



Safety Data Sheet

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|------------------------|-----------|-------------------------|---------------|
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SECTION 1: Identification

1.1. Product identifier

3M(TM) Scotch-Weld(TM) Rubber Toughened Instant Adhesive RT5000B, Black

Product Identification Numbers

62-6135-0360-6, 62-6135-0365-5, 62-6135-3860-2

1.2. Recommended use and restrictions on use

Recommended use
Adhesive

1.3. Supplier's details

| | |
|----------------------|---|
| MANUFACTURER: | 3M |
| DIVISION: | Industrial Adhesives and Tapes Division |
| ADDRESS: | 3M Center, St. Paul, MN 55144-1000, USA |
| Telephone: | 1-888-3M HELPS (1-888-364-3577) |

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Flammable Liquid: Category 4.

Serious Eye Damage/Irritation: Category 2A.

Specific Target Organ Toxicity (respiratory irritation): Category 3.

2.2. Label elements

Signal word
Warning

Symbols
Exclamation mark |

Pictograms

**Hazard Statements**

Combustible liquid.

Causes serious eye irritation.

May cause respiratory irritation.

Precautionary Statements**Prevention:**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Avoid breathing dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear protective gloves and eye/face protection.

Wash thoroughly after handling.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

Call a POISON CENTER or doctor/physician if you feel unwell.

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:

Keep cool.

Keep container tightly closed.

Store locked up in a well-ventilated place.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

Avoid eye and skin contact. If eyelids are bonded, do not force open. In case of skin bonding, quickly soak in warm water and avoid excessive force to free bonded area. May bond tissue rapidly.

3% of the mixture consists of ingredients of unknown acute oral toxicity.

SECTION 3: Composition/information on ingredients

| Ingredient | C.A.S. No. | % by Wt |
|---|---------------|------------------------|
| Ethyl Cyanoacrylate | 7085-85-0 | 80 - 95 Trade Secret * |
| Non-Hazardous Resin (NJTS Reg. No. 04499600-7084) | Trade Secret* | 5 - 15 Trade Secret * |
| Nonrespirable Fillers (NJTS Reg. No. 04499600-7085) | Trade Secret* | 1 - 10 Trade Secret * |
| Carbon Black | 1333-86-4 | < 1 Trade Secret * |

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade

secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

FOR SKIN BONDS: Quickly soak in warm water and avoid use of excessive force to free bonded area. If unable to free bonded area, or if lips or mouth are bonded, get medical attention. If irritation persists, get medical attention.

Eye Contact:

Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention. DO NOT force eyelids open.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide
Carbon dioxide
Hydrogen Cyanide
Oxides of Nitrogen

Condition

During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

| Ingredient | C.A.S. No. | Agency | Limit type | Additional Comments |
|---|--------------|--------|--|---------------------|
| Carbon Black | 1333-86-4 | ACGIH | TWA(inhalable fraction):3 mg/m3 | |
| Carbon Black | 1333-86-4 | CMRG | TWA:0.5 mg/m3 | |
| Carbon Black | 1333-86-4 | OSHA | TWA:3.5 mg/m3 | |
| Ethyl Cyanoacrylate | 7085-85-0 | ACGIH | TWA:0.2 ppm | |
| Nonrespirable Fillers (NJTS Reg. No. 04499600-7085) | Trade Secret | CMRG | CEIL:5 mg/m3 | |
| Nonrespirable Fillers (NJTS Reg. No. 04499600-7085) | Trade Secret | OSHA | TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft. | |

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Do not wear cotton gloves.

Gloves made from the following material(s) are recommended: Nitrile Rubber

Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|--|--|
| General Physical Form: | Liquid |
| Odor, Color, Grade: | Black liquid with a sharp pungent odor. |
| Odor threshold | <i>No Data Available</i> |
| pH | <i>Not Applicable</i> |
| Melting point | <i>Not Applicable</i> |
| Boiling Point | 300 °F |
| Flash Point | 185 °F [<i>Test Method:</i> Closed Cup] |
| Evaporation rate | <i>No Data Available</i> |
| Flammability (solid, gas) | Not Applicable |
| Flammable Limits(LEL) | <i>No Data Available</i> |
| Flammable Limits(UEL) | <i>No Data Available</i> |
| Vapor Pressure | 0.293 mmHg [<i>@ 75 °F</i>] |
| Vapor Density | <i>No Data Available</i> |
| Density | 1.05 g/ml |
| Specific Gravity | 1.05 [<i>Ref Std:</i> WATER=1] |
| Solubility in Water | Nil |
| Solubility- non-water | <i>No Data Available</i> |
| Partition coefficient: n-octanol/ water | <i>No Data Available</i> |
| Autoignition temperature | <i>No Data Available</i> |
| Decomposition temperature | <i>No Data Available</i> |
| Viscosity | 3,000 - 4,000 centipoise [<i>@ 73.4 °C</i>] |
| Hazardous Air Pollutants | < 0.1 % weight [<i>Test Method:</i> Calculated] |
| VOC Less H2O & Exempt Solvents | <=6 g/l |

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization may occur. Material polymerizes rapidly by contact with water, alcohol, amines and alkalis.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

Strong oxidizing agents

Water

Strong bases

Amines

Alcohols

10.6. Hazardous decomposition products

| <u>Substance</u> | <u>Condition</u> |
|------------------|------------------|
| None known. | |

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Bonds skin rapidly.

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Eye Contact:

Bonds eyelids rapidly.

