

INDIUM CORPORATION OF AMERICA ®\EUROPE®\ASIA-PACIFIC® INDIUM CORPORATION (SUZHOU) ®

SAFETY DATA SHEET

This safety data sheet covers metal mixtures using tin with no lead. See alloy table for all possible combinations.

1. PRODUCT AND COMPANY IDENTIFICATION Product Identifier: TIN BASED ALLOYS (NO LEAD) SDS Number: SDS-972 Revised Date: 9 MARCH 2016 Product Use: Industrial Use - Alloy Metal Mix with Tin as the base. (See alloy table for product listing of metal Mixes and combinations). **MANUFACTURER: EMERGENCY PHONE:** In America: The Indium Corporation of America CHEMTREC 24 hrs. 1676 Lincoln Ave., Utica NY 13502 USA: 1 (800) 424-9300 Information: (315) 853-4900 Outside USA: +1 (703) 527-3887 nswarts@indium.com Indium Corporation of America Chicago Materials Division 80 Scott Street Elk Grove Village, Illinois 60007 Information: (847) 439-9135 In Europe: In China: Indium Corporation (Suzhou), Co., Ltd. Indium Corporation of Europe 7 Newmarket Ct. No. 428 Xinglong Street Kingston, Milton Keynes, UK, MK 10 OAG Suzhou Industrial Park Information: +44 [0] 1908 580400 Suchun Industrial Square Unit No. 14-C Jiangsu Province, China 215126 In Asia:

Indium Corporation of America Asia-Pacific Operations-Singapore 29 Kian Teck Avenue Singapore 628908 Information: +65 6268-8678

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web page : http://www.indium.com

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| itt contami | | | | | ection | |
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| | | | | | | |
| IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for | | | | | | |
| breathing | | | | | | |
| Dispose of in accordance with applicable local/state and federal regulations. Consider recycling. | | | | | | |
| | | | | | | |
| FFFFOTO | | | | | | |
| EFFECTS | 5: | | | | | |
| metal doe | s not nose | a hazard. Cont | tact with po | wered metal | allov or fume | e from molten metal may |
| | | | | | | |
| | | | | | C C | |
| generally co | onsidered | toxic, but large a | amounts ma | ay cause irrita | ation. | |
| | | | y tract. Inha | alation of zinc | dust may ca | ause a sweet taste, |
| | 0 | | | | | |
| | | | | | | |
| s to the ski | n. Antimo | ony, Zinc, Coba | ilt and Nick | (el – have be | en known to | cause dermatitis. |
| | | | | | | r grinding may cause |
| aius. Imidi | UT UT Hall | n. Froiongeu inn | alation may | 1 cause naim | I. | |
| r – chronic | c skin cont | act or ingestion | of silver du | sts, salts or fu | ume can res | ult in a condition known |
| gyria, a co | ndition with | h bluish pigment | tation of the | skin and eye | es. | |
| | | | | | | |
| m _ movie | meh gauer | age to respirato | orv svstem i | f inhaled over | r long period | s of exposure. |
| | protective good off contami ALLOWED SKIN: Wa ALED: If br reathing EYES: Rins se of in acc EFFECTS metal doe e irritation. may cause the irritation. may cause the dryness, nanical irritation dard metal ards: irritation er – chronic gyria, a con | protective gloves/pro off contaminated cloth ALLOWED: Get Med SKIN: Wash with ple ALED: If breathing is reathing EYES: Rinse continue e of in accordance w EFFECTS: metal does not pose e irritation. Severe ey may cause irritation generally considered may cause irritation it dryness, cough nation annical irritant upon c is to the skin. Antime dard metal does not p ards: irritation or harm er – chronic skin cont gyria, a condition with | off contaminated clothing and wash b ALLOWED: Get Medical advice/atter SKIN: Wash with plenty of soap and ALED: If breathing is difficult, remove reathing EYES: Rinse continuously with water se of in accordance with applicable lo EFFECTS: metal does not pose a hazard. Conf e irritation. Severe eye damage may may cause irritation. generally considered toxic, but large a may cause irritation to the respirator it dryness, cough nausea and fever. hanical irritant upon contact. Cannot I is to the skin. Antimony, Zinc, Coba dard metal does not pose a hazard. H ards: irritation or harm. Prolonged inh er – chronic skin contact or ingestion gyria, a condition with bluish pigment | protective gloves/protective clothing/eye protection off contaminated clothing and wash before reuses ALLOWED: Get Medical advice/attention if you for SKIN: Wash with plenty of soap and water ALED: If breathing is difficult, remove victim to fre- reathing EYES: Rinse continuously with water for several se of in accordance with applicable local/state ar EFFECTS: metal does not pose a hazard. Contact with por e irritation. Severe eye damage may result from may cause irritation. generally considered toxic, but large amounts ma may cause irritation to the respiratory tract. Inha at dryness, cough nausea and fever. hanical irritant upon contact. Cannot be absorbed is to the skin. Antimony, Zinc, Cobalt and Nick dard metal does not pose a hazard. However, ma ards: irritation or harm. Prolonged inhalation may er – chronic skin contact or ingestion of silver dus gyria, a condition with bluish pigmentation of the | protective gloves/protective clothing/eye protection/face protection off contaminated clothing and wash before reuse ALLOWED: Get Medical advice/attention if you feel unwell SKIN: Wash with plenty of soap and water ALED: If breathing is difficult, remove victim to fresh air and ke reathing EYES: Rinse continuously with water for several minutes (15 se of in accordance with applicable local/state and federal reg EFFECTS: metal does not pose a hazard. Contact with powered metal e irritation. Severe eye damage may result from hot molten n may cause irritation. generally considered toxic, but large amounts may cause irritation to dryness, cough nausea and fever. hanical irritant upon contact. Cannot be absorbed through ski is to the skin. Antimony, Zinc, Cobalt and Nickel – have be dard metal does not pose a hazard. However, melting, cutting ards: irritation or harm. Prolonged inhalation may cause harm er – chronic skin contact or ingestion of silver dusts, salts or fu gyria, a condition with bluish pigmentation of the skin and eye | protective gloves/protective clothing/eye protection/face protection off contaminated clothing and wash before reuse ALLOWED: Get Medical advice/attention if you feel unwell SKIN: Wash with plenty of soap and water ALED: If breathing is difficult, remove victim to fresh air and keep at rest in reathing EYES: Rinse continuously with water for several minutes (15 mins) se of in accordance with applicable local/state and federal regulations. Competent does not pose a hazard. Contact with powered metal alloy or fume e irritation. Severe eye damage may result from hot molten metal being s may cause irritation. |

