



## Safety Data Sheet

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### Product identifier

3M™ Scotchcast™ Electrical Resin 9N (A & B)

### ID Number(s):

80-6116-1698-0, 80-6116-1701-2, 80-6116-1704-6

### Recommended use

Electrical, Two Part Curing System For Electronic Components

### Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Electrical Markets Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

### Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

**This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:**

36-8589-8, 36-8402-4

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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotchcast™ Electrical Resin 9N Part B

#### Product Identification Numbers

LH-A100-2002-8, LH-A100-2002-9, 80-6116-1700-4, 80-6116-1702-0, 80-6116-1705-3

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Electrical, Part B of two part electrical resin

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Electrical Markets Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Serious Eye Damage/Irritation: Category 1.

Skin Corrosion/Irritation: Category 2.

Respiratory Sensitizer: Category 1.

Skin Sensitizer: Category 1A.

Reproductive Toxicity: Category 1B.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Corrosion | Health Hazard |

**Pictograms****Hazard Statements**

Causes serious eye damage.

Causes skin irritation.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause an allergic skin reaction.

May damage fertility or the unborn child.

**Precautionary Statements****Prevention:**

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Avoid breathing dust/fume/gas/mist/vapors/spray.

In case of inadequate ventilation wear respiratory protection.

Wear eye/face protection.

Wear protective gloves.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

IF ON SKIN: Wash with plenty of soap and water.

Immediately call a POISON CENTER or doctor/physician.

If skin irritation or rash occurs: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

**Storage:**

Store locked up.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**Supplemental Information:**

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

54% of the mixture consists of ingredients of unknown acute oral toxicity.

54% of the mixture consists of ingredients of unknown acute dermal toxicity.

**SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
FATTY ACID	68911-25-1	40 - 70 Trade Secret *
MICA-GROUP MINERALS	12001-26-2	15 - 30 Trade Secret *
TALC	14807-96-6	15 - 30 Trade Secret *
Benzene, ethenyl-, homopolymer (oligomeric)	9003-53-6	7 - 15 Trade Secret *

BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL	4246-51-9	7 - 15 Trade Secret *
Cashew, nutshell liq. occidentale, Anacardiaceae.	8007-24-7	1 - 5 Trade Secret *
DIETHYLENETRIAMINE	111-40-0	0.1 - 1 Trade Secret *
Toluene	108-88-3	< 0.5 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

#### If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable.

## SECTION 5: Fire-fighting measures

### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

#### Hazardous Decomposition or By-Products

##### Substance

Carbon monoxide  
Carbon dioxide  
Oxides of Nitrogen

##### Condition

During Combustion  
During Combustion  
During Combustion

### 5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

For industrial or professional use only. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

**7.2. Conditions for safe storage including any incompatibilities**

Store away from strong bases. Store away from oxidizing agents.

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Toluene	108-88-3	ACGIH	TWA:20 ppm	A4: Not class. as human carcin
Toluene	108-88-3	OSHA	TWA:200 ppm;CEIL:300 ppm	
DIETHYLENETRIAMINE	111-40-0	ACGIH	TWA:1 ppm	SKIN
MICA-GROUP MINERALS	12001-26-2	ACGIH	TWA(respirable fraction):3 mg/m3	
MICA-GROUP MINERALS	12001-26-2	OSHA	TWA:20 millions of particles/cu. ft.	
TALC	14807-96-6	ACGIH	TWA(respirable fraction):2 mg/m3	A4: Not class. as human carcin
TALC	14807-96-6	OSHA	TWA:2 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

## 8.2. Exposure controls

### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

#### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>General Physical Form:</b>	Liquid
<b>Specific Physical Form:</b>	Viscous
<b>Odor, Color, Grade:</b>	Brown viscous liquid with slight odor
<b>Odor threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	<i>No Data Available</i>
<b>Boiling Point</b>	$\geq 356^{\circ}\text{F}$
<b>Flash Point</b>	$180^{\circ}\text{C}$ [Test Method: Closed Cup]
<b>Evaporation rate</b>	<i>No Data Available</i>
<b>Flammability (solid, gas)</b>	Not Applicable
<b>Flammable Limits(LEL)</b>	<i>No Data Available</i>
<b>Flammable Limits(UEL)</b>	<i>No Data Available</i>
<b>Vapor Pressure</b>	<i>Not Applicable</i>
<b>Vapor Density</b>	<i>Not Applicable</i>
<b>Density</b>	1.26 g/ml - 1.3 g/ml

Specific Gravity	1.26 - 1.3 [Ref Std: WATER=1]
Solubility in Water	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Viscosity	9,000 centipoise - 19,000 centipoise
Average particle size	No Data Available
Bulk density	No Data Available
Hazardous Air Pollutants	No Data Available
Molecular weight	No Data Available
Volatile Organic Compounds	No Data Available
Percent volatile	Negligible
Softening point	No Data Available
VOC Less H2O & Exempt Solvents	No Data Available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Not determined

### 10.5. Incompatible materials

Strong oxidizing agents

Strong bases

No Data Available

### 10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
Aldehydes	Oxidation, heat or reaction
Amine Compounds	Oxidation, heat or reaction
Irritant Vapors or Gases	Oxidation, heat or reaction

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.



### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

##### Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

May cause additional health effects (see below).

##### Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

##### Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

##### Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

#### Additional Health Effects:

##### Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

##### Additional Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

##### Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE 2,000 - 5,000 mg/kg
MICA-GROUP MINERALS	Dermal		LD50 estimated to be > 5,000 mg/kg
MICA-GROUP MINERALS	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
TALC	Dermal		LD50 estimated to be > 5,000 mg/kg
TALC	Ingestion		LD50 estimated to be > 5,000 mg/kg
BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL	Dermal	Rabbit	LD50 2,500 mg/kg
BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL	Ingestion	Rat	LD50 3,160 mg/kg
DIETHYLENETRIAMINE	Dermal	Rabbit	LD50 1,045 mg/kg
DIETHYLENETRIAMINE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.07 mg/l
DIETHYLENETRIAMINE	Ingestion	Rat	LD50 819 mg/kg

Toluene	Dermal	Rat	LD50 12,000 mg/kg
Toluene	Inhalation-Vapor (4 hours)	Rat	LC50 30 mg/l
Toluene	Ingestion	Rat	LD50 5,550 mg/kg

ATE = acute toxicity estimate

#### Skin Corrosion/Irritation

Name	Species	Value
FATTY ACID	Rabbit	Irritant
TALC	Rabbit	No significant irritation
BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL	Rabbit	Corrosive
DIETHYLENETRIAMINE	Rabbit	Corrosive
Toluene	Rabbit	Irritant

#### Serious Eye Damage/Irritation

Name	Species	Value
FATTY ACID	similar health hazards	Corrosive
TALC	Rabbit	No significant irritation
BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL	similar health hazards	Corrosive
DIETHYLENETRIAMINE	Rabbit	Corrosive
Toluene	Rabbit	Moderate irritant

#### Skin Sensitization

Name	Species	Value
FATTY ACID	Guinea pig	Sensitizing
DIETHYLENETRIAMINE	Guinea pig	Sensitizing
Toluene	Guinea pig	Not classified

#### Respiratory Sensitization

Name	Species	Value
TALC	Human	Not classified
DIETHYLENETRIAMINE	Human	Sensitizing

#### Germ Cell Mutagenicity

Name	Route	Value
TALC	In Vitro	Not mutagenic
TALC	In vivo	Not mutagenic
DIETHYLENETRIAMINE	In Vitro	Not mutagenic
Toluene	In Vitro	Not mutagenic
Toluene	In vivo	Not mutagenic

#### Carcinogenicity

Name	Route	Species	Value
TALC	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
DIETHYLENETRIAMINE	Dermal	Multiple animal species	Not carcinogenic
Toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification

Toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification

## Reproductive Toxicity

### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
TALC	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis
Benzene, ethenyl-, homopolymer (oligomeric)	Ingestion	Toxic to female reproduction	Rat	NOAEL 5 mg/kg/day	prematuring into lactation
DIETHYLENETRIAMINE	Ingestion	Not classified for male reproduction	Rat	NOAEL 300 mg/kg/day	28 days
DIETHYLENETRIAMINE	Ingestion	Not classified for development	Rat	NOAEL 300 mg/kg/day	prematuring & during gestation
DIETHYLENETRIAMINE	Ingestion	Not classified for female reproduction	Rat	NOAEL 30 mg/kg/day	prematuring & during gestation
Toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
Toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
Toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse

## Target Organ(s)

### Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
BIS(3-AMINOPROPYL) ETHER OF DIETHYLENE GLYCOL	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
DIETHYLENETRIAMINE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
Toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

### Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
MICA-GROUP MINERALS	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
TALC	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
TALC	Inhalation	pulmonary fibrosis   respiratory system	Not classified	Rat	NOAEL 18 mg/m3	113 weeks
DIETHYLENETRIAMINE	Ingestion	endocrine system   liver   kidney and/or bladder	Not classified	Rat	NOAEL 1,210 mg/kg/day	90 days

Toluene	Inhalation	auditory system   nervous system   eyes   olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
Toluene	Inhalation	heart   liver   kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
Toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
Toluene	Inhalation	hematopoietic system   vascular system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
Toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	liver   kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
Toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
Toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks

**Aspiration Hazard**

Name	Value
Toluene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations

classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** D018 (Benzene)

## SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. US Federal Regulations

Contact 3M for more information.

#### EPCRA 311/312 Hazard Classifications:

Physical Hazards
Not applicable

Health Hazards
Reproductive toxicity
Respiratory or Skin Sensitization
Serious eye damage or eye irritation
Skin Corrosion or Irritation

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: Other information

### NFPA Hazard Classification

**Health:** 3 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None  
**Corrosive:** Yes

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

### HMIS Hazard Classification

**Health:** \*3 **Flammability:** 1 **Physical Hazard:** 0 **Personal Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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## Safety Data Sheet

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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotchcast™ Electrical Resin 9N Part A

#### Product Identification Numbers

LH-A100-2005-4, LH-A100-2005-9, 80-6116-1699-8, 80-6116-1703-8

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Electrical, Part A of two part electrical resin curing system

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Electrical Markets Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2B.

