Safety Data Sheet



Revision Number: 003.0 Issue date: 08/04/2014

1. PRODUCT AND COMPANY IDENTIFICATION

LOCTITE HYS 1C 4OZ PTA Product name: IDH number: 1373719

1373425 1284591 Product type: Epoxy resin Item number: Restriction of Use: None identified Region: **United States** Contact information:

Company address: Henkel Corporation

Telephone: (860) 571-5100 One Henkel Wav MEDICAL EMERGENCY Phone: Poison Control Center

Rocky Hill, Connecticut 06067 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC

1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.

MAY CAUSE AN ALLERGIC SKIN REACTION.

CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Contaminated work Prevention:

clothing should not be allowed out of the workplace. Wear eye and face protection. Wear

protective gloves.

IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for Response:

several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical

attention. Take off contaminated clothing.

Storage: Not prescribed

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*

Product name: LOCTITE HYS 1C 4OZ PTA IDH number: 1373719

Talc	14807-96-6	30 - 60
Epoxy resin	Proprietary	30 - 60
Epoxy resin	Proprietary	10 - 30
Titanium dioxide	13463-67-7	1 - 5
Substituted silane	Proprietary	0.1 - 1
Aluminium hydroxide	21645-51-2	0.1 - 1

^{*} Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is

difficult, give oxygen. Get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove

contaminated clothing and footwear. Get medical attention. Wash clothing

before reuse.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15

minutes. If symptoms develop and persist, get medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel.

Never give anything by mouth to an unconscious person. Get medical

attention.

Symptoms: See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as

turn-out gear.

Unusual fire or explosion hazards: In case of fire, keep containers cool with water spray. Closed containers may

rupture (due to build up of pressure) when exposed to extreme heat.

Hazardous combustion products: Oxides of carbon. Acids. Aldehydes. Phenolics. Irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to

prevent entry into water system; wear full protective equipment during cleanup. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed

container for disposal.

7. HANDLING AND STORAGE

Handling: Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist.

Wash thoroughly after handling. Use only with adequate ventilation. Keep

container closed. Refer to Section 8.

Storage: Store in original container until ready to use. Keep container tightly closed and

in a cool, well-ventilated place away from incompatible materials. Keep away

from heat, spark and flame.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Talc	2 mg/m3 TWA Respirable fraction.	20 MPPCF TWA 2.4 MPPCF TWA Respirable. 0.1 mg/m3 TWA Respirable. 0.3 mg/m3 TWA Total dust.		50 ppm
Epoxy resin	None	None	None	None
Epoxy resin	None	None	None	None
Titanium dioxide	10 mg/m3 TWA	15 mg/m3 PEL Total dust.	None	None
Substituted silane	None	None	None	None
Aluminium hydroxide	10 mg/m3 TWA (as Al) Total dust. 1 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA (as Al) Total dust. 5 mg/m3 TWA (as Al) Respirable fraction.	I) Total dust. /m3 TWA (as Al) None	

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below

exposure limits.

Respiratory protection: Use a NIOSH approved air-purifying respirator if the potential to exceed

established exposure limits exists.

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should

be used if the potential for splashing or spraying of product exists. Safety

showers and eye wash stations should be available.

Skin protection:Use chemical resistant, impermeable clothing including gloves and either an

apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:LiquidColor:Off whiteOdor:NegligibleOdor threshold:Not available.pH:Not applicable

Vapor pressure: Negligible

Boiling point/range: 260 °C (500°F) (1,013 hPa)

Melting point/ range:Not available.Specific gravity:1.57

Vapor density: Not available.

Flash point: > 200 °C (> 392°F) Cleveland open cup

Flammable/Explosive limits - lower: Not available. Flammable/Explosive limits - upper: Not available. Autoignition temperature: Not available.

Evaporation rate:

Solubility in water:

Partition coefficient (n-octanol/water):

Not available.

Not available.

VOC content: 0.01 %; 0.13 g/l (value for resin and hardener together)

Viscosity: Not available.

Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: None under normal processing.

Hazardous decomposition

products:

Oxides of carbon. Acids. Aldehydes. Phenolics. Irritating vapors.

Incompatible materials: Strong acids. Strong bases. Strong oxidizing agents. Amines.

Reactivity: Not available.

Conditions to avoid: Keep away from heat, ignition sources and incompatible materials. Avoid mixing resin (Part A)

and curing agent (Part B) unless you plan to use immediately. Failure to observe these

precautions may result in excessive heat build-up causing an exotherm.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: May cause irritation to nose and throat. Inhalation of vapors or mists of the product may be

irritating to the respiratory system.

