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INDIUM CORPORATION OF AMERICA ®\EUROPE®\ASIA-PACIFIC® INDIUM CORPORATION (SUZHOU) ® SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION Product Identifier: TACFLUX 025 SDS Number: SDS-IN WS055 Revised Date: 8 MARCH 2016 Product Use: Industrial use - Water wash flux **MANUFACTURER:** In America: **EMERGENCY PHONE:** The Indium Corporation of America **CHEMTREC 24 hrs.** 1676 Lincoln Ave., Utica NY 13502 USA: 1 (800) 424-9300 Information: (315) 853-4900 Outside USA: 1 (703) 527-3887 nswarts@indium.com In Europe: In China: Indium Corporation of Europe Indium Corporation(Suzhou) Co., Ltd. 7 Newmarket Ct. No. 428 Xinglong Street Kingston, Milton Keynes, UK, MK 10 OAG Suzhou Industrial Park Information: +44 [0] 1908 580400 Suchun Industrial Square Unit No. 14-C Jiangsu Province, China 215126 In Asia: Indium Corporation of America Information: (86) 512-6283-4900 Asia-Pacific Operations-Singapore 29 Kian Teck Avenue Singapore 628908

2. HAZARDS II	DENTIFICAT	ION						
PRIMARY ROUTES OF ENTRY: Carcinogen listed in								
米 Eye	*Inhalation	₩Skin	∦ Ingestion	NTP	IARC	OSHA	₭Not Listed	
POTENTIAL HEALTH EFFECTS:								
GHS: Signal Word: Warning								
Hazard statement(H315 H319 H335	Causes skin irritation Causes serious eye irritation May cause respiratory irritation							
P233 P261 P270 P273 P280 P362 P301 + P314 P302 +P352 P304 + 341	v statement(s) Keep container tightly closed Avoid breathing dust/fume/gas/mist/vapors/spray Do not eat, drink or smoke when using this product Avoid release to the environment Wear protective gloves/protective clothing/eye protection/face protection Take off contaminated clothing and wash before reuse IF SWALLOWED: Get Medical advice/attention if you feel unwell IF ON SKIN: Wash with plenty of soap and water IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for							
Eye Contact:	 B05 + 351 IF IN EYES: Rinse continuously with water for several minutes (15 mins) Eye Contact: Irritating to the eyes and if not removed promptly can cause serious irritation 							
Ingestion:	May be harmful if swallowed. May cause irritation.							
Inhalation:	Heated vapo	Heated vapor concentrations may be harmful if inhaled. May cause irritation to respiratory tract.						
Skin Contact:	Causes skin	Causes skin irritation.						
Chronic:	Not establish	ed.						
NOTE:	The Indium (products for			nmend, m	anufacture, I	market or e	ndorse any of its	

Components	% wt	CAS Registry #	PEL mg/m³	TLV-TWA mg/m ³	TLV-STEL mg/m ³
POLYGLYCOL ETHER	60-75	9038-95-3	N.E.	N.E.	N.E.
MINE	4.5-5.0	US	-	5	-
		Singapore	5	-	-
ROPRIETARY CTIVATORS	20-35.5	-	N.E.	N.E.	N.E.

4. FIRST AID N	IEASURES
Eye Contact:	Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.
Ingestion:	If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.
Inhalation:	Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.
Skin Contact:	Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES						
Flash Point:	Not applica	ble Method:	Not applicable			
Auto-ignition Temperature:		Not established.				
Flammable Limits:		Limits not established				
Extinguishing Media:		Use extinguishers appropriate for the surrounding fire conditions. Foam, dry chemical, water spray.				
Special Fire Fighting Procedures:		Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.				

6. ACCIDENTAL RELEASE MEASURES				
Spill or Leak Procedures:	Wear a respirator and appropriate personal protection (See Exposure Controls/Personal Protective Section). Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Dispose of following all Federal, State and Local regulations.			

7. HANDLING AND STORAGE

Handling
 Precautions:
 Storage Precautions:
 Store product in tightly capped original containers in a cool, dry area. Keep away from heat and flame. Store away from incompatible materials. Empty containers may be hazardous as they contain product residue.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION							
Engineering Co	ntrols: Exhaust ventilation is necessary to control airborne levels.						
Personal protect	Personal protection:						
Eyes:	Chemical safety glasses/goggles. Face shield for splash hazards.						
Respirator:	An authority approved or compliant marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated.						
Skin:	Compatible chemical resistant gloves such, as nitrile should be worn. Protective outer garment, apron and sleeves as appropriate.						
Other:	Eyewash fountain in work area. Avoid the use of contact lenses in high fume/splash areas.						
Work/Hygienic Practices:	Maintain good housekeeping. Clean up spills immediately. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.						

9. PHYSICAL AND CHEMICAL PROPERTIES						
Appearance:	Flux	Boiling Point:	Not established			
Odor:	Slight characteristic odor.	Melting Point:	Not applicable			
Specific Gravity:	Not established	pH:	Not applicable			
Vapor Pressure:	Not applicable.	Solubility in Water:	Water Soluble			
Vapor Density:	(air=1) Not applicable.					

10. STABILITY AND REACTIVITY				
General:	Stable.			
Conditions to Avoid:	High temperatures, open flame.			
Incompatible Materials:	Not established			
Hazardous Decomposition / Combustion:	Not established			
Hazardous Polymerization:	Will not occur.			

11. TOXICOLOGICAL INFORMATION					
Product Carcinog	enicity: N	NTP:	No		
	C	OSHA:	No		
	L	ARC:	No		
LD50:	Not estab	lished.		LC50:	Not established.

12. ECOLOGICAL INFORMATION

Product not tested.

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations.

14. TRANSPORT INFORMATION

Transport in accordance with applicable regulations and requirements. Not classified as hazardous in shipping regulations. (IATA/USDOT/IMDG)

North American Emergency Guide Book - Not classified

UN - none

15. REGULATORY INFORMATION

The information in this Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

This product has been classified in accordance with the Mexican regulations: NOM – 018-STPS-2000 and NOM-010-STPS-2014.

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR). Canadian WHMIS no information to classify.

This product has been classified in accordance with the guidelines set by the Dept of Industrial Health of the Republic of Singapore.

SARA 313 Listing - 40 CFR 372.65: NONE

All ingredients are listed on the EPA TSCA Inventory.

This product has been classified in accordance with: Malaysian – OCCUPATIONAL SAFETY AND HEALTH (CLASSIFICATION, LABELING AND SAFETY DATA SHEET OF HAZARDOUS CHEMICALS) REGULATION OCTOBER 2013 – (CLASS).

16. OTHER INFORMATION

HMIS Hazard Rating:	Health:	1
	Fire:	1
	Reactivity:	0
Revised Date:	8 MARCH 201	6
Prepared by:	Nancy Swarts,	Indium Corporation of America
Approved by:	Nancy Swarts,	Indium Corporation of America

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