



## Safety Data Sheet

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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Weatherban™ Ribbon Sealants PF 5422 & PF 5423

#### Product Identification Numbers

ID Number	UPC	ID Number	UPC
62-5422-0104-1	00-21200-83505-6	62-5422-0154-6	00-21200-83506-3
62-5422-0304-7	00-21200-83504-9	62-5422-0454-0	00-21200-83502-5
62-5422-0804-6	00-21200-83503-2	62-5422-1204-8	00-21200-83508-7
62-5423-0102-3	00-21200-83516-2	62-5423-0302-9	00-21200-83513-1
62-5423-0452-2	00-21200-83523-0	62-5423-1101-4	00-21200-43750-2
62-5423-1451-3	00-21200-43751-9		

7000046618, 7000046617, 7000000939, 7010367923, 7010291350, 7000046619, 7000148277, 7010309922, 7000121512, 7010367926, 7010330441

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Solid Sealant, Industrial use

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Industrial Adhesives and Tapes Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### 2.2. Label elements

##### Signal word

Not applicable.

**Symbols**

Not applicable.

**Pictograms**

Not applicable.

**SECTION 3: Composition/information on ingredients**

<b>Ingredient</b>	<b>C.A.S. No.</b>	<b>% by Wt</b>
Limestone	1317-65-3	25 - 45 Trade Secret *
Butyl Rubber	9010-85-9	10 - 20 Trade Secret *
Kaolin	1332-58-7	10 - 20 Trade Secret *
Carbon Black	1333-86-4	5 - 15 Trade Secret *
Antioxidant	6683-19-8	5 - 10 Trade Secret *
Petroleum hydrocarbon	64741-88-4	2 - 10 Trade Secret *
Polybutylene	9003-29-6	3 - 7 Trade Secret *
Talc	14807-96-6	3 - 7 Trade Secret *
Beta-pinene, alpha-pinene, dipentene, beta-phellandrene polymer	68240-09-5	1 - 5 Trade Secret *
Titanium Dioxide	13463-67-7	< 3 Trade Secret *
Distillates, Petroleum, Solvent-Refined Light Paraffinic	64741-89-5	< 1 Trade Secret *
Quartz Silica	14808-60-7	< 1 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

No need for first aid is anticipated.

**Skin Contact:**

Wash with soap and water. If you are concerned, get medical advice.

**Eye Contact:**

No need for first aid is anticipated.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

Material will not burn. Use a fire fighting agent suitable for the surrounding fire.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**5.3. Special protective actions for fire-fighters**

No special protective actions for fire-fighters are anticipated.

**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Ventilate the area with fresh air. Observe precautions from other sections.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

For industrial/occupational use only. Not for consumer sale or use. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.

**7.2. Conditions for safe storage including any incompatibilities**

No special storage requirements.

**SECTION 8: Exposure controls/personal protection**

**8.1. Control parameters**

**Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Limestone	1317-65-3	OSHA	TWA(as total dust):15 mg/m3;TWA(respirable fraction):5 mg/m3	
DUST, INERT OR NUISANCE	1332-58-7	OSHA	TWA(as total dust):15 mg/m3;TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m3);TWA(respirable fraction):5 mg/m3;TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m3)	
Kaolin	1332-58-7	ACGIH	TWA(respirable fraction):2 mg/m3	A4: Not class. as human carcin
KAOLIN, TOTAL DUST	1332-58-7	OSHA	TWA(as total dust):15 mg/m3;TWA(respirable fraction):5 mg/m3	
Carbon Black	1333-86-4	ACGIH	TWA(inhalable fraction):3 mg/m3	A3: Confirmed animal carcin.
Carbon Black	1333-86-4	OSHA	TWA:3.5 mg/m3	
Titanium Dioxide	13463-67-7	ACGIH	TWA:10 mg/m3	A4: Not class. as human

