



Revision Number: 005.0

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**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	<b>LOCTITE SF 7113 ACTIVATORS FOR ACRYLICS known as LOCTITE® 7113™ ACCELERATOR</b>	<b>IDH number:</b>	135294
<b>Product type:</b>	Primer	<b>Item number:</b>	19605
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	<b>Contact information:</b>		
Henkel Corporation	Telephone: (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**DANGER:** HIGHLY FLAMMABLE LIQUID AND VAPOR. MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAYS. CAUSES SKIN IRRITATION. CAUSES SERIOUS EYE IRRITATION. MAY CAUSE DROWSINESS OR DIZZINESS.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	2
SKIN IRRITATION	2
EYE IRRITATION	2A
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3
ASPIRATION HAZARD	1

**PICTOGRAM(S)**



**Precautionary Statements**

**Prevention:** Keep away from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly closed. No release into water. Use explosion-proof equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves, eye protection, and face protection.

**Response:** IF SWALLOWED: Immediately call a physician or poison control center. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Call a poison control center or physician if you feel unwell. Do NOT induce vomiting. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.

**Storage:** Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place.

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**Disposal:** Keep cool. Store locked up.  
Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
n-Heptane	142-82-5	60 - 100
Methylcyclohexane	108-87-2	5 - 10
Octane	111-65-9	1 - 5

\* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

**Inhalation:** Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.

**Skin contact:** Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. If symptoms develop and persist, get medical attention.

**Eye contact:** Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.

**Ingestion:** Do not induce vomiting. Get medical attention.

**Symptoms:** See Section 11.

**Notes to physician:** Aspiration may cause pulmonary edema or aspiration pneumonia.

### 5. FIRE FIGHTING MEASURES

**Extinguishing media:** Foam, dry chemical or carbon dioxide.

**Special firefighting procedures:** Water should be used to cool closed containers to prevent pressure build-up and possible autoignition or explosion when exposed to extreme heat.

**Unusual fire or explosion hazards:** Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back.

**Hazardous combustion products:** Oxides of nitrogen. Oxides of carbon.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

**Environmental precautions:** Do not allow product to enter sewer or waterways. Remove all sources of ignition.

**Clean-up methods:** Ensure adequate ventilation. Store in a partly filled, closed container until disposal. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

## 7. HANDLING AND STORAGE

- Handling:** Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation.
- Storage:** For safe storage, store at or below 49 °C (120.2 °F) Keep container closed. Keep in a cool, well ventilated area. Store away from ignition sources.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
n-Heptane	400 ppm TWA 500 ppm STEL	500 ppm (2,000 mg/m3) PEL	None	None
Methylcyclohexane	400 ppm TWA	500 ppm (2,000 mg/m3) PEL	None	None
Octane	300 ppm TWA	500 ppm (2,350 mg/m3) PEL	None	None

- Engineering controls:** Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination below occupational exposure limits.
- Respiratory protection:** Use NIOSH approved respirator if there is potential to exceed exposure limit(s). Observe OSHA regulations for respirator use (29 CFR 1910.134).
- Eye/face protection:** Safety goggles or safety glasses with side shields.
- Skin protection:** Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

- Physical state:** Liquid
- Color:** Colorless, Clear
- Odor:** Aliphatic
- Odor threshold:** Not available.
- pH:** Not available.
- Vapor pressure:** 35 mm hg (68 °F (20°C))
- Boiling point/range:** 205 - 210 °F (96.1 - 98.9 °C) None
- Melting point/ range:** Not available.
- Specific gravity:** 0.68
- Vapor density:** 3.45 Heavier than air.
- Flash point:** -2 °C (28.4 °F) Tagliabue closed cup
- Flammable/Explosive limits - lower:** 1.1 %
- Flammable/Explosive limits - upper:** 6.7 %
- Autoignition temperature:** Not available.
- Evaporation rate:** 2.7 (Ether = 1)
- Solubility in water:** Insoluble
- Partition coefficient (n-octanol/water):** Not available.
- VOC content:** 99.9 %; 680 g/l
- Viscosity:** Not available.
- Decomposition temperature:** Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable
<b>Hazardous reactions:</b>	Will not occur.
<b>Hazardous decomposition products:</b>	No data
<b>Incompatible materials:</b>	Oxidizing agents. Acids.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Heat, flames, sparks and other sources of ignition.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

### Potential Health Effects/Symptoms

<b>Inhalation:</b>	Vapours may cause drowsiness and dizziness. Central nervous system effects. Vapors may cause headaches, nausea, dizziness and respiratory tract irritation. Residue remaining after evaporation of the solvent is destructive to mucous membranes.
<b>Skin contact:</b>	Causes skin irritation. Residue remaining after evaporation of the solvent is destructive to skin. Redness.
<b>Eye contact:</b>	Causes serious eye irritation. Residue remaining after evaporation of the solvent is destructive to eyes.
<b>Ingestion:</b>	This product may be fatal if it is swallowed. Principal hazard of ingestion is aspiration into the lungs and subsequent pneumonitis.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
n-Heptane	Inhalation LC50 (RAT, 4 h) = 103 mg/l	Central nervous system, Irritant
Methylcyclohexane	None	Central nervous system, Irritant, Kidney, Liver
Octane	Inhalation LC50 (RAT, 4 h) = 118 mg/l	Central nervous system, Irritant, Lung

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
n-Heptane	No	No	No
Methylcyclohexane	No	No	No
Octane	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.  
**Hazardous waste number:** D001: Ignitable.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Heptanes  
**Hazard class or division:** 3  
**Identification number:** UN 1206  
**Packing group:** II

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Heptanes  
**Hazard class or division:** 3  
**Identification number:** UN 1206  
**Packing group:** II  
**Exceptions:** ID8000, (Not more than 500 ml), May Qualify as Consumer Commodity

### Water Transportation (IMO/IMDG)

**Proper shipping name:** HEPTANES  
**Hazard class or division:** 3  
**Identification number:** UN 1206  
**Packing group:** II  
**Exceptions:** Limited quantity (Not more than 5 L).

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

**TSCA 12 (b) Export Notification:** None above reporting de minimis

**CERCLA/SARA Section 302 EHS:** None above reporting de minimis

**CERCLA/SARA Section 311/312:** Immediate Health, Fire

**CERCLA/SARA Section 313:** None above reporting de minimis

**CERCLA Reportable quantity:** n-Heptane (CAS# 142-82-5) 100 lbs. (45.4 kg)  
Methylcyclohexane (CAS# 108-87-2) 100 lbs. (45.4 kg)  
Octane (CAS# 111-65-9) 100 lbs. (45.4 kg)

**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

### Canada Regulatory Information

**CEPA DSL/NDL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

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