| | Copper – over exposure to fumes may cause metal fume fever (chills, muscle aches, fever, dry throat, cough, weakness, lassitude), metallic or sweet taste, discoloration of skin and hair. |
|----------|--|
| | Nickel – poison by ingestion. Can cause pulmonary asthma, and hypersensitivity. |
| | Tin – prolonged inhalation of dust or fume may result in irritation of the lungs. |
| | Aluminum – inhalation of finely divided powder has been reported to cause pulmonary fibrosis. |
| Note: | The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption. |
| Warning: | This product may contain a chemical (s) known to the State of California to cause cancer and birth defects (or other reproductive harm). (nickel and trace levels of lead not intentionally added) Applicable in the State of California . |

| omponents | % wt | CAS Registry #/EINECS # | PEL mg/m³ | TLV-TWA mg/m ³ | TLV-STEL mg/m ³ |
|-----------|------|-------------------------|---------------------|------------------------------|-------------------------------|
| TIN | * | 7440-31-5/231-141-8 | | | |
| | | (US) | 2 | 2 | - |
| | | (EU) | - | 2 | 4 |
| | | (Canada) | - | 2 | 4 |
| | | (Singapore) | 2 | - | - |
| SILVER | * | 7440-22-4/231-131-3 | | | |
| | | (US) | 0.01 | 0.1 | - |
| | | (EU) | - | 0.1 | - |
| | | (Canada) | - | 0.1 | 0.3 |
| | | (Mexico) | - | 0.1 | - |
| | | (Singapore) | 0.1 | - | - |
| INDIUM | * | 7440-74-6/231-180-0 | | | |
| | | (US) | 0.1 | 0.1 | - |
| | | (EU) | - | 0.1 | 0.3 |
| | | (Canada) | - | 0.1 | 0.3 |