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|---|--------------------------------|---------|---|
| Overall product | Ingestion | | No data available; calculated ATE > 5,000 mg/kg |
| Ethyl Cyanoacrylate | Dermal | Rabbit | LD50 > 2,000 mg/kg |
| Ethyl Cyanoacrylate | Ingestion | Rat | LD50 > 5,000 mg/kg |
| Non-Hazardous Resin (NJTS Reg. No. 04499600-7084) | Dermal | | LD50 estimated to be > 5,000 mg/kg |
| Non-Hazardous Resin (NJTS Reg. No. 04499600-7084) | Ingestion | Rat | LD50 > 5,000 mg/kg |
| Nonrespirable Fillers (NJTS Reg. No. 04499600-7085) | Dermal | Rabbit | LD50 > 5,000 mg/kg |
| Nonrespirable Fillers (NJTS Reg. No. 04499600-7085) | Inhalation-Dust/Mist (4 hours) | Rat | LC50 > 0.691 mg/l |
| Nonrespirable Fillers (NJTS Reg. No. 04499600-7085) | Ingestion | Rat | LD50 > 5,110 mg/kg |
| Carbon Black | Dermal | Rabbit | LD50 > 3,000 mg/kg |
| Carbon Black | Ingestion | Rat | LD50 > 8,000 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|---|---------|---------------------------|
| Ethyl Cyanoacrylate | Rabbit | Mild irritant |
| Non-Hazardous Resin (NJTS Reg. No. 04499600-7084) | Rabbit | No significant irritation |
| Nonrespirable Fillers (NJTS Reg. No. 04499600-7085) | Rabbit | No significant irritation |
| Carbon Black | Rabbit | No significant irritation |

Serious Eye Damage/Irritation

| Name | Species | Value |
|---|---------|---------------------------|
| Ethyl Cyanoacrylate | Rabbit | Severe irritant |
| Non-Hazardous Resin (NJTS Reg. No. 04499600-7084) | Rabbit | Mild irritant |
| Nonrespirable Fillers (NJTS Reg. No. 04499600-7085) | Rabbit | No significant irritation |
| Carbon Black | Rabbit | No significant irritation |

Skin Sensitization

| Name | Species | Value |
|---|------------------|--|
| Ethyl Cyanoacrylate | Human | Some positive data exist, but the data are not sufficient for classification |
| Nonrespirable Fillers (NJTS Reg. No. 04499600-7085) | Human and animal | Not sensitizing |

Respiratory Sensitization

| Name | Species | Value |
|---------------------|---------|--|
| Ethyl Cyanoacrylate | Human | Some positive data exist, but the data are not sufficient for classification |

Germ Cell Mutagenicity

| Name | Route | Value |
|---|----------|--|
| Ethyl Cyanoacrylate | In Vitro | Not mutagenic |
| Nonrespirable Fillers (NJTS Reg. No. 04499600-7085) | In Vitro | Not mutagenic |
| Carbon Black | In Vitro | Not mutagenic |
| Carbon Black | In vivo | Some positive data exist, but the data are not sufficient for classification |

Carcinogenicity

| Name | Route | Species | Value |
|---|-------|---------|--|
| Nonrespirable Fillers (NJTS Reg. No. 04499600-7085) | Not | Mouse | Some positive data exist, but the data are not |

| | | | |
|--------------|------------|-------|-------------------------------|
| | Specified | | sufficient for classification |
| Carbon Black | Dermal | Mouse | Not carcinogenic |
| Carbon Black | Ingestion | Mouse | Not carcinogenic |
| Carbon Black | Inhalation | Rat | Carcinogenic |

Reproductive Toxicity

Reproductive and/or Developmental Effects

| Name | Route | Value | Species | Test Result | Exposure Duration |
|---|-----------|----------------------------------|---------|-----------------------|----------------------|
| Nonrespirable Fillers (NJTS Reg. No. 04499600-7085) | Ingestion | Not toxic to female reproduction | Rat | NOAEL 509 mg/kg/day | 1 generation |
| Nonrespirable Fillers (NJTS Reg. No. 04499600-7085) | Ingestion | Not toxic to male reproduction | Rat | NOAEL 497 mg/kg/day | 1 generation |
| Nonrespirable Fillers (NJTS Reg. No. 04499600-7085) | Ingestion | Not toxic to development | Rat | NOAEL 1,350 mg/kg/day | during organogenesis |

Target Organ(s)

Specific Target Organ Toxicity - single exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|---------------------|------------|------------------------|----------------------------------|---------|---------------------|-----------------------|
| Ethyl Cyanoacrylate | Inhalation | respiratory irritation | May cause respiratory irritation | Human | NOAEL Not available | occupational exposure |

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|---|------------|--------------------------------|--|---------|---------------------|-----------------------|
| Nonrespirable Fillers (NJTS Reg. No. 04499600-7085) | Inhalation | respiratory system silicosis | All data are negative | Human | NOAEL Not available | occupational exposure |
| Carbon Black | Inhalation | pneumoconiosis | Some positive data exist, but the data are not sufficient for classification | Human | NOAEL Not available | occupational exposure |

Aspiration Hazard

| Name | Value |
|------|-------|
|------|-------|

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate uncured product in a permitted waste incineration facility. Dispose of completely cured (or polymerized) material

in a permitted industrial waste facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

Not regulated per U.S. DOT, IATA or IMO.

*These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M transportation classifications are based on product formulation, packaging, 3M policies and 3M understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and **not the packaging, labeling, or marking requirements**. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.*

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 2 Instability: 1 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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