



Custom Printed Pouch Tape

828

Technical Information

A pressure sensitive pouch tape printed with your company logo or design in a variety of colors. This tape features a clear, non-tacky window for displaying documents and it offers a strong Scotchpro™ film backing which is coated with an aggressive adhesive to provide excellent adhesion to a wide range of boxes and container surfaces.

Product Features

- * Custom Pouch
- * Scotchpro™ Film
- * Synthetic Rubber Adhesive

Product Advantages

- * Selection of Bright Colors
- * Custom Printing
- * Multiple Selection of Sizes
- * Good Roll Formation
- * Weather Resistant
- * Good Clarity
- * Dispenses Cleanly
- * Immediate Adhesion
- * Aggressive Adhesion
- * Consistency of Sizes and Printing

Product Benefits

- * High Visibility
- * Brand and Company Identification
- * Efficient Match of Tape to Application
- * Longer Shelf Life
- * Protects Documents Against Weather Damage
- * High Visibility of Documents
- * No Adhesive Build-Up on Blades
- * Fast Application, Saves Time
- * Keeps Document on the Package for Safe Delivery
- * Clear Film Allows Protected Bar Code Read

Manufacturing Consistency

State of the art processes for film making, adhesive coating and pressure sensitive tape converting lead to a good product for today's market.

Scotch® Custom Printed Pouch Tape

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Construction

Backing:	Scotchpro™ Film
Adhesive:	Pressure Sensitive Rubber Resin
Colors:	Transparent Film with a Selection of Six Bright Colors (Red, Blue, Green, Yellow, Orange, and Black)

Typical Physical Properties (Not recommended for specification purposes) (Derived from data developed as the product is manufactured)

		ASTM Test Method
Adhesion to Steel:	50 oz./in. width (55 N/100 mm width)	D-3330
Tensile Strength:		
Longitudinal:	30 lb./in. width (525 N/100 mm width)	D-3759
Transverse:	60 lb./in. width (1050 N/100 mm width)	D-3759
Elongation at Break:	160%	D-3652
Total Thickness:	2.5 mil (0.66 mm)	
Shear Holding to Fiberboard	2000+ minutes	D-3654

Available Widths

Available Lengths

4"x6"	4"x8"	4"x10"	4"x12"	Standard: 4,000"/ roll on 3" I.D. Core
5"x6"	5"x8"	5"x10"	5"x12"	
6"x6"	6"x8"	6"x10"	6"x12"	Bulk Only

Application

M-797 dispenser is recommended for manual dispensing of #828 tapes. If special dispensing needs require modified or custom equipment, please contact your local 3M Packaging Systems Sales Representative.

Storage Conditions

It is recommended that #828 tapes be stored at 70°F (21°C) and 40-50% relative humidity prior to use.

Technical Data: All physical properties, statements and recommendations are based either on tests we believe to be reliable or our experience, but they are not guaranteed. 3M recommends each user determine the suitability of the product for the intended use.

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