| SDS - 972 | | | TIN BASED ALL | OYS (NO LEAD) |
|-----------|-----------------------|------------|----------------------|------------------------|
| | (Mexico) | - | 0.1 | 0.3 |
| | (Singapore) | 0.1 | - | - |
| | (China) | - | 0.1 | 0.3 |
| COPPER | * 7440-50-8/231-159-6 | | | |
| | (US) | 0.1 | 0.2 | - |
| | (EU) | - | 0.2(fume) | 2(dust) |
| | (Canada) | - | 0.2 | 0.6 |
| | (Mexico) | - | 0.2 | 2 |
| | (Singapore) | 0.2 (fume) | 1 (dust) | - |
| | (China) | - | 1(dust) 0.2(fume) | 2.5(dust) 0.6(fume) |
| ANTIMONY | * 7440-36-0/231-146-5 | | | |
| | (US) | 0.5 | 0.5 | - |
| | (EU) | 0.5 | - | - |
| | (Canada) | - | 0.5 | 1.5 |
| | (Mexico) | - | 0.5 | - |
| | (Singapore) | 0.5 | - | - |
| | (China) | - | 0.5 | - |
| ZINC | * 7440-66-6/231-175-3 | | N.E. | N.E. N.E. |
| NICKEL | * 7440-02-0/231-111-4 | | | |
| | (US) | 1 | 1.5 | - |
| | (Canada) | - | 1 | 2 |
| | (Mexico) | - | 1 | - |
| | (Singapore) | 1 | - | - |
| | (China) | - | 1 | 2.5 |
| ALUMINUM | * 7429-90-5 | 10 | 10 | - |
| | (EU) | - | 10 | - |
| | (Canada) | - | 10 | 20 |
| | (Mexico) | 5 | - | - |
| | (Singapore) | 10 | - | - |
| | (China) | - | 3 | - |
| COBALT | * 7440-48-4 | 0.1 | 0.02 | - |
| | (EU) | - | 0.1 | - |

| 5 - 972 | | (Canada) | - | 0.05 | OYS (NO LEAD) 0.1 |
|-----------|---------|---------------------|----------|---------|----------------------|
| | | (Singapore) | 0.02 | - | - |
| TITANIUM | (TRACE) | 7440-32-6 | N.E. | N.E. | N.E |
| MANGANESE | (TRACE) | 7439-96-5 | 1(NIOSH) | 0.2 | 3 |
| | | (EU) | - | 1(fume) | 3(fume) |
| | | (Canada) | - | 1(fume) | 3(fume) |
| | | (Singapore) | 5(dust) | 1(fume) | 3(fume) |
| | | (Mexico) | - | 1(fume) | 3(fume) |
| CERIUM | (TRACE) | 7440-45-1 | N.E. | N.E. | N.E. |
| BISMUTH | * | 7440-69-9/231-177-4 | N.E. | N.E. | N.E. |
| GERMANIUM | * | 7440-56-4 | N.E. | N.E. | N.E. |

| 4. FIRST AID M | 4. FIRST AID MEASURES | | | | |
|----------------|--|--|--|--|--|
| Eye Contact: | Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists. | | | | |
| Ingestion: | If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately. | | | | |
| Inhalation: | Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention. | | | | |
| Skin Contact: | Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention. | | | | |

| 5. FIRE FIGHTING MEASURES | | | | | |
|--------------------------------------|--------------|---------|------------------------------|---|--|
| Flash Point: | Not establis | hed. | Method: | Not established. | |
| Auto-ignition Temperature: | | Not ap | plicable | | |
| Flammable Limits: | | Fine du | usts and powe | ders could be a potential explosion hazard. | |
| Extinguishing Media: | | sodium | | ppropriate for the surrounding fire conditions. Use dry sand, dolomite. Water, A/B/C extinguishers and halogenated agents ed. | |
| Special Fire Fighting Procedures: | | • | nters wear an tive clothing. | approved self-contained breathing apparatus and full | |

6. ACCIDENTAL RELEASE MEASURES Spill or Leak Procedures: Wear respirator and other personal protective clothing. (See Exposure Controls/Personal Protection Section). Extinguish or remove all sources of ignition. Ventilate area. Clean up spill without generating or dispersing dust into the air. Vacuum solids instead of sweeping using a grounded unit. Reduce airborne dust and prevent scattering by moistening with water. Place spilt material in a container and dispose of in accordance with applicable regulations.

| 7. HANDLING AND STORAGE | | | | | |
|--------------------------|---|--|--|--|--|
| Handling Precautions: | Avoid breathing vapors from heated material and dusts from cutting or grinding. Avoid contact with eyes, skin and clothing. Follow routine safe handling procedures. Use with adequate ventilation. | | | | |
| Storage Precautions: | Keep away from heat and flame. Store in suitable, tightly capped, and labeled containers in cool dry, well-ventilated area. Empty containers may be hazardous as they contain product residue. | | | | |

| 8. EXPOSURE Engineering Co | E CONTROLS / PERSONAL PROTECTION Introls: Local exhaust ventilation or point source exhaust ventilation is recommended to control any air contaminants or potential exposure. Keep exposures below regulatory limits. |
|-------------------------------|--|
| Personal prote | ction: |
| Eyes: | Chemical safety glasses/goggles. Face shield recommended when handling molten metal. |
| Respirator: | An authority approved or compliant marked air-purifying respirator with a fume/dust chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated. Warning: Air purifying respirators do not protect the worker in oxygen-deficient atmospheres. |
| Skin: | Wear protective gloves. Hot gloves for handling molten metal. |
| Other: | Eye-wash fountain/shower in work area. Avoid the use of contact lenses in high fume and dust areas. |
| Work/Hygienic | Maintain good housekeeping. Clean up spills immediately. Good personal hygiene is essential. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area. |