				carcin
Titanium Dioxide	13463-67-7	OSHA	TWA(as total dust):15 mg/m3	
Talc	14807-96-6	ACGIH	TWA(respirable fraction):2 mg/m3	A4: Not class. as human carcin
TALC	14807-96-6	OSHA	TWA - Use asbestos limits:	
Talc	14807-96-6	OSHA	TWA concentration(respirable):0.1 mg/m3(2.4 millions of particles/cu. ft.);TWA:20 millions of particles/cu. ft.	
Quartz Silica	14808-60-7	ACGIH	TWA(respirable fraction):0.025 mg/m3	A2: Suspected human carcin.
Quartz Silica	14808-60-7	OSHA	TWA Table Z-1(respirable):0.05 mg/m3;TWA Table Z-3(respirable):0.1 mg/m3;TWA concentration(respirable):0.1 mg/m3(2.4 millions of particles/cu. ft.)	
Mineral oils (untreated and mildly treated)	64741-88-4	ACGIH	Limit value not established:	A2: Suspected human carcin., Cntrl all exposr-low as possib
MINERAL OILS, HIGHLY-REFINED OILS	64741-88-4	ACGIH	TWA(inhalable fraction):5 mg/m3	A4: Not class. as human carcin
Paraffin oil	64741-88-4	OSHA	TWA(as mist):5 mg/m3	
PETROLEUM DISTILLATES	64741-88-4	OSHA	TWA:2000 mg/m3(500 ppm)	
Mineral oils (untreated and mildly treated)	64741-89-5	ACGIH	Limit value not established:	A2: Suspected human carcin., Cntrl all exposr-low as possib
MINERAL OILS, HIGHLY-REFINED OILS	64741-89-5	ACGIH	TWA(inhalable fraction):5 mg/m3	A4: Not class. as human carcin
Paraffin oil	64741-89-5	OSHA	TWA(as mist):5 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists  
 AIHA : American Industrial Hygiene Association  
 CMRG : Chemical Manufacturer's Recommended Guidelines  
 OSHA : United States Department of Labor - Occupational Safety and Health Administration  
 TWA: Time-Weighted-Average  
 STEL: Short Term Exposure Limit  
 CEIL: Ceiling

**8.2. Exposure controls**

**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)**

**Eye/face protection**

None required.

**Skin/hand protection**

No chemical protective gloves are required.

**Respiratory protection**

Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

#### Appearance

Physical state  
Color

Solid  
Black

Specific Physical Form:

Roll of sealer

Odor

Rubber

Odor threshold

*No Data Available*

pH

*Not Applicable*

Melting point

*No Data Available*

Boiling Point

*Not Applicable*

Flash Point

No flash point

Evaporation rate

*Not Applicable*

Flammability (solid, gas)

Not Classified

Flammable Limits(LEL)

*Not Applicable*

Flammable Limits(UEL)

*Not Applicable*

Vapor Pressure

*Not Applicable*

Vapor Density

*Not Applicable*

Density

1.6 g/ml

Specific Gravity

1.600 [Ref Std: WATER=1]

Solubility in Water

Negligible

Solubility- non-water

*No Data Available*

Partition coefficient: n-octanol/ water

*No Data Available*

Autoignition temperature

*No Data Available*

Decomposition temperature

*No Data Available*

Viscosity

*Not Applicable*

Hazardous Air Pollutants

0 % weight [Test Method: Calculated]

Molecular weight

*No Data Available*

Volatile Organic Compounds

0 g/l [Details: EU VOC content]

Percent volatile

0.00 % weight

VOC Less H<sub>2</sub>O & Exempt Solvents

0 g/l [Test Method: calculated SCAQMD rule 443.1]

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

None known.

### 10.5. Incompatible materials

None known.

### 10.6. Hazardous decomposition products

Substance

Condition

Carbon monoxide  
Carbon dioxide

Not Specified  
Not Specified

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation:

No known health effects.

#### Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation.

#### Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

#### Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

#### Carcinogenicity:

Ingredient	CAS No.	Class Description	Regulation
Silica, Crystalline (Respirable Size)	14808-60-7	Known To Be Human Carcinogen.	National Toxicology Program Carcinogens
Carbon black	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Silica dust, crystalline, in the form of quartz or cristobalite	14808-60-7	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
Titanium dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Limestone	Dermal	Rat	LD50 > 2,000 mg/kg
Limestone	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3 mg/l
Limestone	Ingestion	Rat	LD50 6,450 mg/kg
Kaolin	Dermal		LD50 estimated to be > 5,000 mg/kg
Kaolin	Ingestion	Human	LD50 > 15,000 mg/kg
Butyl Rubber	Dermal		LD50 estimated to be > 5,000 mg/kg
Butyl Rubber	Ingestion		LD50 estimated to be > 5,000 mg/kg
Carbon Black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon Black	Ingestion	Rat	LD50 > 8,000 mg/kg
Antioxidant	Dermal	Rabbit	LD50 > 3,160 mg/kg

Antioxidant	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 1.95 mg/l
Antioxidant	Ingestion	Rat	LD50 > 10,250 mg/kg
Talc	Dermal		LD50 estimated to be > 5,000 mg/kg
Talc	Ingestion		LD50 estimated to be > 5,000 mg/kg
Petroleum hydrocarbon	Dermal	Rabbit	LD50 > 2,000 mg/kg
Petroleum hydrocarbon	Ingestion	Rat	LD50 > 5,000
Polybutylene	Dermal	Rat	LD50 > 10,250 mg/kg
Polybutylene	Ingestion	Rat	LD50 > 34,600 mg/kg
Beta-pinene, alpha-pinene, dipentene, beta-phellandrene polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Beta-pinene, alpha-pinene, dipentene, beta-phellandrene polymer	Ingestion	Rat	LD50 > 2,000 mg/kg
Titanium Dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium Dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium Dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
Distillates, Petroleum, Solvent-Refined Light Paraffinic	Dermal	Rabbit	LD50 > 5,000 mg/kg
Distillates, Petroleum, Solvent-Refined Light Paraffinic	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 4 mg/l
Distillates, Petroleum, Solvent-Refined Light Paraffinic	Ingestion	Rat	LD50 > 5,000 mg/kg
Quartz Silica	Dermal		LD50 estimated to be > 5,000 mg/kg
Quartz Silica	Ingestion		LD50 estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

### Skin Corrosion/Irritation

Name	Species	Value
Limestone	Rabbit	No significant irritation
Kaolin	Professional judgement	No significant irritation
Butyl Rubber	Rabbit	No significant irritation
Carbon Black	Rabbit	No significant irritation
Antioxidant	Rabbit	No significant irritation
Talc	Rabbit	No significant irritation
Petroleum hydrocarbon	Rabbit	Minimal irritation
Polybutylene	Rabbit	Minimal irritation
Titanium Dioxide	Rabbit	No significant irritation
Distillates, Petroleum, Solvent-Refined Light Paraffinic	Rabbit	Minimal irritation
Quartz Silica	Professional judgement	No significant irritation

### Serious Eye Damage/Irritation

Name	Species	Value
Limestone	Rabbit	No significant irritation
Kaolin	Professional judgement	No significant irritation
Butyl Rubber	Professional judgement	No significant irritation
Carbon Black	Rabbit	No significant irritation
Antioxidant	Rabbit	Mild irritant
Talc	Rabbit	No significant irritation
Petroleum hydrocarbon	Rabbit	Mild irritant

Polybutylene	Rabbit	Mild irritant
Titanium Dioxide	Rabbit	No significant irritation
Distillates, Petroleum, Solvent-Refined Light Paraffinic	Rabbit	No significant irritation

### Skin Sensitization

Name	Species	Value
Antioxidant	Human and animal	Not classified
Petroleum hydrocarbon	Guinea pig	Not classified
Titanium Dioxide	Human and animal	Not classified
Distillates, Petroleum, Solvent-Refined Light Paraffinic	Guinea pig	Not classified

