

3M General Offices

3M Center St. Paul, MN 55144-1000 1-800-364-3577 or (651) 737-6501 (24 hours)

2025-10-07 21:30:30.133

Safety Data Sheet

Purchase Order #: Customer Number:

296806

0016124695

95 Michael Welch

HISCO

6650 CONCORD PARK DR HOUSTON, TX 77040-4098

USA

Dear Michael Welch

Enclosed is the Safety Data Sheet (SDS)* for the product that your company recently purchased from 3M.

Please forward the attached document(s) to the individual in your organization responsible for hazard communication.

If you are a distributor and resell this product, OSHA and EPA require that you transmit this SDS information to your customers at the time of first shipment or whenever you receive revised SDSs from 3M.

3M SDSs are available over the Internet at www.3m.com/MSDSSearch.

3M is committed to meeting our customer requirements. Please contact your 3M customer service or sales representative if you have any questions. If you do not know whom to contact, please call the 3M Product Information Center at 1-800-364-3577.

If you are not currently receiving 3M SDSs by e-mail and would like to do so, please contact our eSDS Administrator at emsdsadmin@mmm.com

*An Article Information Sheet (AIS) or Article Information Letter (AIL) may be enclosed in place of an SDS if the product is an article which does not require an SDS under the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.



Safety Data Sheet

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 Document Group:
 10-2672-3
 Version Number:
 28.04

 Issue Date:
 04/26/24
 Supercedes Date:
 04/18/23

SECTION 1: Identification

1.1. Product identifier

3M[™] Scotch-Weld[™] Epoxy Adhesive 2214 Non-Metallic Filled, Cream

Product Identification Numbers

ID Number UPC ID Number UPC

62-3401-0830-7 00-21200-20802-7 62-3401-2934-5 00-21200-25496-3

7100034990, 7000121273

1.2. Recommended use and restrictions on use

Recommended use

Industrial use

1.3. Supplier's details

MANUFACTURER: 3M

DIVISION: Industrial Adhesives and Tapes Division **ADDRESS:** 3M Center, St. Paul, MN 55144-1000, USA

Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Self-Reactive: Type F.

Serious Eye Damage/Irritation: Category 2B.

Skin Sensitizer: Category 1.

Germ Cell Mutagenicity: Category 2.

2.2. Label elements

Signal word

Warning

Symbols

Flame | Exclamation mark | Health Hazard |

Pictograms







Hazard Statements

Heating may cause a fire.

Causes eye irritation.

May cause an allergic skin reaction.

Suspected of causing genetic defects.

Precautionary Statements

Prevention:

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Keep only in original container.

Avoid breathing dust/fume/gas/mist/vapors/spray.

Wear protective gloves and eye/face protection.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

IF exposed or concerned: Get medical advice/attention.

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to

extinguish.

Storage:

Store in a well-ventilated place. Keep cool.

Store at temperatures not exceeding 5°C/40°F.

Store locked up.

Store away from other materials.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

3% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Epoxy Resin 1	25068-38-6	40 - 70 Trade Secret *
Synthetic Elastomer (NJTS Reg No 044996-5707P)	Trade Secret*	5 - 13 Trade Secret *
Dicyandiamide	461-58-5	5 - 10 Trade Secret *
Epoxy Resin 2	41638-13-5	5 - 10 Trade Secret *

Amorphous Silica	67762-90-7	1 -	5 Trade Secret *
Epoxy Resin 3	14228-73-0	1 -	5 Trade Secret *
para-Chlorophenyl-Dimethylurea	150-68-5	1 -	5 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Aldehydes	During Combustion
Chlorine	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion
Hydrogen Cyanide	During Combustion
Ammonia	During Combustion
Oxides of Nitrogen	During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

^{*}The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible using non-sparking tools. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Store away from heat. Store at temperatures not exceeding 5° C/ 40° F. Keep only in original container. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from other materials. Keep/store away from clothing and other combustible materials.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
para-Chlorophenyl-Dimethylurea	150-68-5	Manufacturer	TWA(Inhalable aerosol)(8	
		determined	hours):1 mg/m3	
SILICA, AMORPHOUS	67762-90-7	OSHA	TWA:20 millions of	
			particles/cu. ft.;TWA	
			concentration:0.8 mg/m3	

ACGIH: American Conference of Governmental Industrial Hygienists

AIHA: American Industrial Hygiene Association

CMRG: Chemical Manufacturer's Recommended Guidelines

OSHA: United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

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Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Solid Physical state Color Cream

Specific Physical Form: Paste Odor **Epoxy**

Odor threshold No Data Available No Data Available рH **Melting point** No Data Available

Boiling Point >=260 °C

Flash Point >=480 °F [Test Method:Closed Cup] **Evaporation rate** Not Applicable

Self-Reactive: Type F. Flammability (solid, gas) Flammable Limits(LEL) Not Applicable Flammable Limits(UEL) Not Applicable Vapor Pressure Not Applicable Vapor Density Not Applicable **Density** 1.2 g/ml

Specific Gravity 1.2 [Ref Std:WATER=1]

Solubility in Water Nil

Solubility- non-waterNo Data AvailablePartition coefficient: n-octanol/ waterNo Data AvailableAutoignition temperatureNo Data AvailableDecomposition temperatureNo Data Available

Viscosity878,000 centipoise [@ 73.4 °F]Hazardous Air Pollutants0 % weight [Test Method: Calculated]

Molecular weight No Data Available

VOC Less H2O & Exempt Solvents

0 g/l [Test Method: calculated SCAQMD rule 443.1]

VOC Less H2O & Exempt Solvents

0 % [Test Method: calculated per CARB title 2]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Avoid curing large quantities of material to prevent a premature reaction (exotherm) with production of intense heat and smoke.