| 9. PHYSICAL AND CHEMICAL PROPERTIES | | | | |
|-------------------------------------|-------------------------|-----------------------|----------------|--|
| Appearance: | Solid | Boiling Point: | Not available | |
| Odor: | Odorless | Melting Point: | See Table | |
| Specific Gravity: | See Table | pH: | Not applicable | |
| Vapor Pressure: | Not available | Solubility in Water: | Insoluble | |
| Vapor Density: | (air=1) Not applicable. | | | |

10. STABILITY AND REACTIVITY

| General: | Stable. |
|--|---------------------------------|
| Conditions to Avoid: | Heat, flame, ignition sources |
| Incompatible Materials: | Halogens, sulfur and some acids |
| Hazardous Decomposition / Combustion: | None |
| Hazardous Polymerization: | Will not occur. |

11. TOXICOLOGICAL INFORMATION

| Carcinogenicity: | NTP (National Toxicity Program): OSHA (Occupational Safety & Health Administration): IARC (International Agency for Research on Cancer): | | Yes - Nickel : No Yes - Nickel | | | |
|------------------|---|-------------------------|--------------------------------------|--|--|--|
| LD50: | Not established. | LC50: | Not established. | | | |
| Other: | NICKEL RTECS# QR5950000 TIN RTECS# XP7320000, SILVER RTECS# VW3500000 ANTIMONY RTECS# CC4035000, INDUM RTECS# NI 1050000, CORRER RTECS# CL7000000 | | | | | |
| | ANTIMONY RTECS# CC4025000, INDIUM RTECS# NL1050000, COPPER RTECS# GL7900000 RTECS = NIOSH Registry of Toxic Effects of Chemical Substances | | | | | |
| | Prod | uct mixture not tested. | | | | |

12. ECOLOGICAL INFORMATION

Product not tested.

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13. DISPOSAL CONSIDERATION

Waste Disposal Method:

Scrap metal alloy usually has value. Contact a commercial reclaimer for recycling. Otherwise, dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations.

14. TRANSPORT INFORMATION

Transport in accordance with applicable regulations and requirements. Not regulated under US DOT (United States Department of Transportation. Non - hazardous for all shipping modes- USDOT/IATA/IMDG.

UN – none

Marine Pollutant: No

North American Emergency Guide Book – Not applicable

15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

This product has been classified in accordance with the requirements of the Mexican regulations: NOM-018-STPS-2000 and NOM-010-STPS-2014.

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).

Canadian WHMIS:

Tin, Silver, Copper, Indium, Aluminum, Antimony: Uncontrolled product according to WHMIS classification criteria.

Nickel: D2A Very Toxic Material Causing Other Toxic Effects carcinogenicity: IARC group 2B

D2B Toxic Material Causing Other Toxic Effects skin sensitization in humans

Cobalt: D2A Very Toxic Material Causing Other Toxic Effects carcinogenicity: IARC group 2B; respiratory tract sensitization in humans

D2B Toxic Material Causing Other Toxic Effects skin sensitization in humans

This product has been classified in accordance with the guidelines set by the Dept. of Industrial Health of the Republic of Singapore.

This product has been classified in accordance with the Chinese Occupational Exposure Limit for Hazardous Agents in the Workplace GBZ2-2002.

This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS).

SARA 313 Listing - 40 CFR 372.65 - Silver, Antimony, Nickel, Copper, Zinc, Aluminum, Cobalt

California Prop 65: Warning: This product contains a chemical known to the State of California to cause cancer and birth defects (or other reproductive harm). (Nickel and contains trace amounts of lead not intentionally added)

Ingredients are listed on the TSCA Inventory. Contains ingredients that are listed on the New Jersey Right To Know List. Ingredients are listed on the China Chemical Inventory. Ingredients are listed on the Korean Existing Chemical Inventory. Ingredients are listed on the Philippines Inventory of Chemicals. Ingredients are listed on the Canadian Domestic Substance List.