### Respiratory Sensitization

Name	Species	Value
Talc	Human	Not classified

### Germ Cell Mutagenicity

Name	Route	Value
Carbon Black	In Vitro	Not mutagenic
Carbon Black	In vivo	Some positive data exist, but the data are not sufficient for classification
Antioxidant	In Vitro	Not mutagenic
Antioxidant	In vivo	Not mutagenic
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic
Petroleum hydrocarbon	In Vitro	Some positive data exist, but the data are not sufficient for classification
Titanium Dioxide	In Vitro	Not mutagenic
Titanium Dioxide	In vivo	Not mutagenic
Distillates, Petroleum, Solvent-Refined Light Paraffinic	In vivo	Not mutagenic
Distillates, Petroleum, Solvent-Refined Light Paraffinic	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz Silica	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz Silica	In vivo	Some positive data exist, but the data are not sufficient for classification

### Carcinogenicity

Name	Route	Species	Value
Kaolin	Inhalation	Multiple animal species	Not carcinogenic
Carbon Black	Dermal	Mouse	Not carcinogenic
Carbon Black	Ingestion	Mouse	Not carcinogenic
Carbon Black	Inhalation	Rat	Carcinogenic
Antioxidant	Ingestion	Multiple animal species	Not carcinogenic
Talc	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Petroleum hydrocarbon	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Titanium Dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium Dioxide	Inhalation	Rat	Carcinogenic
Distillates, Petroleum, Solvent-Refined Light Paraffinic	Dermal	Mouse	Some positive data exist, but the data are not



			sufficient for classification
Quartz Silica	Inhalation	Human and animal	Carcinogenic

## Reproductive Toxicity

### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Limestone	Ingestion	Not classified for development	Rat	NOAEL 625 mg/kg/day	prematuring & during gestation
Antioxidant	Ingestion	Not classified for female reproduction	Rat	NOAEL 688 mg/kg/day	2 generation
Antioxidant	Ingestion	Not classified for male reproduction	Rat	NOAEL 688 mg/kg/day	2 generation
Antioxidant	Ingestion	Not classified for development	Multiple animal species	NOAEL 1,000 mg/kg/day	during organogenesis
Talc	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis

## Target Organ(s)

### Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Limestone	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.812 mg/l	90 minutes
Petroleum hydrocarbon	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Petroleum hydrocarbon	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	

### Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Limestone	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Kaolin	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL NA	occupational exposure
Kaolin	Inhalation	pulmonary fibrosis	Not classified	Rat	NOAEL Not available	
Carbon Black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure
Antioxidant	Ingestion	endocrine system	Not classified	Rat	NOAEL 450 mg/kg/day	2 years
Antioxidant	Ingestion	liver	Not classified	Dog	NOAEL 302 mg/kg/day	90 days
Antioxidant	Ingestion	hematopoietic system   nervous system   kidney and/or bladder	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days
Antioxidant	Ingestion	auditory system   eyes	Not classified	Dog	NOAEL 302 mg/kg/day	90 days
Talc	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pulmonary fibrosis   respiratory system	Not classified	Rat	NOAEL 18 mg/m3	113 weeks
Petroleum hydrocarbon	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.21	28 days

					mg/l	
Polybutylene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.07 mg/l	2 weeks
Polybutylene	Inhalation	liver	Not classified	Rat	NOAEL 0.7 mg/l	2 weeks
Titanium Dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium Dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Distillates, Petroleum, Solvent-Refined Light Paraffinic	Dermal	hematopoietic system   liver   kidney and/or bladder	Not classified	Rabbit	NOAEL 5,000 mg/kg/day	3 weeks
Quartz Silica	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure

**Aspiration Hazard**

Name	Value
Petroleum hydrocarbon	Aspiration hazard
Distillates, Petroleum, Solvent-Refined Light Paraffinic	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information**

**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations**

**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. Dispose of waste product in a permitted industrial waste facility. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.

EPA Hazardous Waste Number (RCRA): Not regulated

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information**

**15.1. US Federal Regulations**

Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:**

**Physical Hazards**

Not applicable

**Health Hazards**

Not applicable

**15.2. State Regulations**

Contact 3M for more information.

**15.3. Chemical Inventories**

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

**15.4. International Regulations**

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

**SECTION 16: Other information**

**NFPA Hazard Classification**

**Health:** 0 **Flammability:** 0 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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