Skin Sensitizer: Category 1.

#### 2.2. Label elements

##### Signal word

Warning

##### Symbols

Exclamation mark |

##### Pictograms

**Hazard Statements**

Causes eye irritation.

May cause an allergic skin reaction.

**Precautionary Statements****Prevention:**

Avoid breathing dust/fume/gas/mist/vapors/spray.

Wear protective gloves.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER	25068-38-6	60 - 70 Trade Secret *
MICA-GROUP MINERALS	12001-26-2	10 - 20 Trade Secret *
TALC	14807-96-6	10 - 20 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.



**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1. Information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable.

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products****Substance**

Aldehydes  
Amine Compounds  
Carbon monoxide  
Carbon dioxide

**Condition**

During Combustion  
During Combustion  
During Combustion  
During Combustion

**5.3. Special protective actions for fire-fighters**

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

For industrial or professional use only. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or

on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

## 7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

# SECTION 8: Exposure controls/personal protection

## 8.1. Control parameters

### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
MICA-GROUP MINERALS	12001-26-2	ACGIH	TWA(respirable fraction):3 mg/m3	
MICA-GROUP MINERALS	12001-26-2	OSHA	TWA:20 millions of particles/cu. ft.	
TALC	14807-96-6	OSHA	TWA:2 mg/m3	
TALC	14807-96-6	ACGIH	TWA(respirable fraction):2 mg/m3	A4: Not class. as human carcin

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

## 8.2. Exposure controls

### 8.2.1. Engineering controls

No engineering controls required.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

#### Respiratory protection

None required.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Odor, Color, Grade:	Deep rust-red, viscous liquid
Odor threshold	No Data Available
pH	Not Applicable
Melting point	No Data Available
Boiling Point	No Data Available
Flash Point	356 °F [Test Method:Closed Cup]
Evaporation rate	Not Applicable
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Vapor Pressure	No Data Available
Vapor Density	Not Applicable
Density	No Data Available
Specific Gravity	1.43 - 1.47 [Ref Std:WATER=1]
Solubility in Water	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Viscosity	55,000 centipoise - 200,000 centipoise
Average particle size	No Data Available
Bulk density	No Data Available
Hazardous Air Pollutants	No Data Available
Molecular weight	No Data Available
Volatile Organic Compounds	No Data Available
Percent volatile	No Data Available
Softening point	No Data Available
VOC Less H2O & Exempt Solvents	No Data Available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

None known.

### 10.5. Incompatible materials

None known.

No Data Available

#### 10.6. Hazardous decomposition products

##### Substance

None known.

##### Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

##### **Inhalation:**

No health effects are expected.

##### **Skin Contact:**

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

##### **Eye Contact:**

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

##### **Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

##### Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER	Dermal	Rat	LD50 > 1,600 mg/kg
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER	Ingestion	Rat	LD50 > 1,000 mg/kg
MICA-GROUP MINERALS	Dermal		LD50 estimated to be > 5,000 mg/kg
MICA-GROUP MINERALS	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
TALC	Dermal		LD50 estimated to be > 5,000 mg/kg
TALC	Ingestion		LD50 estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

##### Skin Corrosion/Irritation

Name	Species	Value
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4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER	Rabbit	Mild irritant
TALC	Rabbit	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER	Rabbit	Moderate irritant
TALC	Rabbit	No significant irritation

**Skin Sensitization**

Name	Species	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER	Human and animal	Sensitizing

**Respiratory Sensitization**

Name	Species	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER	Human	Not classified
TALC	Human	Not classified

**Germ Cell Mutagenicity**

Name	Route	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER	In vivo	Not mutagenic
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER	In Vitro	Some positive data exist, but the data are not sufficient for classification
TALC	In Vitro	Not mutagenic
TALC	In vivo	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
TALC	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
TALC	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
4,4'-ISOPROPYLIDENEDIPH ENOL-EPICHLOROHYDRIN POLYMER	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
4,4'-ISOPROPYLIDENEDIPH ENOL-EPICHLOROHYDRIN POLYMER	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
4,4'-ISOPROPYLIDENEDIPH ENOL-EPICHLOROHYDRIN POLYMER	Ingestion	auditory system   heart   endocrine system   hematopoietic system   liver   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
MICA-GROUP MINERALS	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
TALC	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
TALC	Inhalation	pulmonary fibrosis   respiratory system	Not classified	Rat	NOAEL 18 mg/m3	113 weeks

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** Not regulated

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information****15.1. US Federal Regulations**

Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:****Physical Hazards**

Not applicable

**Health Hazards**

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

**15.2. State Regulations**

Contact 3M for more information.

**15.3. Chemical Inventories**

The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

**15.4. International Regulations**

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

**SECTION 16: Other information****NFPA Hazard Classification**

**Health:** 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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