16. OTHER INFORMATION

| HMIS Hazard Rating: | Health: | 1 |
|---------------------|---------------|-------------------------------|
| | Fire: | 1 |
| | Reactivity: | 0 |
| Revised Date: | 9 MARCH 2016 | 6 |
| Prepared by: | Nancy Swarts, | Indium Corporation of America |
| Approved by: | Nancy Swarts, | Indium Corporation of America |

The information and recommendations contained herein are, to the best of The Indium Corporation of America's knowledge and belief, accurate and reliable as of the date issued. The Indium Corporation of America does not warrant or guarantee their accuracy or reliability, and The Indium Corporation of America shall not be liable for any loss or damage arising out of the user thereof. The information and recommendations are offered for the user's consideration and examination, and it is the user's responsibility to satisfy itself that they are suitable and complete for its particular use. If buyer repackages this product, legal counsel should be consulted to insure proper health, safety and other necessary information is included on the container.

Alloy Table Mixtures

| <u>Anoy rable mixtures</u> % metal | | | | | | | | | | | | | | | |
|------------------------------------|-----------|--------------|-----------------|----------------|--------------|----------------|--------------|------------|---------------|--------------|--------------|-----------------|-----------------------|------------------------------|-----------------|
| Indalloy (Metal Mix) | Tin Sn | Indium In | Germanium Ge | Aluminum Al | Silver Ag | Antimony Sb | Nickel Ni | Zinc Zn | Bismuth Bi | Copper Cu | Cobalt Co | Manganese Mn | RoHS 2* Compliance | Liquidus C/F ⁰ | Mass Density |
| 121 | 96.5 | - | - | - | 3.5 | - | - | - | - | - | - | - | YES | 221/430 | 7.36 |
| 123 | 97.5 | - | - | - | 2.5 | - | - | - | - | - | - | - | YES | 226/439 | 7.34 |
| 128 | 100 | - | - | - | - | - | - | - | - | - | - | - | YES | 232/450 | 7.28 |
| 132 | 95 | - | - | - | 5 | - | - | - | - | - | - | - | YES | 240/464 | 7.39 |
| 133 | 95 | - | - | - | - | 5 | - | - | - | - | - | - | YES | 240/464 | 7.25 |
| 156 | 90 | - | - | - | 10 | - | - | | - | - | - | - | YES | 295/563 | 7.51 |
| 160 | 97 | - | - | - | | - | - | - | - | 3 | - | - | YES | 300/572 | 7.32 |
| 173 | 99 | - | 1 | - | - | - | - | - | - | - | - | - | YES | 345/653 | 7.26 |
| 201 | 91 | - | - | - | - | - | - | 9 | - | - | - | - | YES | 199/390 | 7.27 |
| 208 | 8 | - | - | - | 7 | - | - | - | - | 85 | - | - | YES | 985/1805 | 8.87 |
| 209 | 65 | - | - | - | 25 | 10 | - | - | - | - | - | - | YES | 233/451 | 7.80 |
| 214 | 10 | - | - | - | 60 | - | - | - | - | 30 | - | - | YES | 720/1328 | 9.58 |
| 217 | 5 | - | - | - | 56 | - | - | 17 | - | 22 | - | - | YES | 650/1202 | 9.21 |
| 221 | 6 | - | - | - | 63 | - | 2.5 | | - | 28.5 | - | - | YES | 800/1472 | 9.71 |
| 226 | 83.6 | 8.8 | - | - | | - | - | 7.6 | - | - | - | - | YES | 187/369 | 7.27 |
| 224 | 46 | 52.2 | - | - | | | - | 1.8 | - | - | - | - | YES | 108/226 | 7.27 |
| 232 | 93.6 | - | - | - | 4.7 | - | - | - | - | 1.7 | - | - | YES | 217/423 | 7.40 |
| 241 (SAC387) | 95.5 | - | - | - | 3.8 | - | - | - | - | 0.7 | - | - | YES | 217/423 | 7.40 |
| 243 | 99 | | - | - | - | - | - | - | - | 1 | - | - | YES | 227/441 | 7.31 |
| 244 | 99.3 | - | - | - | | - | - | - | - | 0.7 | - | - | YES | 227/441 | 7.31 |

