



White Masking Paper

06531 • 06537 • 06538 • 06539 • 06540

Technical Data Sheet

February, 2014

3M Part No.(s)	3M Part Descriptor(s)
06531	60" x 750 ft - 1 roll/case
06537	6" x 750 ft - 6 rolls/case
06538	12" x 750 ft - 3 rolls/case
06539	18" x 750 ft - 2 rolls/case
06540	36" x 750 ft - 1 roll/case

Product Description 3M™ White Masking Paper is specifically manufactured for automotive aftermarket applications. It is designed to be used with 3M Masking Tapes and 3M Masking Equipment.

Features, Advantages, Benefits	Features	Advantages	Benefits
	1. Specially treated paper	1. Good penetration resistance	1. Minimizes rework caused by bleed-through
	2. Thin paper	2. Good conformability	2. Easy to handle to help improve productivity
	3. Tightly bonded paper	3. Lint and fiber free	3. Minimizes rework caused by fiber contamination in paint job

Typical Physical Properties

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Basic Weight	24 lbs. per 3000 square ft	ASTM D646
Machine Direction Tensile	22 lbs. per inch width	ASTM D828
Caliper	1.5 mil (0.038mm)	ASTM D645

Product Uses

Masking paper intended to protect surfaces from paint overspray and solvent bleed-through.

3M™ White Masking Tape

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Performance Properties **Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.**

- Excellent protection against bleed-through from urethanes, enamels, lacquers and base coat/clear coat paint systems.
- Tightly bonded construction protects against fiber contamination of paint jobs.
- Withstands bake cycles up to 400°F (204°C) for 30 minutes.

Directions for Use Paper should not be pulled taut over surfaces. Apply paper with sufficient slack to minimize puddling of clearcoat or high solvent paints that could cause bleed-through.

Storage and Handling For best performance, product should be used within three years of the date of manufacture. Product should be stored in the original carton under normal conditions of 70°F (21°C) and 50% RH (relative humidity).

Precautionary Information Refer to Product Label and Material Safety Data Sheet for Health and Safety Information before using this product. See link below:
http://solutions.3m.com/wps/portal/3M/en_US/MSDS/Search/?gsaAction=msdsSRA&msdsLocate=en_US

Technical Information The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

Product Use Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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For Additional Health and Safety Information



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