Heat

10.5. Incompatible materials

Strong oxidizing agents Strong acids Strong bases

10.6. Hazardous decomposition products

Substance Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Genotoxicity:

Genotoxicity and Mutagenicity: May interact with genetic material and possibly alter gene expression.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Epoxy Resin 1	Dermal	Rat	LD50 > 1,600 mg/kg
Epoxy Resin 1	Ingestion	Rat	LD50 > 1,000 mg/kg
Epoxy Resin 2	Dermal	Rabbit	LD50 > 2,000 mg/kg
Epoxy Resin 2	Ingestion	Rat	LD50 > 2,000 mg/kg
Dicyandiamide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Dicyandiamide	Ingestion	Rat	LD50 > 30,000 mg/kg
Synthetic Elastomer (NJTS Reg No 044996-5707P)	Dermal	Rabbit	LD50 > 15,000 mg/kg
Synthetic Elastomer (NJTS Reg No 044996-5707P)	Ingestion	Rat	LD50 > 30,000 mg/kg
Amorphous Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Amorphous Silica	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Amorphous Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
para-Chlorophenyl-Dimethylurea	Dermal	Rabbit	LD50 > 2,500 mg/kg
para-Chlorophenyl-Dimethylurea	Ingestion	Rat	LD50 1,480 mg/kg
Epoxy Resin 3	Ingestion	Rat	LD50 1,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Epoxy Resin 1	Rabbit	Mild irritant
Epoxy Resin 2	Rabbit	No significant irritation
Dicyandiamide	Human	Minimal irritation
	and	
	animal	
Synthetic Elastomer (NJTS Reg No 044996-5707P)	Professio	No significant irritation
	nal	
	judgeme	
	nt	
Amorphous Silica	Rabbit	No significant irritation
para-Chlorophenyl-Dimethylurea	similar	Mild irritant
	compoun	
	ds	
Epoxy Resin 3	In vitro	Irritant
	data	

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Serious Eye Damage/Irritation

Name	Species	Value
Epoxy Resin 1	Rabbit	Moderate irritant
Epoxy Resin 2	Rabbit	Moderate irritant
Dicyandiamide	Professio	Mild irritant
	nal	
	judgeme	
	nt	
Synthetic Elastomer (NJTS Reg No 044996-5707P)	Professio	No significant irritation
	nal	
	judgeme	
	nt	
Amorphous Silica	Rabbit	No significant irritation
para-Chlorophenyl-Dimethylurea	similar	Moderate irritant
	compoun	
	ds	
Epoxy Resin 3	In vitro	No significant irritation
	data	

Skin Sensitization

Name	Species	Value
Epoxy Resin 1	Human	Sensitizing
	and	
	animal	
Epoxy Resin 2	Guinea	Sensitizing
	pig	
Dicyandiamide	Guinea	Not classified
-	pig	
Amorphous Silica	Human	Not classified
	and	
	animal	
Epoxy Resin 3	similar	Sensitizing
	compoun	
	ds	

Respiratory Sensitization

Name	Species	Value
Epoxy Resin 1	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Epoxy Resin 1	In vivo	Not mutagenic
Epoxy Resin 1	In Vitro	Some positive data exist, but the data are not sufficient for classification
Epoxy Resin 2	In Vitro	Some positive data exist, but the data are not sufficient for classification
Dicyandiamide	In Vitro	Not mutagenic
Amorphous Silica	In Vitro	Not mutagenic
para-Chlorophenyl-Dimethylurea	In Vitro	Some positive data exist, but the data are not sufficient for classification
para-Chlorophenyl-Dimethylurea	In vivo	Some positive data exist, but the data are not sufficient for classification
Epoxy Resin 3	In Vitro	Mutagenic; structurally related to germ cell mutagens

Carcinogenicity

Name	Route	Species	Value
Epoxy Resin 1	Dermal	Mouse	Some positive data exist, but the data are not
			sufficient for classification

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Dicyandiamide	Ingestion	Rat	Not carcinogenic
Amorphous Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
para-Chlorophenyl-Dimethylurea	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Epoxy Resin 1	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin 1	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin 1	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesi s
Epoxy Resin 1	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Dicyandiamide	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
Dicyandiamide	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	44 days
Dicyandiamide	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
Amorphous Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Amorphous Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Amorphous Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesi s
para-Chlorophenyl-Dimethylurea	Ingestion	Not classified for development	Mouse	LOAEL 215 mg/kg/day	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Epoxy Resin 2	Inhalation	respiratory irritation	May cause respiratory irritation	Rat	NOAEL not available	
para-Chlorophenyl- Dimethylurea	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar compoun ds	NOAEL Not available	
para-Chlorophenyl- Dimethylurea	Ingestion	methemoglobinemi a	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	not applicable
Epoxy Resin 3	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity reported expenses

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Epoxy Resin 1	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Epoxy Resin 1	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks

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Epoxy Resin 1	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Dicyandiamide	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 6,822 mg/kg/day	13 weeks
Amorphous Silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
para-Chlorophenyl- Dimethylurea	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	LOAEL 800 mg/kg/day	103 weeks
para-Chlorophenyl- Dimethylurea	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 65 mg/kg/day	103 weeks
para-Chlorophenyl- Dimethylurea	Ingestion	immune system	Not classified	Rat	LOAEL 520 mg/kg/day	13 weeks

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

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15.1. US Federal Regulations

Contact 3M for more information

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Self-reactive

Health Hazards

Germ cell mutagenicity

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

Ingredient

para-Chlorophenyl-Dimethylurea

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 1 Instability: 1 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group: 10-2672-3 **Version Number:** 28.04 **Issue Date:** 04/26/24 **Supercedes Date:** 04/18/23

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