| SDS - 972 | | | | | | | | | | | | | | | |
|-------------------|-------|------|---|-----|-----|-----|------|---|-----------|-----|---|----------|-----|---------|------|
| 246 | 95.5 | - | - | - | 4 | | - | - | - | 0.5 | - | - | YES | 217/423 | 7.40 |
| 251 | 96.2 | | - | - | 2.5 | 0.5 | | - | - | 0.8 | - | - | YES | 217/423 | 7.37 |
| 252 | 95.5 | - | - | - | 3.9 | - | - | - | - | 0.6 | - | - | YES | 217/423 | 7.40 |
| 256 (SAC305) | 96.5 | - | - | - | 3 | - | - | - | - | 0.5 | - | - | YES | 218/424 | 7.40 |
| 258 (SAC105) | 98.5 | - | - | - | 1 | - | - | - | - | 0.5 | - | - | YES | 227/441 | 7.32 |
| 259 | 90 | | | | | 10 | | | | | | | YES | 248/478 | 7.25 |
| 263 (SAC 0307) | 99 | - | - | - | 0.3 | - | - | - | - | 0.7 | - | - | YES | 227/441 | 7.31 |
| 270 | 90.95 | | | | 3.8 | 1.4 | 0.15 | | 3 | 0.7 | | | YES | | |
| 271 | 88.9 | | | | 3.8 | 6 | | | 0.3 | 1 | | | YES | | |
| 272 | 90 | | | | 3.8 | 3.5 | | | 1.5 | 1.2 | | | YES | | 7.39 |
| Non | 27 | - | 1 | 1 - | 73 | - | 1 | | R ALLOY M | | | - | YES | 1 - | 9.38 |
| Standard | | - | - | - | 73 | - | - | - | - | - | - | - | | - | 9.38 |
| Non Standard | 30 | 65 | - | - | 4.5 | - | - | - | - | 0.5 | - | - | YES | - | 7.41 |
| Non Standard | 33.7 | 66.3 | - | - | - | - | - | - | - | - | - | <u>-</u> | YES | - | 7.29 |
| Non Standard | 54 | 40 | - | - | 2 | - | - | - | - | 4 | - | = | YES | - | 7.39 |
| Non Standard | 61 | - | - | - | - | - | - | - | - | 39 | - | = | YES | - | 7.85 |
| Non Standard | 63.5 | - | - | - | 25 | 10 | - | - | - | 1.5 | - | <u>-</u> | YES | - | 7.82 |
| Non Standard | 64 | 30 | - | - | 2 | - | - | - | - | 4 | - | = | YES | - | 7.39 |
| Non Standard | 65 | - | - | - | 25 | 10 | - | - | - | - | - | <u>-</u> | YES | - | 7.80 |
| Non Standard | 74 | 20 | - | - | 2 | - | - | - | - | 4 | - | - | YES | - | 7.38 |
| Non Standard | 78 | - | - | - | 2.5 | - | - | - | 19.5 | - | - | - | YES | | 7.73 |
| Non Standard | 78.4 | 9.8 | - | - | 2 | - | - | - | 9.8 | - | - | - | YES | - | 7.52 |
| Non Standard | 78.5 | - | - | - | 10 | 10 | - | - | - | 1.5 | - | - | YES | - | |

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|---------------------------|-----------|--------------|-----------------|----------------|--------------|----------------|--------------|------------|---------------|--------------|--------------|-----------------|-----------------------|------------------------------|-----------------|
| Non Standard | 80 | - | - | - | 10 | 10 | - | - | - | - | - | - | YES | - | |
| Non Standard | 82 | - | - | - | 18 | - | - | - | - | - | - | - | YES | 295/563 | 7.71 |
| Non Standard | 82 | - | - | - | 18 | - | - | - | - | - | - | - | YES | 295/563 | 7.71 |
| Non Standard | 84 | 10 | - | - | 2 | - | - | - | - | 4 | - | - | YES | - | 7.38 |
| Non Standard | 85 | - | | - | - | 15 | - | - | - | - | - | - | YES | 300/572 | 7.31 |
| Non Standard | 85.9 | 10 | - | - | 3.1 | - | - | - | - | 1 | - | - | YES | 200/393 | 7.37 |
| Non Standard | 88 | - | - | - | - | - | - | - | - | 12 | - | - | YES | - | 7.45 |
| Indalloy (Metal Mix) | Tin Sn | Indium In | Germanium Ge | Aluminum Al | Silver Ag | Antimony Sb | Nickel Ni | Zinc Zn | Bismuth Bi | Copper Cu | Cobalt Co | Manganese Mn | RoHS 2* Compliance | Liquidus C/F ⁰ | Mass Density |
| Non Standard | 88 | - | - | - | 12 | - | - | - | - | - | - | - | YES | - | 7.56 |
| Non Standard Ribbon | 89 | - | - | - | - | 10.5 | - | - | - | 0.5 | - | - | YES | - | 7.21 |
| Non Standard | 89 | 2.5 | - | - | 3.8 | 3.5 | - | - | 0.5 | 0.7 | - | - | Yes | - | 7.36 |
| Non Standard | 89.1 | - | - | - | 3.8 | 5.8 | - | | 0.3 | 1 | - | - | YES | - | 7.34 |
| Non Standard | 89.3 | 0.5 | - | - | 3.8 | 5.5 | - | - | - | 0.9 | - | - | YES | - | 7.34 |
| Non Standard | 91 | - | | 0.06 | - | - | - | 8.94 | - | - | - | - | YES | - | 7.26 |
| Non Standard | 91.25 | - | | - | - | - | - | 8.75 | - | - | - | - | YES | 199/390 | 7.27 |
| Non Standard | 91.25 | - | - | | 2.25 | - | - | - | 6.0 | 0.5 | - | - | YES | - | 7.45 |
| Non Standard | 91.5 | - | - | - | - | 8.5 | - | - | - | - | - | - | YES | - | 7.22 |
| | | | | | | | | | | | | | | | |
| Non Standard | 91.98 | - | 0.02 | - | - | 8 | - | - | - | - | - | - | YES | - | 7.22 |
| Non Standard | 92 | - | - | - | - | - | - | 8 | - | - | - | - | YES | - | 7.27 |
| Non Standard | 92.4 | - | - | - | - | 7 | 0.1 | - | - | 0.5 | - | - | YES | - | 7.24 |
| Non Standard | 92.5 | - | | - | 3.5 | - | - | - | - | 4 | - | - | YES | - | 7.41 |
| Non Standard | 93 | - | | - | - | - | - | | - | 7 | - | - | YES | - | 7.32 |