Skin contact: Causes skin irritation. May cause allergic skin reaction.

Eye contact: Causes serious eye irritation.

Ingestion: May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Talc	None	Irritant, Lung, Some evidence of carcinogenicity
Epoxy resin	None	Allergen, Irritant
Epoxy resin	None	Allergen, Irritant
Titanium dioxide	None	Irritant, Respiratory, Some evidence of carcinogenicity
Substituted silane	None	Allergen, Irritant
Aluminium hydroxide	Oral LD50 (RAT) = > 5,000 mg/kg	Irritant, Lung, Respiratory

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Talc	No	Group 2B	No
Epoxy resin	No	No	No
Epoxy resin	No	No	No
Titanium dioxide	No	Group 2B	No
Substituted silane	No	No	No
Aluminium hydroxide	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated

Hazard class or division:
Identification number:
Packing group:
None

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorhydrin

resin)

Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A

Epichlorhydrin resin)

Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Marine pollutant: Bisphenol-A Epichlorhydrin resin

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act

Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS:
CERCLA/SARA Section 311/312:
CERCLA/SARA Section 313:

None above reporting de minimis
Immediate Health, Delayed Health
None above reporting de minimis

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This

product contains a chemical known to the State of California to cause birth defects or other

reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic

Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Sheila Gines, Regulatory Affairs Specialist

Issue date: 08/04/2014

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Safety Data Sheet



Revision Number: 004.0 Issue date: 08/04/2014

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: **LOCTITE HYS 1C 4OZ PTB** IDH number: 1373718

1373425 1320207 Product type: **Epoxy Hardener** Item number: Restriction of Use: None identified Region: **United States** Contact information:

Company address: Henkel Corporation One Henkel Wav

Rocky Hill, Connecticut 06067

Telephone: (860) 571-5100

MEDICAL EMERGENCY Phone: Poison Control Center

1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.

MAY CAUSE AN ALLERGIC SKIN REACTION.

MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING

DIFFICULTIES IF INHALED.

HAZARD CLASS	HAZARD CATEGORY
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

Prevention:

Do not breathe vapors, mist, or spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection,

and face protection. In case of inadequate ventilation wear respiratory protection.

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off Response: immediately all contaminated clothing. IF INHALED: Remove person to fresh air and keep

comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Immediately call a poison control center or physician. If skin irritation or rash occurs: Get medical attention. If experiencing respiratory symptoms: Call a poison center or physician. Wash contaminated clothing before reuse.

Storage: Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

Product name: LOCTITE HYS 1C 4OZ PTB IDH number: 1373718

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*	
Talc	14807-96-6	30 - 60	
Epoxy resin/Curing agent	Proprietary	10 - 30	
Quartz (SiO2)	14808-60-7	10 - 30	
Diethylenetriamine	111-40-0	10 - 30	
4,4'-Isopropylidenediphenol	80-05-7	1 - 5	
Substituted silane	Proprietary	0.1 - 1	
Substituted Piperazine	Proprietary	0.1 - 1	

^{*} Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is

difficult, give oxygen. Get medical attention.

Skin contact: Remove contaminated clothing and footwear. Immediately flush skin with

plenty of water (using soap, if available). Get medical attention. Wash clothing

before reuse. Thoroughly clean shoes before reuse.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15

minutes. Get medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel.

Never give anything by mouth to an unconscious person. Get immediate

medical attention.

Symptoms: See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as

turn-out gear.

Unusual fire or explosion hazards: In case of fire, keep containers cool with water spray. Closed containers may

rupture (due to build up of pressure) when exposed to extreme heat.

Hazardous combustion products: Oxides of carbon. Oxides of nitrogen. Oxides of silicon. Amines. Ammonia.

Irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to

prevent entry into water system; wear full protective equipment during cleanup. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed

container for disposal.

7. HANDLING AND STORAGE

Handling: Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist.

Wash thoroughly after handling. Use only with adequate ventilation. Keep

container closed. Refer to Section 8.

Storage: Store in original container until ready to use. Keep container tightly closed and

in a cool, well-ventilated place away from incompatible materials. Keep away

from heat, spark and flame.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Talc	2 mg/m3 TWA Respirable fraction.	20 MPPCF TWA 2.4 MPPCF TWA Respirable. 0.1 mg/m3 TWA Respirable. 0.3 mg/m3 TWA Total dust.	None	50 ppm
Epoxy resin/Curing agent	None	None	None	None
Quartz (SiO2)	0.025 mg/m3 TWA Respirable fraction.	2.4 MPPCF TWA Respirable. 0.1 mg/m3 TWA Respirable. 0.3 mg/m3 TWA Total dust.	None	None
Diethylenetriamine	1 ppm TWA (SKIN)	None	None	None
4,4'-Isopropylidenediphenol	None	None None		None
Substituted silane	None	None	None	None
Substituted Piperazine	None	None	None	None

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below

exposure limits.

