not Applicable
VOC Less H2O & Exempt Solvents	<=10 g/l [Test Method:calculated SCAQMD rule 443.1] [Details:when used as intended with Part A]
VOC Less H2O & Exempt Solvents	<=36 % [Test Method:calculated SCAQMD rule 443.1] [Details:as supplied]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

Sparks and/or flames

10.5. Incompatible materials

Amines

Strong acids

Strong bases

Strong oxidizing agents

10.6. Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Carcinogenicity:

Ingredient	CAS No.	Class Description	Regulation
Carbon Black	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Hydroxyethyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Hydroxyethyl Methacrylate	Ingestion	Rat	LD50 5,564 mg/kg
Fillers	Dermal		LD50 estimated to be > 5,000 mg/kg
Fillers	Ingestion	Human	LD50 > 15,000 mg/kg
Cyclohexyl methacrylate	Dermal	Rat	LD50 > 2,000 mg/kg
Cyclohexyl methacrylate	Ingestion	Rat	LD50 12,900 mg/kg
Cyclohexyl methacrylate	Inhalation-Vapor	similar compound	LC50 estimated to be 20 - 50 mg/l
Butadiene-Acrylonitrile Polymer	Dermal	Rabbit	LD50 > 15,000 mg/kg
Butadiene-Acrylonitrile Polymer	Ingestion	Rat	LD50 > 30,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Phosphate Esters of PPG Methacrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
Phosphate Esters of PPG Methacrylate	Dermal	similar health hazards	LD50 estimated to be > 5,000 mg/kg
Carbon Black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon Black	Ingestion	Rat	LD50 > 8,000 mg/kg
Copper Naphthenates	Dermal	similar compound	LD50 > 2,000 mg/kg
Copper Naphthenates	Ingestion	similar compound	LD50 >300, < 2,000 mg/kg

		ds	
Methyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Methyl Methacrylate	Inhalation-Vapor (4 hours)	Rat	LC50 29 mg/l
Methyl Methacrylate	Ingestion	Rat	LD50 7,900 mg/kg
4-Methoxyphenol	Dermal	Rat	LD50 > 2,000 mg/kg
4-Methoxyphenol	Ingestion	Rat	LD50 1,630 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Hydroxyethyl Methacrylate	Rabbit	Minimal irritation
Fillers	Professional judgement	No significant irritation
Cyclohexyl methacrylate	Rabbit	Minimal irritation
Butadiene-Acrylonitrile Polymer	Professional judgement	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Phosphate Esters of PPG Methacrylate	Not available	Irritant
Carbon Black	Rabbit	No significant irritation
Copper Naphthenates	Rabbit	No significant irritation
Methyl Methacrylate	Human and animal	Mild irritant
4-Methoxyphenol	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
Hydroxyethyl Methacrylate	Rabbit	Moderate irritant
Fillers	Professional judgement	No significant irritation
Cyclohexyl methacrylate	In vitro data	Mild irritant
Butadiene-Acrylonitrile Polymer	Professional judgement	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Phosphate Esters of PPG Methacrylate	Not available	Corrosive
Carbon Black	Rabbit	No significant irritation
Copper Naphthenates	In vitro data	No significant irritation
Methyl Methacrylate	Rabbit	Moderate irritant
4-Methoxyphenol	Rabbit	Severe irritant

Skin Sensitization

Name	Species	Value
Hydroxyethyl Methacrylate	Human and animal	Sensitizing
Cyclohexyl methacrylate	Guinea pig	Sensitizing
Siloxanes and Silicones, di-Me, reaction products with silica	Human	Not classified

	and animal	
Copper Naphthenates	Guinea pig	Not classified
Methyl Methacrylate	Human and animal	Sensitizing
4-Methoxyphenol	Guinea pig	Sensitizing

Respiratory Sensitization

Name	Species	Value
Methyl Methacrylate	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Hydroxyethyl Methacrylate	In vivo	Not mutagenic
Hydroxyethyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
Carbon Black	In Vitro	Not mutagenic
Carbon Black	In vivo	Some positive data exist, but the data are not sufficient for classification
Methyl Methacrylate	In vivo	Not mutagenic
Methyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
4-Methoxyphenol	In vivo	Not mutagenic
4-Methoxyphenol	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Fillers	Inhalation	Multiple animal species	Not carcinogenic
Siloxanes and Silicones, di-Me, reaction products with silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Carbon Black	Dermal	Mouse	Not carcinogenic
Carbon Black	Ingestion	Mouse	Not carcinogenic
Carbon Black	Inhalation	Rat	Carcinogenic
Methyl Methacrylate	Ingestion	Rat	Not carcinogenic
Methyl Methacrylate	Inhalation	Human and animal	Not carcinogenic
4-Methoxyphenol	Dermal	Multiple animal species	Not carcinogenic
4-Methoxyphenol	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Hydroxyethyl Methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
Hydroxyethyl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
Hydroxyethyl Methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000	prematuring &

				mg/kg/day	during gestation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Methyl Methacrylate	Inhalation	Not classified for male reproduction	Mouse	NOAEL 36.9 mg/l	
Methyl Methacrylate	Inhalation	Not classified for development	Rat	NOAEL 8.3 mg/l	during organogenesis
4-Methoxyphenol	Ingestion	Not classified for female reproduction	Rat	NOAEL 300 mg/kg/day	prematuring into lactation
4-Methoxyphenol	Ingestion	Not classified for male reproduction	Rat	NOAEL 300 mg/kg/day	28 days
4-Methoxyphenol	Ingestion	Not classified for development	Rat	NOAEL 200 mg/kg/day	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Phosphate Esters of PPG Methacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Methyl Methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
4-Methoxyphenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Fillers	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL NA	occupational exposure
Fillers	Inhalation	pulmonary fibrosis	Not classified	Rat	NOAEL Not available	
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Carbon Black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Dermal	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL Not available	14 weeks
Methyl Methacrylate	Inhalation	liver	Not classified	Mouse	NOAEL 12.3 mg/l	14 weeks
Methyl Methacrylate	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
4-Methoxyphenol	Ingestion	gastrointestinal tract	Not classified	Rat	LOAEL 300 mg/kg/day	28 days
4-Methoxyphenol	Ingestion	liver immune system	Not classified	Rat	NOAEL 300 mg/kg/day	28 days
4-Methoxyphenol	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 300 mg/kg/day	28 days
4-Methoxyphenol	Ingestion	heart endocrine system	Not classified	Rat	NOAEL 300 mg/kg/day	28 days

		hematopoietic system nervous system respiratory system				
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Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:**Physical Hazards**

Not applicable

Health Hazards

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. One or more chemical components of this material have been commercialized under the TSCA polymer exemption at 40CFR723.250. Polymers subject to this exemption are not listed on the TSCA Inventory, but are in compliance with TSCA requirements.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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