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|---|-------|-----|---|------|------|------|---|---------|-----------|------------|----|---|-----|---------|------|
| Non Standard | 94 | 3 | - | - | 2.5 | - | - | - | - | 0.5 | - | - | YES | - | 7.34 |
| Non Standard IPN 52357 | 94.13 | - | - | 0.05 | 1.63 | 0.61 | - | 0.75 | - | 2.87 | - | - | YES | - | 7.34 |
| Non Standard | 94.8 | - | - | - | 3.8 | - | - | 0.7 | - | 0.7 | - | - | YES | - | 7.37 |
| Non Standard Solder Wire IPN 52361 | 94.95 | - | - | 0.05 | - | 1.35 | - | 3.65 | - | - | - | - | YES | - | 7.25 |
| Non Standard | 95 | - | - | - | 3.8 | - | - | 0.5 | - | 0.7 | - | - | YES | - | 7.37 |
| Non Standard | 95 | 1.5 | - | - | 3.5 | - | - | - | - | - | - | - | YES | - | 7.36 |
| Non Standard | 95 | - | - | 0.5 | 4 | - | - | - | - | 0.5 | - | - | YES | - | 7.31 |
| Non Standard | 95.4 | - | - | - | 3.8 | - | - | 0.1 | - | 0.7 | - | - | YES | - | 7.37 |
| Non Standard | 95.5 | - | - | - | 3.5 | - | - | - | - | 1 | - | - | YES | 218/424 | 7.40 |
| | | | | | | | | | - | | | | | | |
| Non Standard Doped with 0.05% Al | 95.5 | - | - | - | 4.0 | - | - | - | - | 0.5 | - | - | YES | - | 7.40 |
| Non Standard | 95.7 | - | | - | 3.4 | - | - | - | - | 0.9 | - | - | YES | 218/424 | 7.36 |
| SAC357 | 95.8 | - | - | - | 3.5 | - | - | - | - | 0.7 | - | - | YES | - | 7.37 |

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|--|-----------|--------------|-----------------|----------------|--------------|----------------|--------------|------------|---------------|--------------|--------------|-----------------|-----------------------|------------------------------|-----------------|
| Non Standard | 95.9 | - | - | - | 3.4 | - | - | - | - | 0.7 | - | - | YES | 218/424 | 7.40 |
| Non Standard | 95.9 | 1 | - | - | 0.1 | - | - | - | - | 3 | - | - | YES | - | 7.32 |
| Non Standard | 96 | - | - | - | 4 | - | - | - | - | - | - | - | YES | 240/465 | 7.40 |
| Non Standard | 96.3 | - | | - | 3 | - | - | - | - | 0.7 | - | - | YES | 218/424 | 7.40 |
| Non Standard | 96.3 | - | - | - | 3.7 | - | - | - | - | - | - | - | YES | 221/430 | 7.42 |
| Non Standard | 96.3 | - | - | - | 3.2 | - | - | - | - | 0.5 | - | - | YES | 218/424 | 7.38 |
| Non Standard | 96.5 | - | | - | 3 | - | - | - | - | 0.5 | - | - | YES | 218/424 | 7.40 |
| Non Standard | 97 | - | - | - | 2.5 | - | - | - | - | 0.5 | - | - | YES | - | 7.34 |
| Non Standard (SAC 209) | 97.1 | - | - | - | 2.0 | - | - | - | - | 0.9 | - | - | YES | - | 7.34 |
| Indalloy (Metal Mix) | Tin Sn | Indium In | Germanium Ge | Aluminum Al | Silver Ag | Antimony Sb | Nickel Ni | Zinc Zn | Bismuth Bi | Copper Cu | Cobalt Co | Manganese Mn | RoHS 2* Compliance | Liquidus C/F ⁰ | Mass Density |
| Non Standard Solder Wire | 97.5 | - | - | - | 1.5 | - | - | - | - | 0.7 | 0.3 | - | YES | - | 7.19 |
| Non Standard Doped with 0.02% Titanium | 97.5 | - | - | - | 1.8 | - | - | - | - | 0.7 | - | - | YES | - | 7.33 |
| Non Standard | 97.7 | - | - | - | 2 | - | 0.3 | - | - | - | - | - | YES | - | 7.19 |