Respiratory protection: Use a NIOSH approved respirator if ventilation is inadequate.

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should

be used if the potential for splashing or spraying of product exists. Safety

showers and eye wash stations should be available.

Skin protection:Use chemical resistant, impermeable clothing including gloves and either an

apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid, Viscous

Color: Green

Odor: Ammoniacal, Strong
Odor threshold: Not available.

Not available.

pH:Not available.Vapor pressure:Not available.Boiling point/range:Not available.Melting point/ range:Not available.Specific gravity:1.65

Vapor density:Not available.Flash point:> 100 °C (> 212°F)Flammable/Explosive limits - lower:Not available.

Flammable/Explosive limits - upper:
Autoignition temperature:
Not available.
Partition coefficient (n-octanol/water):
Not available.
Not available.
Not available.

VOC content: 0.57 g/l EPA Method 24

Viscosity:Not available.Decomposition temperature:Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: Polymerization is a highly exothermic reaction and may generate sufficient heat to cause

thermal decomposition and/or rupture containers.

Hazardous decomposition

products:

Oxides of carbon. Oxides of nitrogen. Oxides of silicon. Amines. Ammonia. Irritating vapors.

Incompatible materials: Strong acids. Strong bases. Strong oxidizing agents. Metals. Acrylates. Alcohols. Aldehydes.

Ketones. Nitrites.

Reactivity: Not available.

Conditions to avoid: Avoid temperatures above 38°C (100°F). Keep away from heat, ignition sources and

incompatible materials. Keep away from heat, spark and flame.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: Inhalation of vapors or mists of the product may be irritating to the respiratory system. May

cause allergic respiratory reaction. These symptoms, which can include chest tightness, wheezing, cough, shortness of breath or asthma attack, could be immediate or delayed (up to

several hours after exposure).

Skin contact: Corrosive to skin. Causes skin burns. May cause allergic skin reaction.

Eye contact: Causes serious eye damage.

Ingestion: Irritation and corrosive action can occur in the mouth, stomach tissue and digestive tract if

swallowed. May cause burns of mouth and throat if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects	
Talc	None	Irritant, Lung, Some evidence of carcinogenicity	
Epoxy resin/Curing agent	None	No Records	
Quartz (SiO2)	None	Immune system, Lung, Some evidence of carcinogenicity	
Diethylenetriamine	Oral LD50 (RAT) = 1,080 mg/kg Oral LD50 (RAT) = 2.33 g/kg Oral LD50 (RAT) Approximate 1,140 mg/kg	Allergen, Irritant, Eyes	
4,4'-Isopropylidenediphenol	Oral LD50 (RAT) = 4,100 mg/kg Oral LD50 (RAT) = 3,300 mg/kg	Allergen, Blood, Irritant, Kidney, Reproductive, Spleen	
Substituted silane	None	Irritant, Allergen	
Substituted Piperazine	None	Irritant, Corrosive, Allergen	

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Talc	No	Group 2B	No
Epoxy resin/Curing agent	No	No	No
Quartz (SiO2)	Known To Be Human Carcinogen.	Group 1	No
Diethylenetriamine	No	No	No
4,4'-Isopropylidenediphenol	No	No	No
Substituted silane	No	No	No
Substituted Piperazine	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: It is the responsibility of the user to determine if an item is hazardous as

defined in the Resource Conservation and Recovery Act (RCRA) at the time of disposal. Product uses, transformations, mixtures, processes, etc., may render the resulting material hazardous, under the criteria of ignitability, corrosivity, reactivity and toxicity characteristics of the Toxicity Characteristics

Leaching Procedure (TCLP) 40 CFR 261.20-24.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Diethylenetriamine)

Hazard class or division: 8
Identification number: UN 2735
Packing group: III

International Air Transportation (ICAO/IATA)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Diethylenetriamine)

Hazard class or division: 8
Identification number: UN 2735
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (Diethylenetriamine)

Hazard class or division: 8
Identification number: UN 2735
Packing group: III

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act

Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis Immediate Health, Delayed Health CERCLA/SARA Section 313: This product contains the following

RCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of

section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40

CFR 372). 4,4'-Isopropylidenediphenol (CAS# 80-05-7).

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This

product contains a chemical known to the State of California to cause birth defects or other

reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic

Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Sheila Gines, Regulatory Affairs Specialist

Issue date: 08/04/2014

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