



Non-Flammable Foam Fast 74 NF Cylinder Spray Adhesive

Technical Data

March, 2015

Product Description

A non-flammable, extremely fast tacking industrial grade spray adhesive for bonding foam and fabric.

Key Features

- Non Flammable solvent and propellants.
- Used for bonding flexible urethane or latex foam together and to other materials such as wood, metal and plastics.
- Soft, non-dimpling glue lines
- Long bonding range

Typical Properties

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Product	3M™ Non-Flammable Foam Fast 74 NF Cylinder Spray Adhesive
Base:	Synthetic Elastomer
Solids Content - (by wt.):	24%
Density (lbs/gal):	9.77
Viscosity (cps):	N/A
Color(s):	Translucent & Red
Volatile Organic Compounds (VOC):	133 g/L
Hazardous Air Pollutants (HAPS) % wt (calculated):	55 – 65%
CARB Compliant:	N/A
SCAQMD 1168 Compliant:	No
Green Guard Certified:	No
LEED Eligible:	No
Coverage @ 2.5 gms /ft2 per lb:	44
Spray Pattern:	Lace
Dry Time:	30 seconds - 1 minute
Bonding Range:	30 seconds – 60 minutes
SAFT:	210F
Flammable Solvent:	No
Flammable Propellant:	No

Available Sizes

Container Size	3M Stock Number	UPC Number
Mini Cylinder – 10.5 lbs. - clear	62-4998-8010-2	00-051115-25798-8
Large Cylinder – 37 lbs. - clear	62-4998-8030-0	00-021200-97160-0
Intermediate – 185.6 lbs. - clear	62-4998-8150-6	00-021200-97161-7
Intermediate – 185.6 lbs. - red	62-4955-8150-6	00-051111-92119-7
Jumbo Cylinder – 371.7 lbs. - clear	62-4998-8300-7	00-021200-97162-4
Jumbo Cylinder – 371.7 lbs. - red	62-4955-8300-7	00-051111-92120-3



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Storage	Store product at 60°-80°F (16°-27°C) for maximum storage life. Higher temperatures reduce normal storage life. Lower temperatures may cause increased viscosity of a temporary nature. Rotate stock on a “first in-first out” basis.
Shelf Life	When stored at the recommended conditions in original, unopened container, this product has a shelf life of 15 months from date of shipment.
Precautionary Information	Refer to product label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577 or (651) 737-6501.
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