| SDS - 972 | | | | | | | | TIN BAS | SED ALLOY | S (NO LEAI | D) | | | | |
|---|---------------|--------|-----------|----------|--------|----------|--------|---------|-----------|------------|------------|------------------|------------|------------------|---------|
| Non | 97.9 | - | - | - | 2 | - | 0.1 | - | - | - | - | - | YES | - | 7.28 |
| Standard Non | 98 | - | - | - | 2 | - | - | - | - | - | - | - | YES | - | 7.32 |
| Standard | | | | | | | | | | | | | | | |
| Non Standard | 98.13 | - | - | - | 1.1 | - | - | - | - | 0.65 | - | <u><</u> 0.15 | YES | - | 7.26 |
| Non Standard Doped with 0.02% Titanium | 98.3 | - | - | - | 1.0 | - | - | - | - | 0.7 | - | <u>-</u> | YES | - | 7.31 |
| | | | | | | | | | | | | | | | |
| Indalloy | Tin | Indium | Germanium | Aluminum | Silver | Antimony | Nickel | Zinc | Bismuth | Copper | Cobalt | Manganese | RoHS 2* | Liquidus | Mass |
| (Metal Mix) | Sn | In | Ge | AI | Ag | Sb | Ni | Zn | Bi | Cu | Co | Mn | Compliance | C/F ⁰ | Density |
| Non Standard Doped with 0.04% Mn and 0.01 Ce | 98.45 | - | - | - | 1 | - | - | - | - | 0.5 | - | 0.04 | YES | - | 7.31 |
| Non Standard (SAC 105) | 98.5 | - | - | - | 1 | - | - | - | - | 0.5 | - | - | YES | - | 7.31 |
| Non Standard (SAC 105) Doped with 0.05% Manganese | 98.5 | - | - | - | 1 | - | - | - | - | 0.5 | - | Doped 0.05 | YES | - | 7.31 |
| Non Standard (SACM0510) Doped with .02%06% Manganese | 98.5 | - | - | - | 0.5 | - | - | - | - | 1.0 | - | Doped .0206 | YES | - | 7.31 |
| Non Standard (SAC 105) Doped with 0.05% Manganese and 0.02% Cerium | 98.5 | - | - | - | 1 | - | - | - | - | 0.5 | | Doped 0.05 | YES | - | 7.31 |
| Non Standard (SAC# 0307) | 99 | - | - | - | 0.3 | - | - | - | - | 0.7 | - | - | YES | - | 7.30 |
| Non Standard | 99.1 | - | - | - | - | - | - | - | - | 0.9 | - | - | YES | - | 7.29 |
| Non Standard | 99.1 99.15 | - | - | - | - | - | - | - | 0.3 | 0.5 | 0.05 | - | YES | | 7.29 |
| Non Standard Sn992 | 99.2 | - | - | - | - | - | - | - | 0.3 | 0.5 | <500 ppm | - | YES | - | 7.29 |
| Non Standard | 99.3 | - | - | - | - | - | - | - | - | 0.7 | - | - | YES | - | 7.29 |

| SDS - 972 | TIN BASED ALLOYS (NO LEAD) | | | | | | | | | | | | | | |
|--|----------------------------|---|---|---|-----|---|---|---|---|-----|----------|---|-----|---|------|
| Non Standard Sn995 (Cobalt 995) | 99.5 | - | - | - | - | - | - | - | - | 0.5 | <500 ppm | - | YES | - | 7.29 |
| Non Standard | 95 | - | - | - | - | - | - | - | - | 5 | - | - | YES | - | 7.35 |
| Non Standard | 95 | = | = | = | 0.5 | = | = | | - | 4.5 | = | = | YES | - | 7.37 |

Other mixtures are available that fall under the non-standard mixtures of the above metals.

*RoHS 2 = Restriction on Hazardous Substances (2011/65/EU)